

甘肃省 UPVC 塑钢门窗 保温节能图集

DBJT25—84—2000

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设计说明

本图集为甘肃省节能建筑配套措施构造图集第一分册,配合《民用建筑节能设计标准(采暖居住部分)甘肃省实施细则(DBJ25—20)》使用。

一、适用范围

本图集适用于我省的民用建筑,如住宅、宿舍、旅馆、托儿所、幼儿园、办公楼等。

本图集门窗的使用性能分为“一般型”和“全防腐型”两大类。“一般型”和“全防腐型”的区别是五金件的材质选择不同,“一般型”所选用的五金件主要是金属制品,适用于一般民用建筑,“全防腐型”,除紧固件特制外,所有配套的“五金件”均为优质工程塑料制品,可用于有氯、氯化氢、氮的氧化物、硫化氢等环境的建筑。

二、门窗选型及编号

本图集门窗选型以国标 92SJ704(一)为基础,结合我省实际情况进行编制,如果其门窗型号、洞口尺寸不能满足设计要求时,应另行绘制立面图委托厂家加工制作。

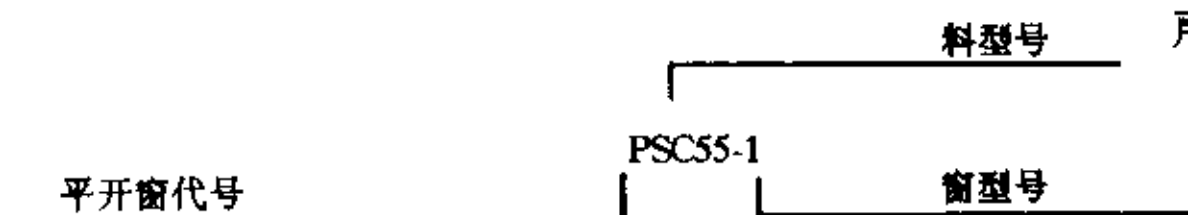
1. 本图集塑钢门分为外门、内门两种,外门(包括门连窗)为 36mm 厚门芯板内填岩棉板,内门为 24mm 厚,选用时应根据工程需要注明。

2. 本图集门窗的规格尺寸及洞口规格尺寸系列,按国家 GB 58—24《建筑门窗洞口尺寸系列》的规定进行编制。

3. 由于产品品种、规格系列较多,为方便设计选用,图集按固定窗、平开窗、推拉窗、平开门、推拉门分别排列。

4. 门窗代号

固定窗代号	GSC
平开窗代号	PSC
推拉窗代号	TSC
平开门代号	PSM
推拉门代号	TSM
门连窗代号	SCM
标记示例	GSC-1 PSC55-1



附加纱窗须在代号尾部加“S”

全防腐型须在代号尾部加“F”

5. 本图集所示立面均由室外向内视,所注尺寸均指洞口尺寸(以毫米为单位)。

三、技术要求

1. 材料

a. 门窗所用型材,应符合国标 GB8814《门窗框

用硬聚氯乙烯 PVC 型材》及改性硬质聚氯乙烯 UP-VC 型材的规定。

b. 窗用密封条应符合国标 GB 12002《塑料门窗用密封条》的规定。

c. 门窗所用的加强筋“型钢”应符合国标 GB 3274《普通碳素结构钢和低合金结构钢热轧钢板技术条件》和国标 GB 6723《通用冷弯开口型钢尺寸外型重量及允许偏差》的规定。

2. 成品质量

a. 基本门窗成品的构造尺寸,应符合国标 GB 12003《塑料窗基本尺寸公差的规定》。

b. 门窗产品分级性能,应符合国标 GB 117931《PVC 塑料窗建筑物理性能分级》的规定。

c. 门窗表面应光洁、无气泡和裂缝,颜色均匀,门窗框装饰表面不应有明显的损伤。

d. 玻璃应按建筑玻璃应用技术规程(JGJ119—93)有关规定采用,玻璃分普通玻璃和中空玻璃,选用时应注明。玻璃厚度应根据工程中窗扇大小而定。

四、运输、贮存

1. 装运产品的运输工具要采取包裹措施应保持清洁、无污物。

2. 产品须采取合适的方法装卸应轻抬轻放,不可将硬物穿入窗框起吊,严禁撬、扔、摔以确保产品几何形状不变。

3. 产品应放置通风、清洁、平整的地方。

4. 产品贮存环境温度应低于 50℃,距离热源应不小于 1m。

5. 产品不能直接接触地面,底部应垫高 15cm 以上,箱体堆放高度一般不超过两箱,门窗立放角度不应小于 70℃,并应有防倾倒措施。

6. 平开门、推拉门平时如有手推车进出需设自制保护门槛。

五、本图集供设计选型、订货加工及施工安装用,(选型时须根据当地风荷载计算确定)安装铁件及五金零件由工厂配套供应。

六、技术参数

本图集塑钢门窗的抗风压与空气渗透(气密性)、雨水渗漏(水密性)、保温性能(导热系数)、空气隔声等性能均以有关质检部门抽检认可为准。

空气渗透性能必须达到国标 GB 7107 第一级。

空气渗透系数为: $0.5\text{m}^3/\text{M}\cdot\text{H}$ 。

抗风压性能必须达到国标 GB 7106 第一级。

抗风压系数: 3500Pa。

抗雨水渗漏性能应不低于国标 GB 7108 第二级。

抗渗漏系数为: 350Pa。

七、塑钢门窗施工安装

1. 门框的下脚(或下框)须固定在地面标高线以下,地面施工应在门安装后进行,带下框平开门及推拉门下框应低于地面标高线 10~15mm,门上框与

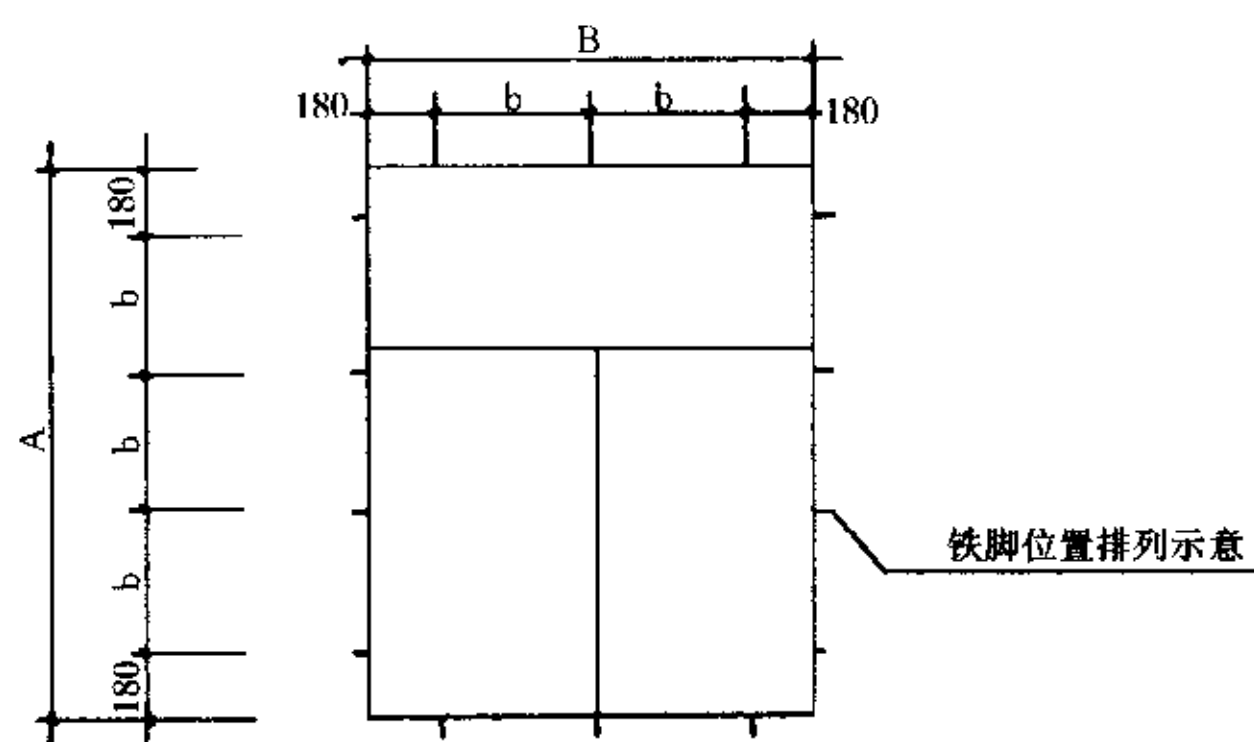
洞口之间应留有 20mm 间隙，其门高度应为洞口高度减 10mm，在地面施工时，将门下框与地面固定成一体，以保证门框的安装牢固，窗洞口安装缝隙为 20mm，为保证塑钢门窗选型与生产，当墙饰面厚度大于此缝隙时，应用非标准尺寸，并在设计图中注明，当设计采用大型墙板，砌块时，应按本图集塑钢门窗安装要求预埋铁件或预留槽口。

2. 门窗安装前应检查，如因运输堆放而致塑钢门窗挠曲变形或脱焊开裂，榫头松动等均应修整，达到合格后方可安装。

3. 门窗安装前，必须按照设计图文要求，对所选塑钢门窗图集的规格尺寸，开启方式及所配五金零件和预留各种孔位，校核无误后方可进行安装。

4. 塑钢门、窗安装必须确保横平竖直高低一致，安装必须牢固无松动，不能采用立樁砌墙的施工方法，安装好的门窗，严禁当脚手架，或施工承重支撑点使用，并采取必要的保护措施。

5. 窗铁脚位置，除单项设计另有注明者外，均按下列原则配置。



6. 窗合页可分为五链杆（铰链）及普通铰链两种，由设计人员按工程需要选定。

八、颜色

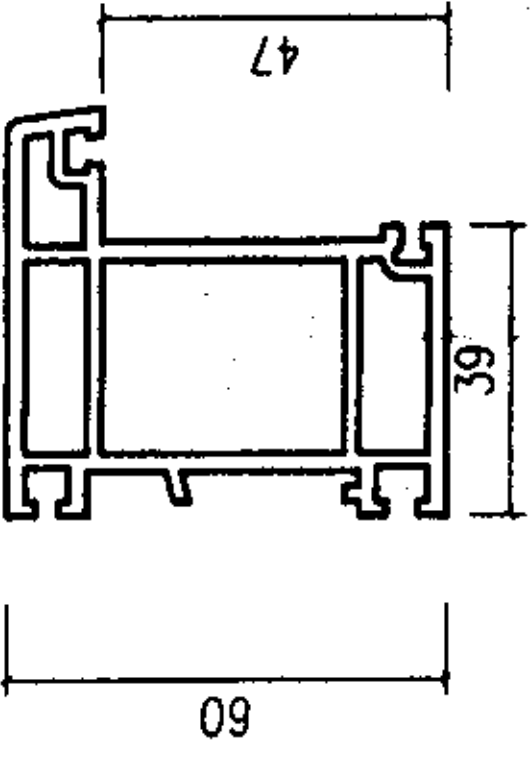
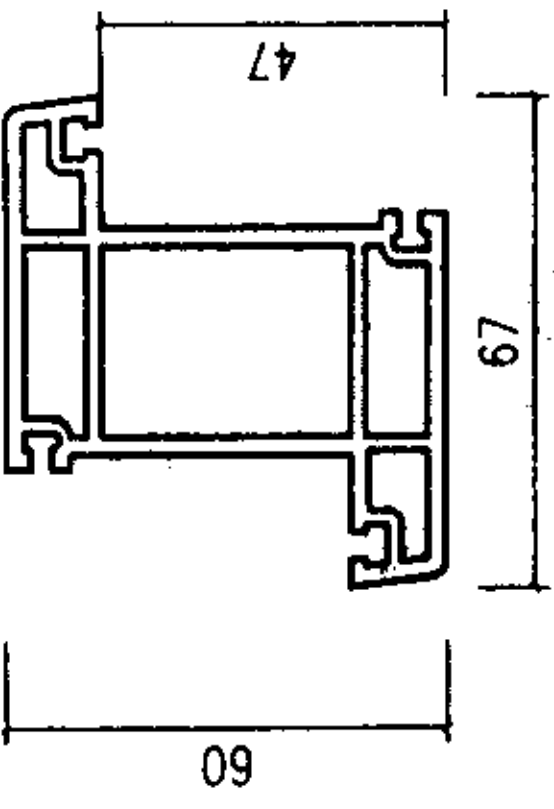
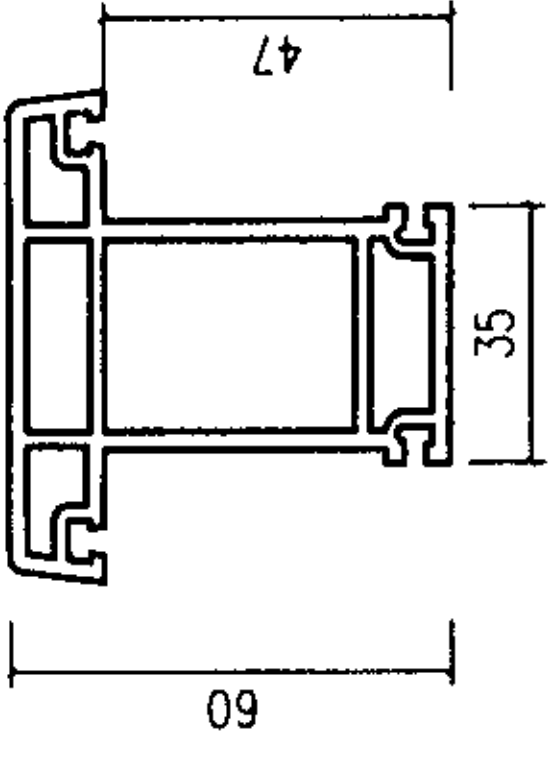
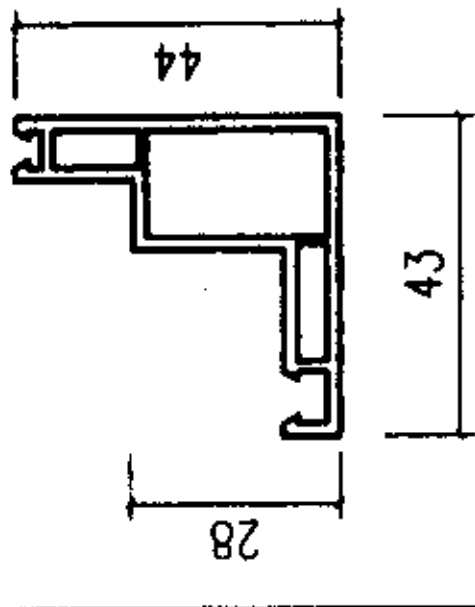
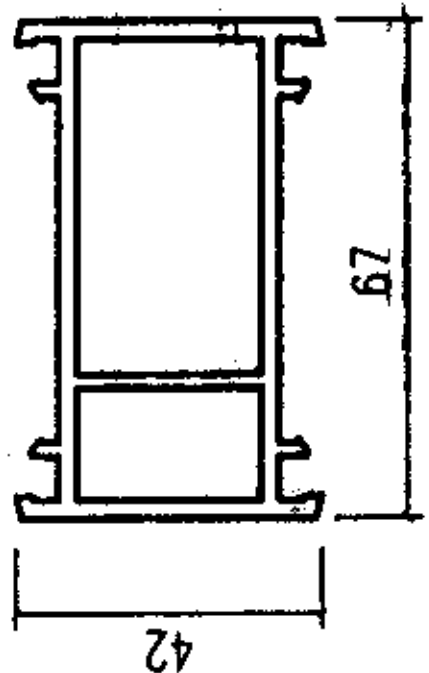
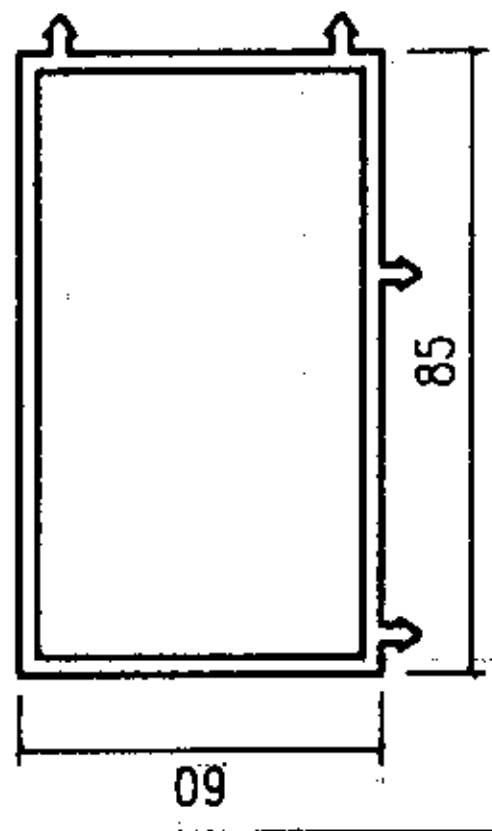
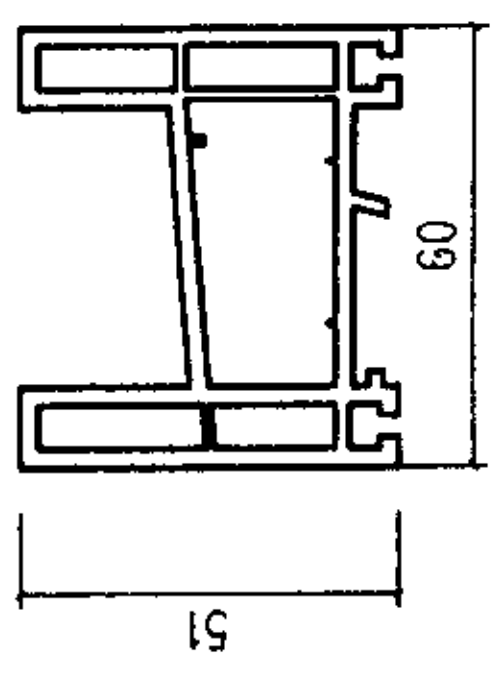
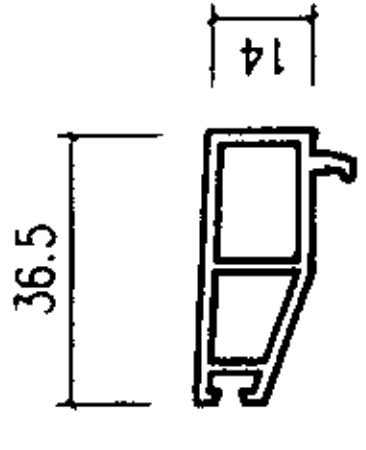
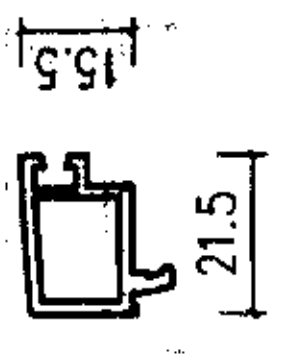
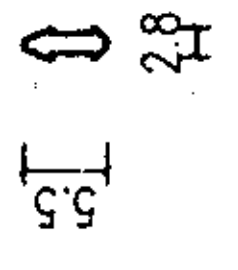
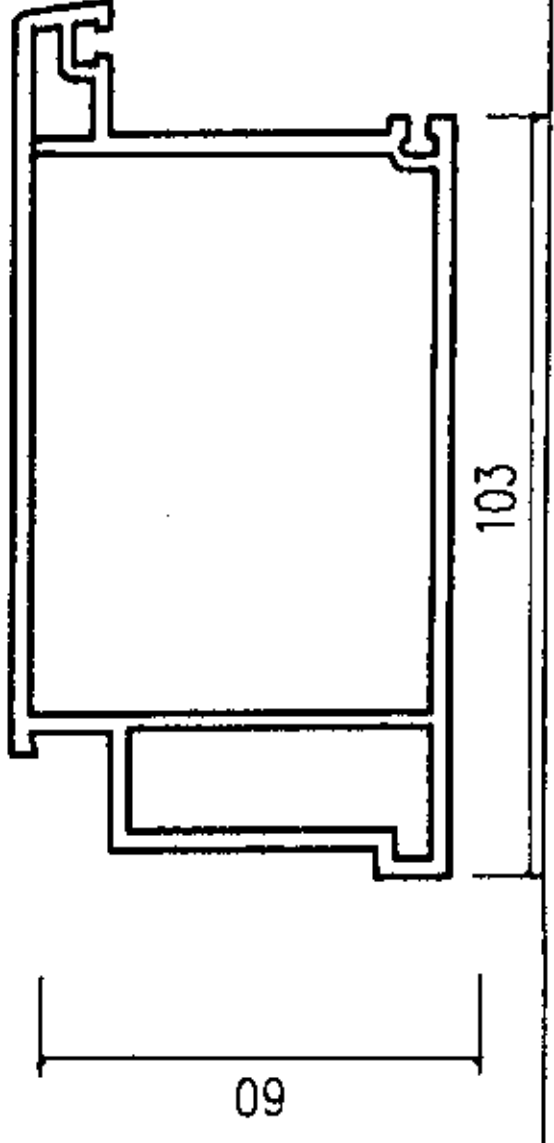
本图集中塑钢门窗表面的颜色未予注明，使用时应将选用颜色在图纸中注明。

九、产品构造

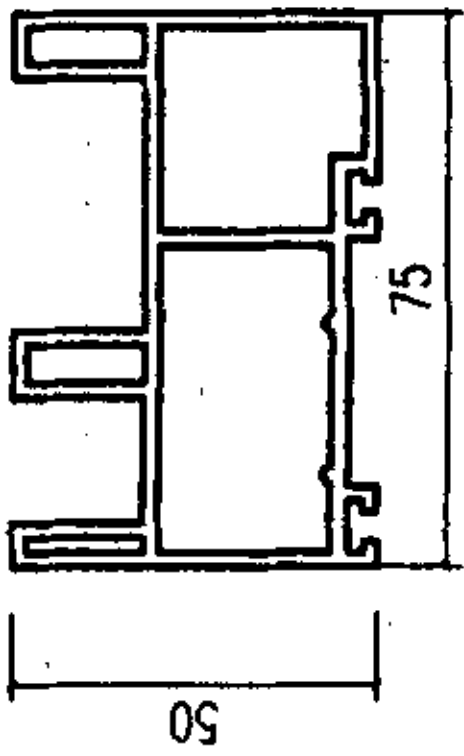
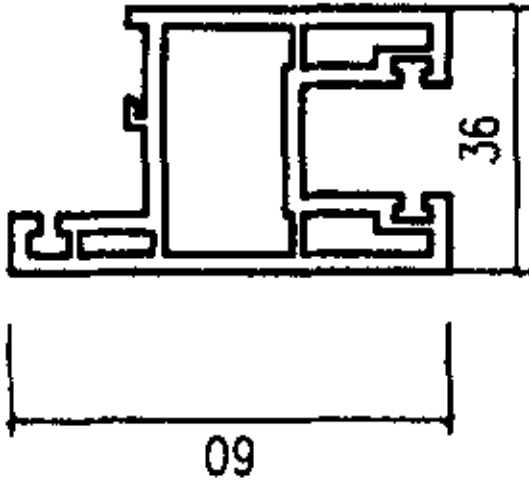
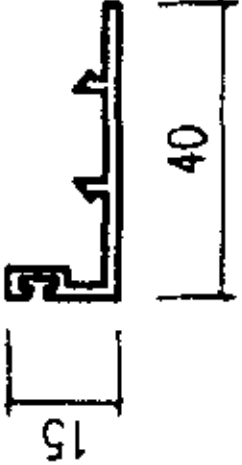
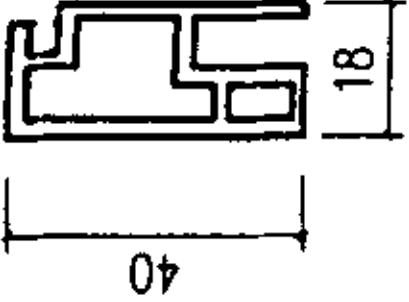
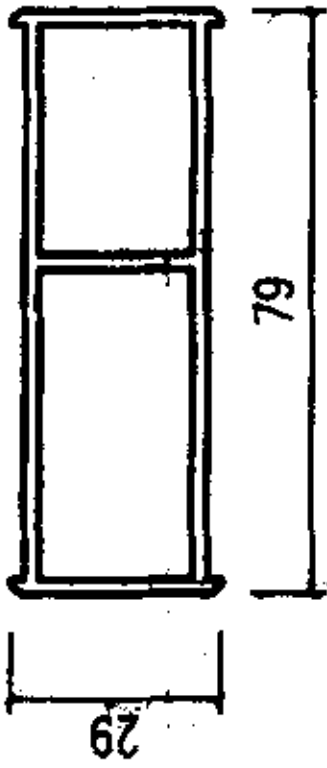
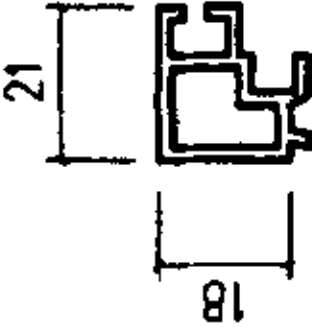

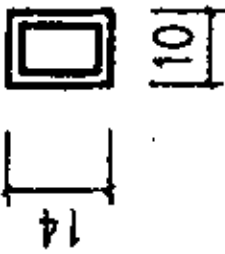
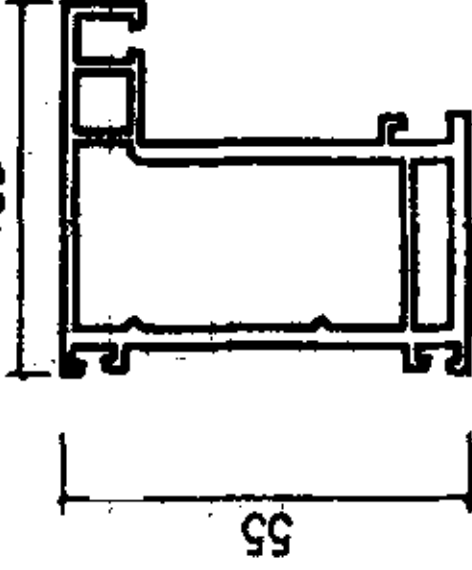
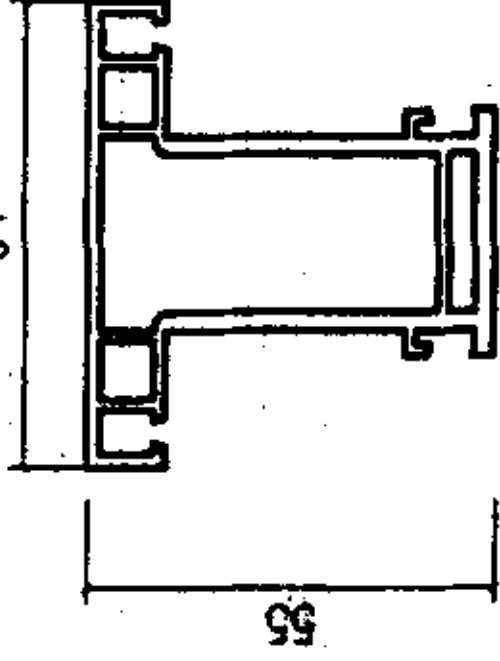

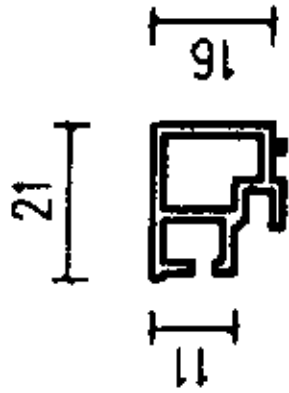
为了确保各系列的基本门窗（窗框、窗扇和构

造）具有可靠的刚度，能满足抗风压设计要求，塑料构件按规定的额定长度，其内腔必须衬“加强筋”（型钢）其厚度不小于 2.0mm。加强筋截面尺寸，具体做法由生产厂家根据国家有关规定及当地风载进行计算制作，“加强筋”（型钢）表面均做防锈处理。

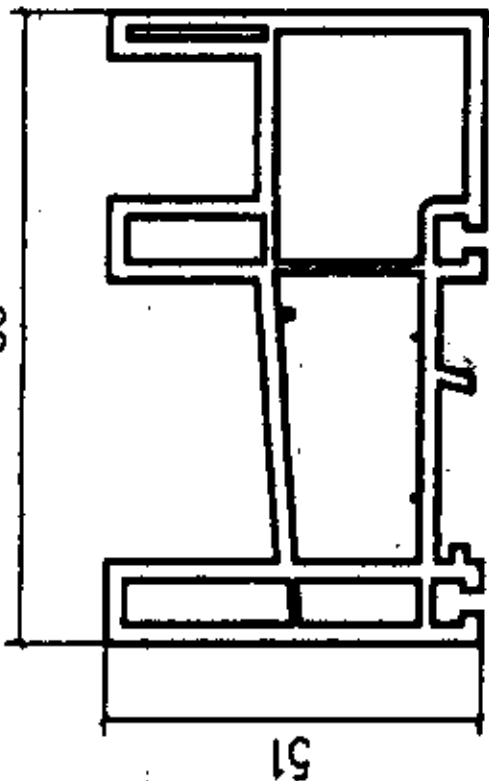
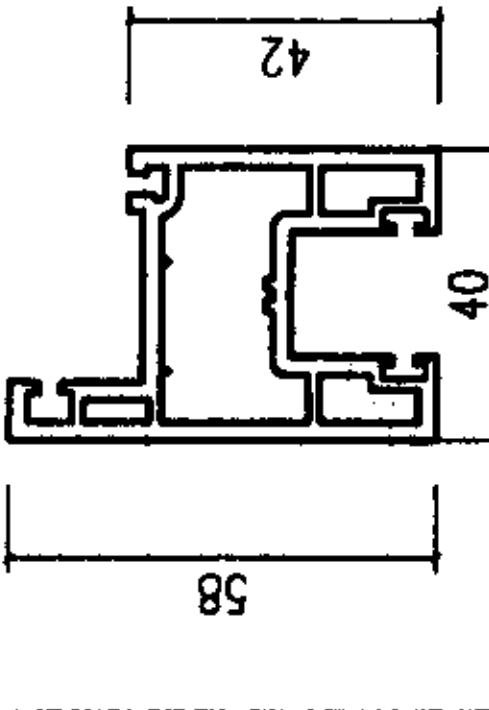
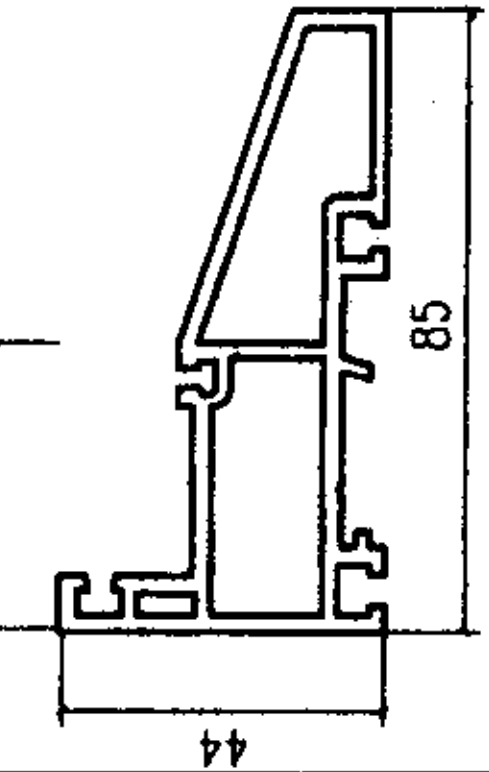
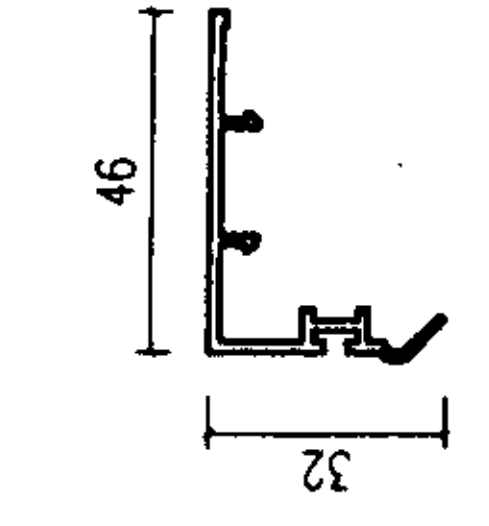
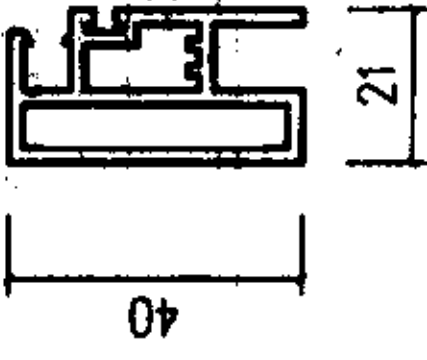
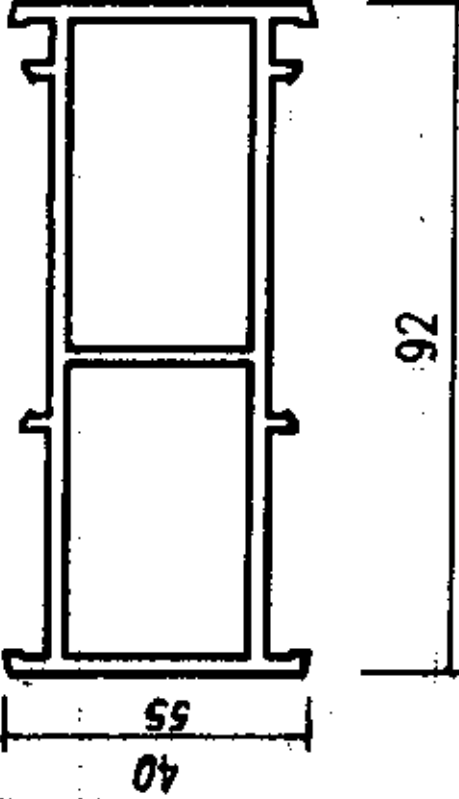
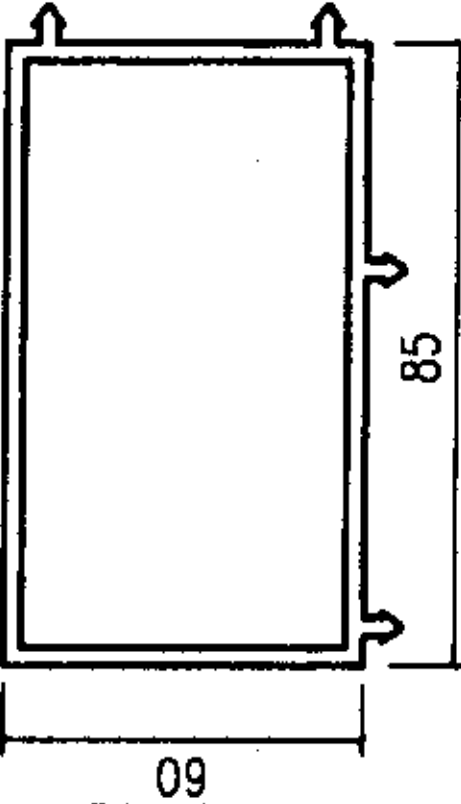
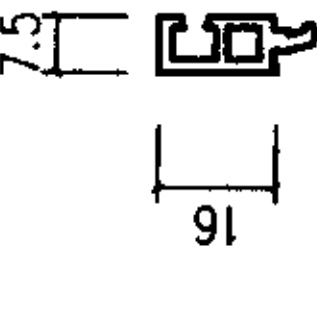
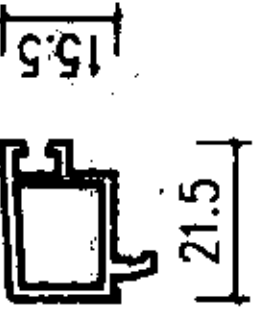
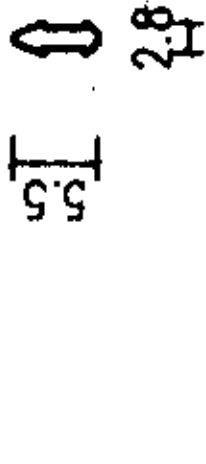


十、塑钢门窗施工安装除按本图集执行外，尚应符合现行有关施工及验收规范的规定。

			
60 固定框 壁厚 2.5 0.97kg/m	60 内开扇 壁厚 2.5 1.04kg/m	60 中挺 壁厚 2.5 1.04kg/m	60 纱扇 壁厚 1.8 0.44kg/m
			
60 拼管 壁厚 2.5 0.87kg/m	60 转角 壁厚 2.5 1.07kg/m	60 推拉框 壁厚 2.5 1.14kg/m	60 单玻压条 壁厚 1.80.27kg/m
			
60 双玻压条 壁厚 2.5 0.18kg/m	60 拼条 0.04kg/m	60 门扇 壁厚 2.5 1.36kg/m	

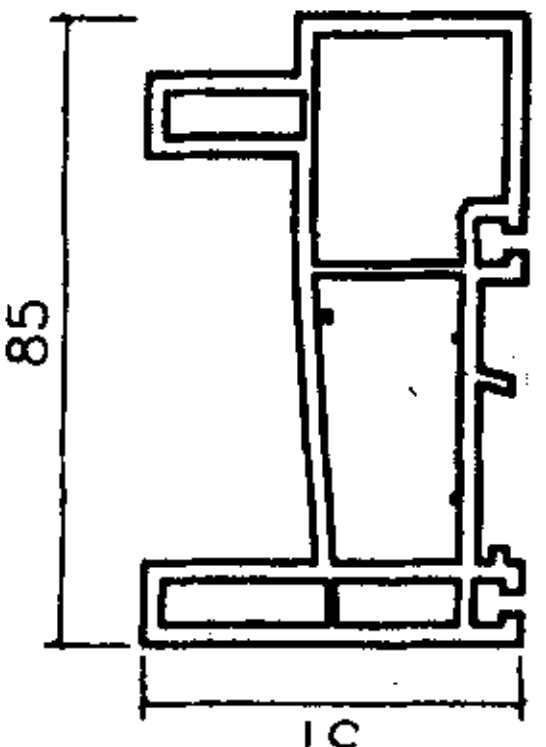
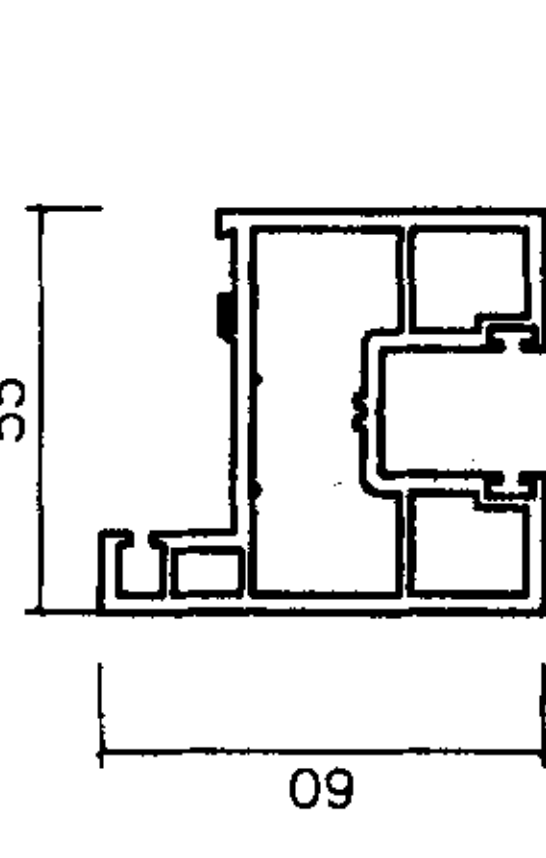
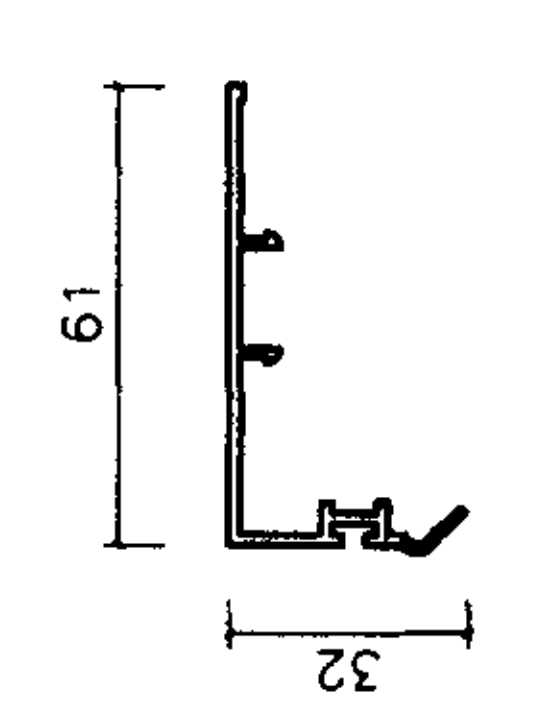
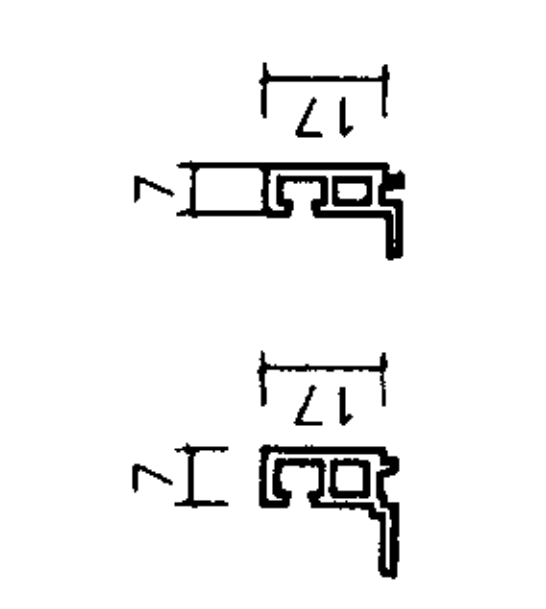
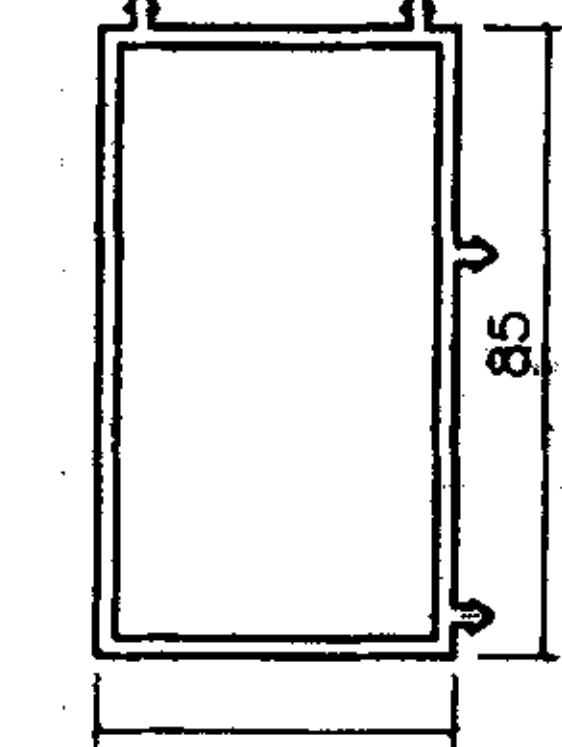
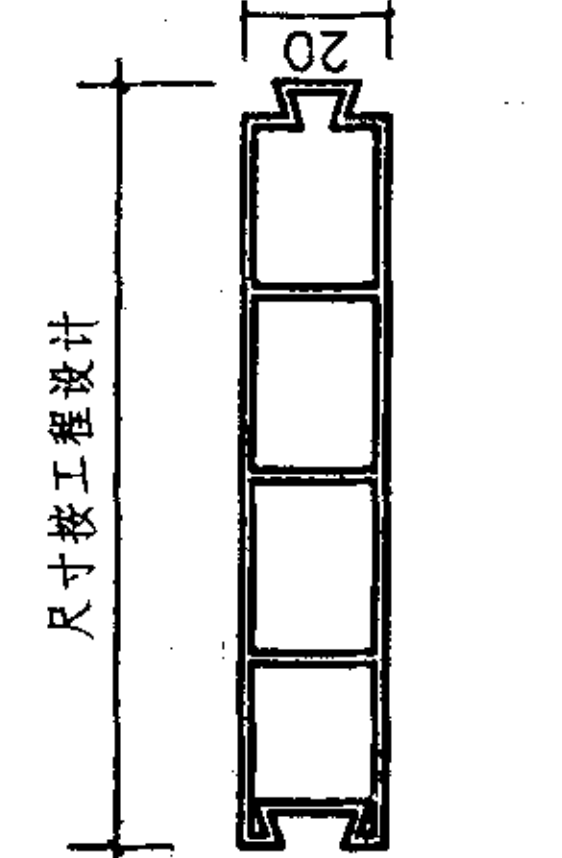
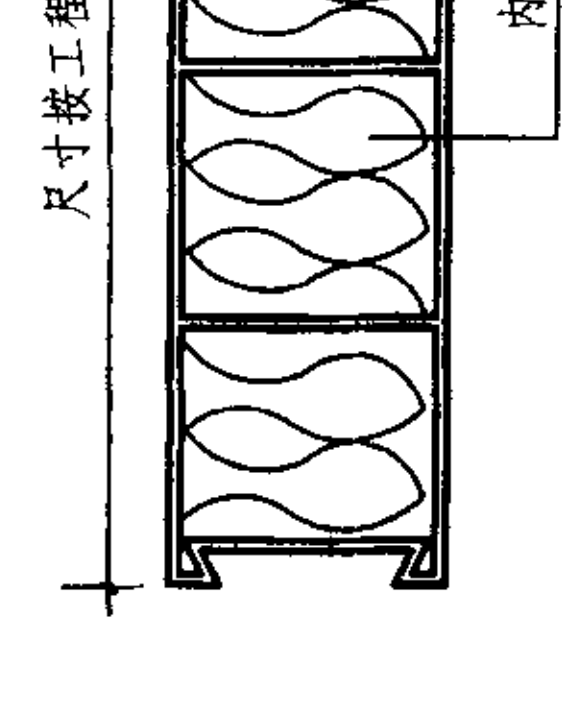
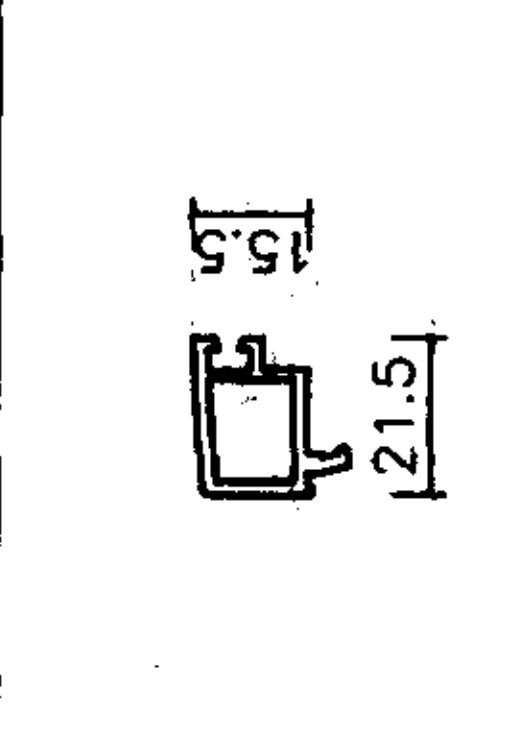
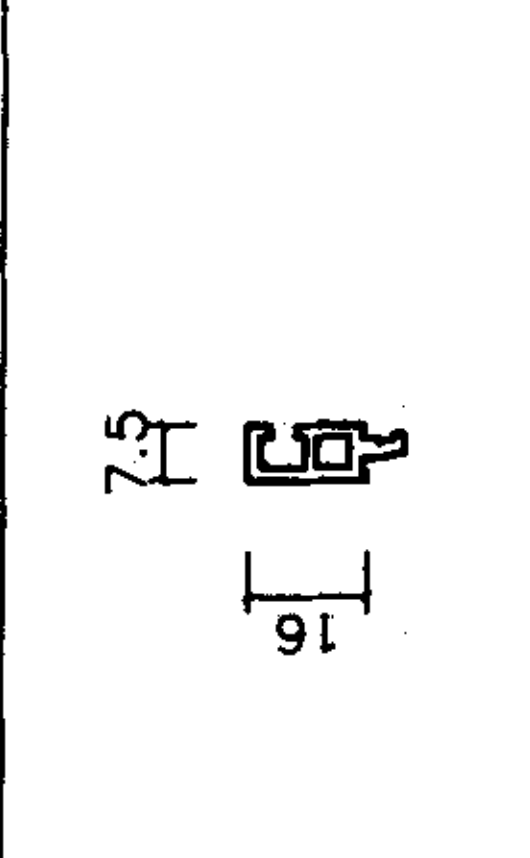
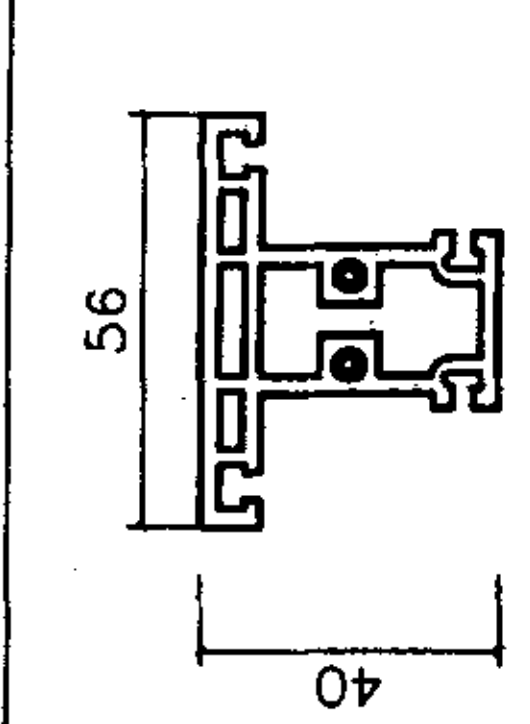
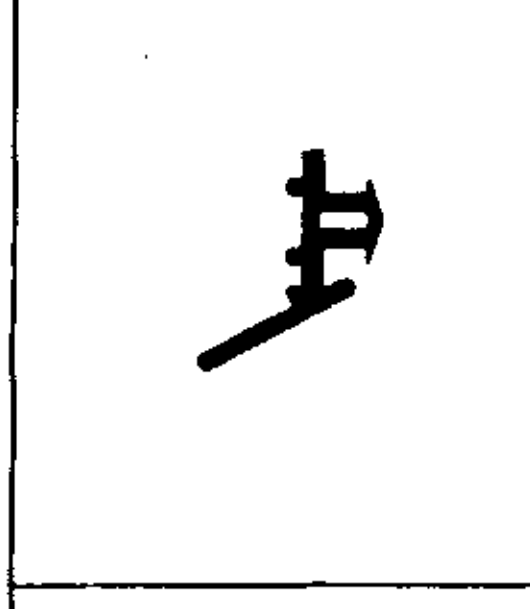
60 系列型材截面图

	75 框 壁厚 2.5		75 扇 壁厚 2.5		75 纱扇 壁厚 2		75 防风条 壁厚 1.5
	75 拼管 壁厚 2.5		75 单玻压条 壁厚 1.8		75 双玻压条 壁厚 1.8		75 隔条
	55 扇 壁厚 2.5		55 中挺 壁厚 2.5		55 双玻压条 壁厚 1.8		55 单玻压条 壁厚 1.8

75.55 系列型材截面图

				85 推拉框 壁厚 2.5 1.42kg/m 85 推拉扇 壁厚 2.5 0.97kg/m 85 固定框 壁厚 2.5 0.97kg/m 85 防风条 壁厚 1.5 0.18kg/m
				85 纱扇 壁厚 2 0.51kg/m 85 拼管 壁厚 2.5 0.88kg/m 85 转角 壁厚 2.5 1.07kg/m 85 双玻压条 壁厚 1.8 0.11kg/m
				85 单玻压条 壁厚 1.8 0.18kg/m 85 拼条 0.04kg/m O 型密封条(橡塑) 推拉门窗密封毛条 纱扇密封条(橡塑)

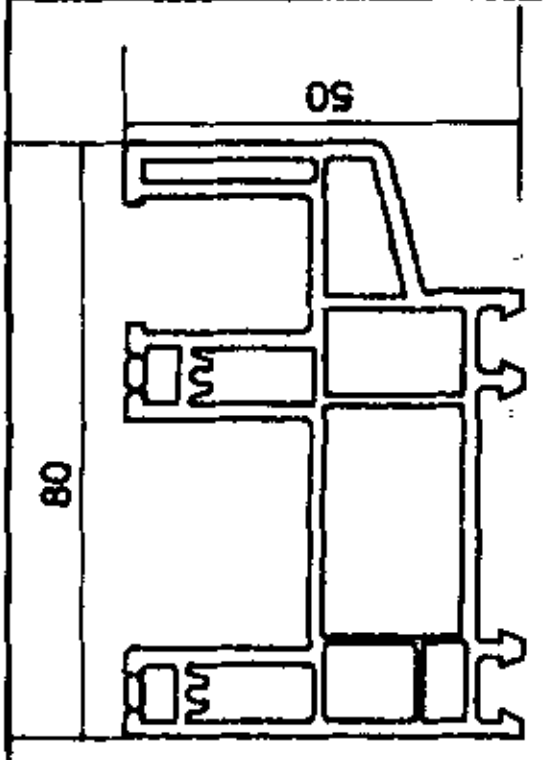
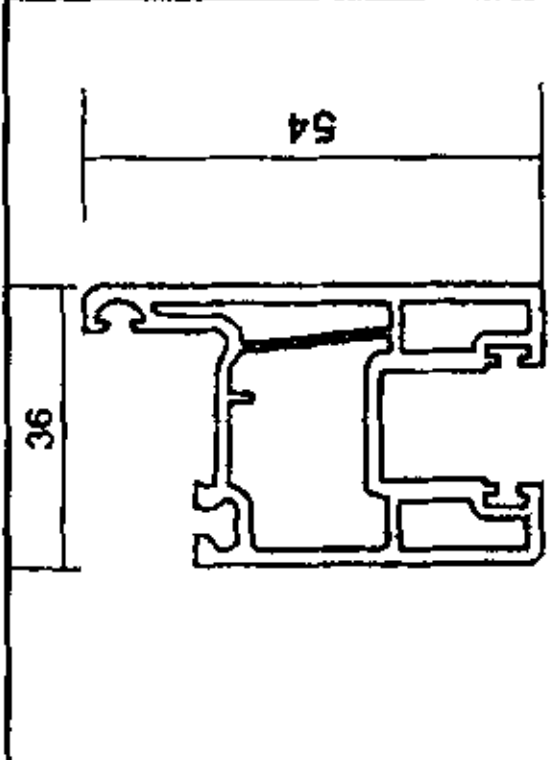
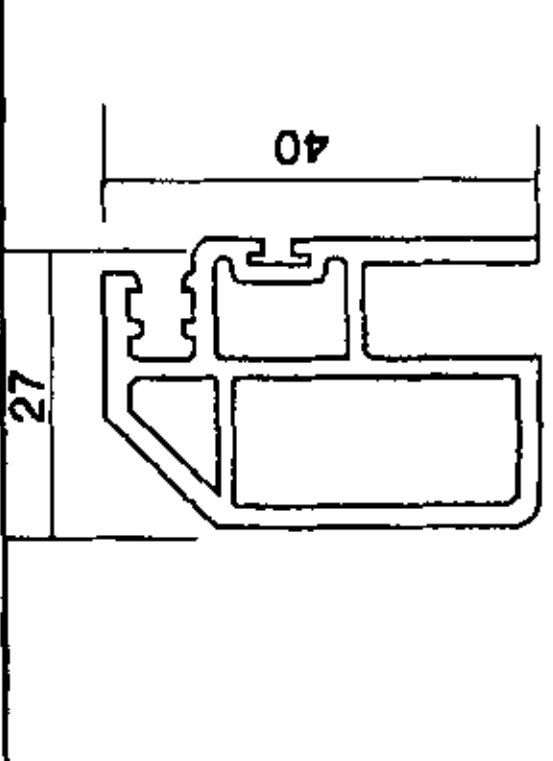
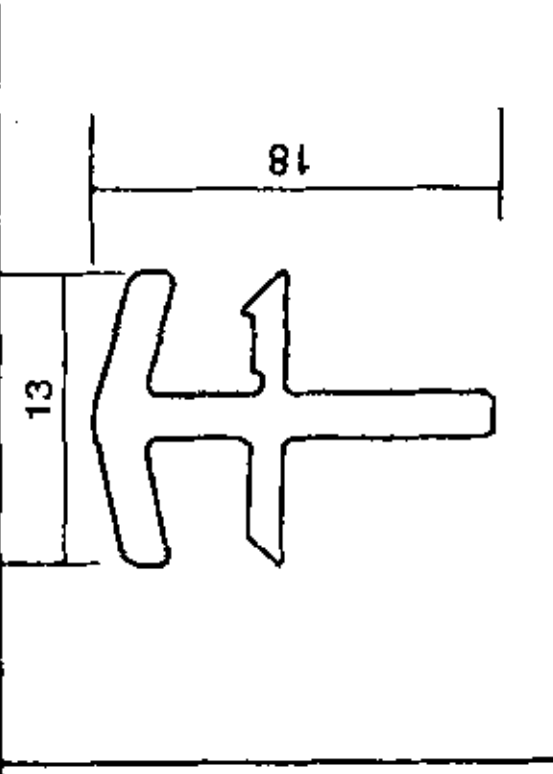
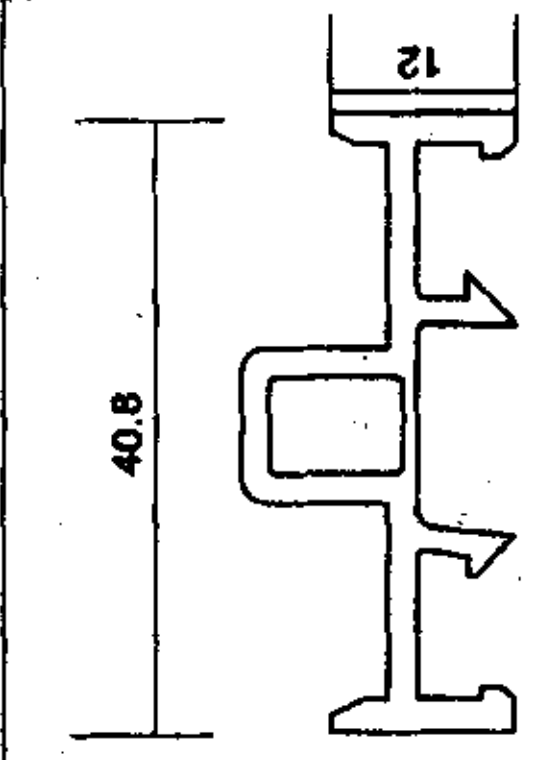
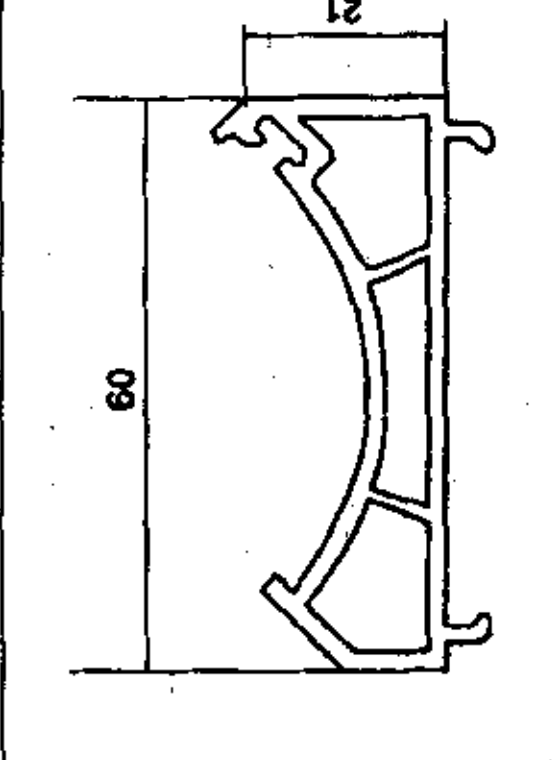
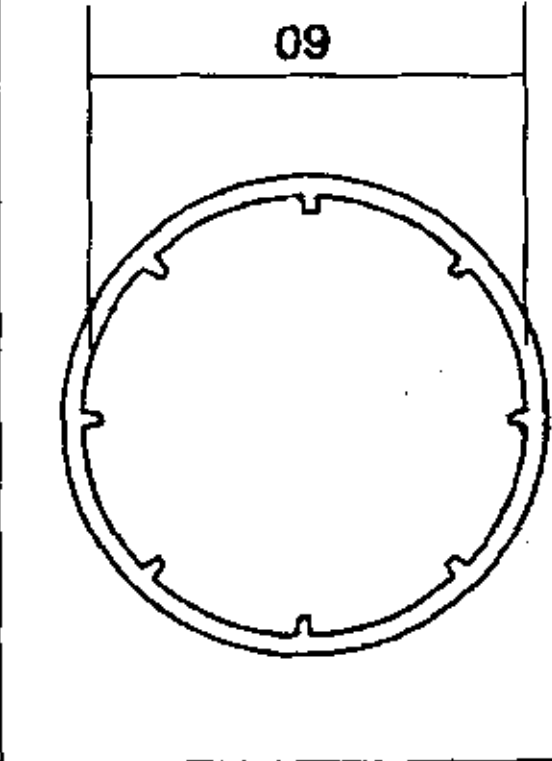
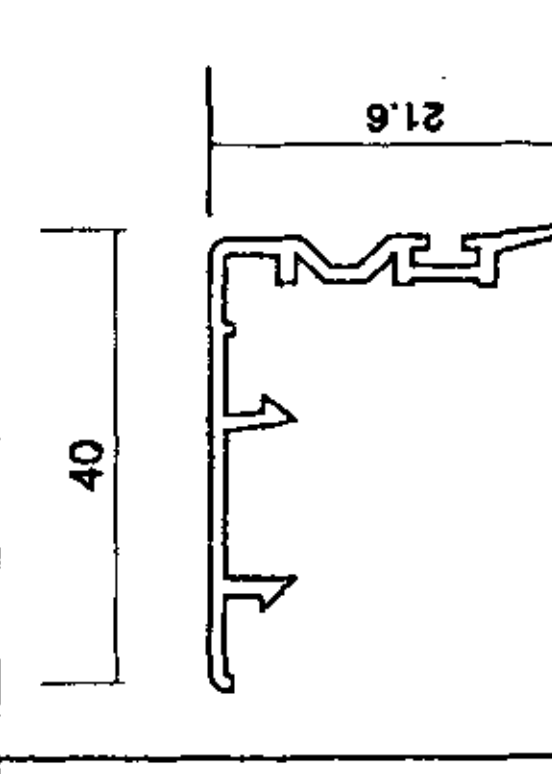
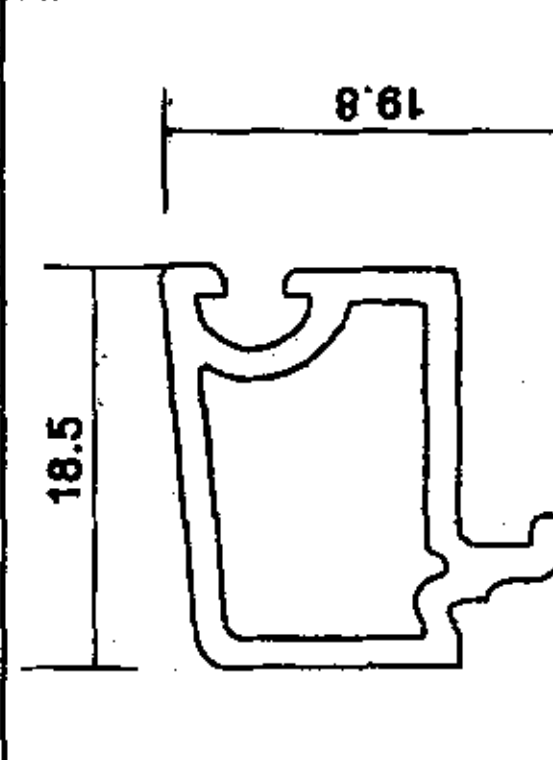
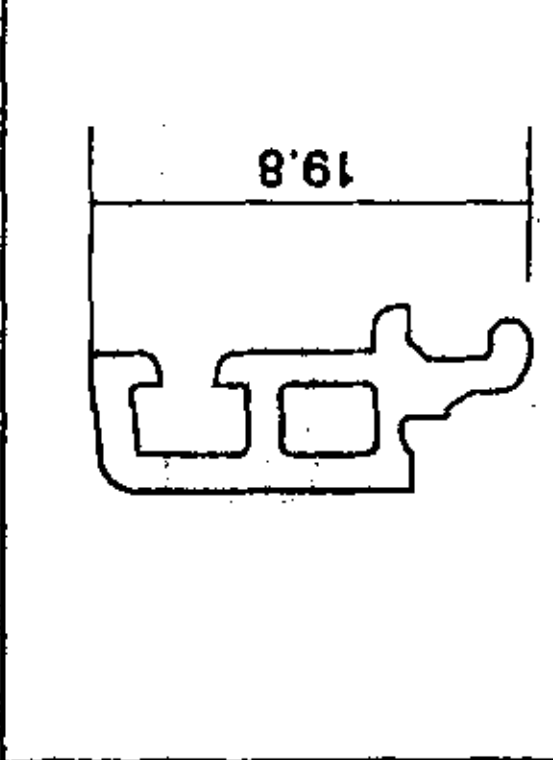
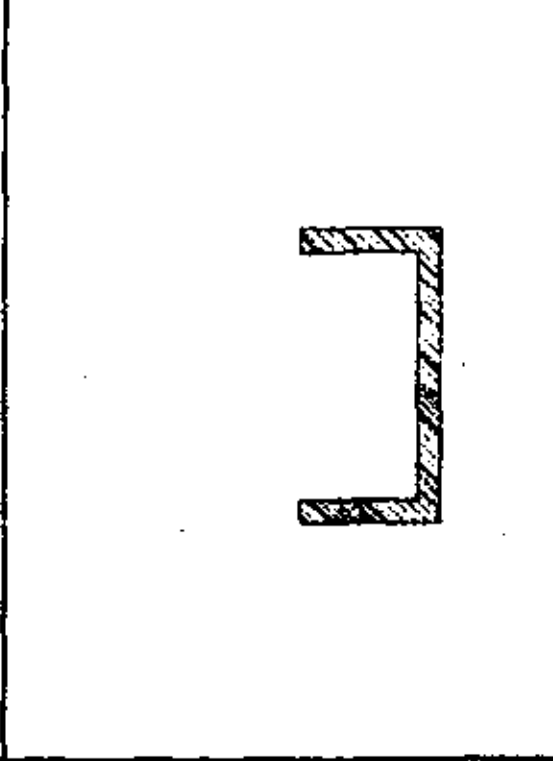
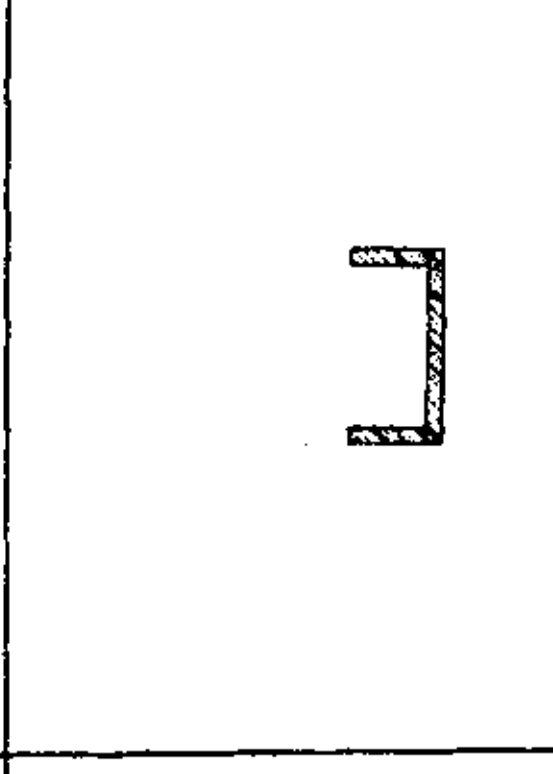
85 系列型材截面图(一)

			
85 推拉门框 壁厚 2.5 kg/m	85 推拉扇 壁厚 2.5	85 防风条 壁厚 2.5	85 门压条 壁厚 1.5
	 <p>尺寸按工程设计</p>	 <p>尺寸按工程设计</p> <p>内填岩棉保温板</p>	
85 门转角 壁厚 2.5 1.07kg/m	85 门芯板 内门	85 门芯板 外门	
			
85 单玻压条 壁厚 1.8 0.18kg/m	85 双玻压条 壁厚 1.8 0.11kg/m	85 中挺 壁厚 2.5 0.66kg/m	K 型密封条(橡塑)

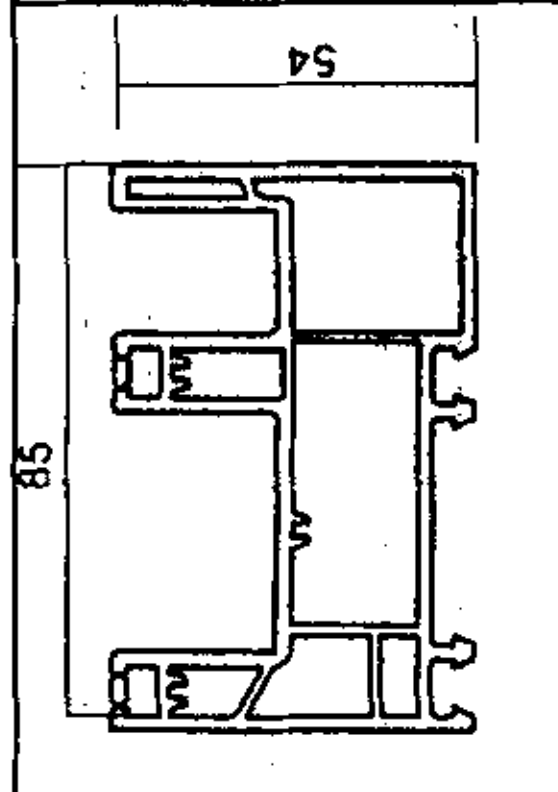
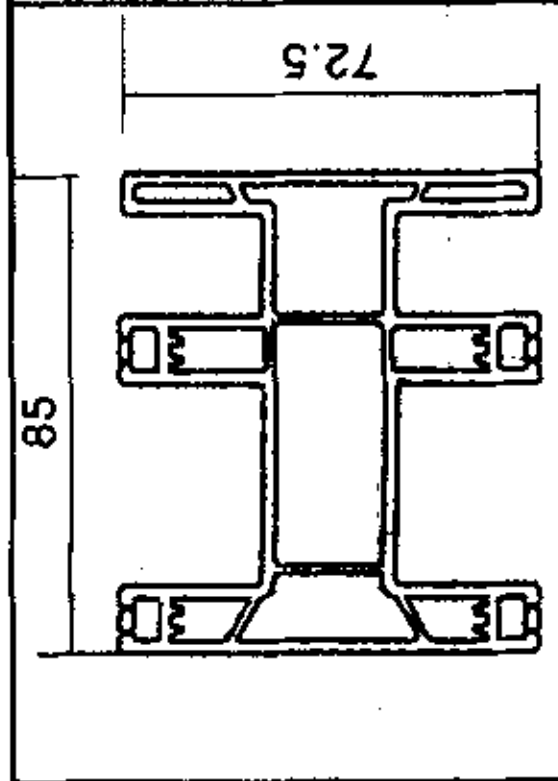
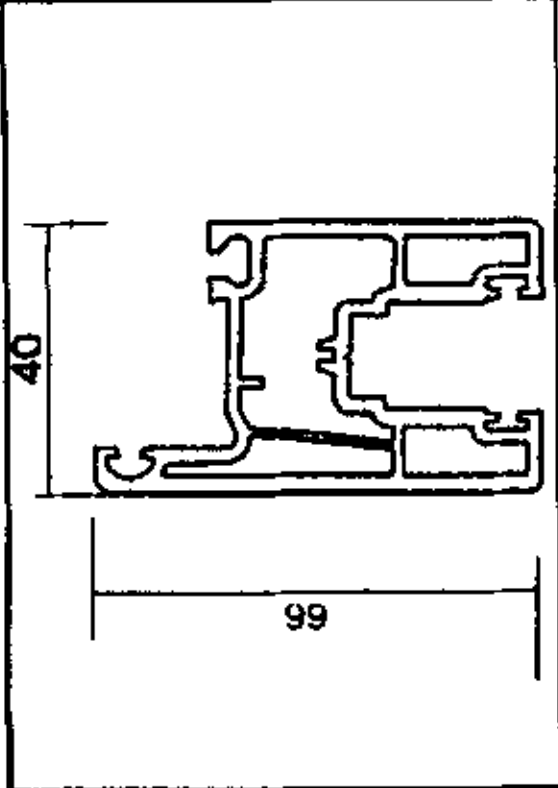
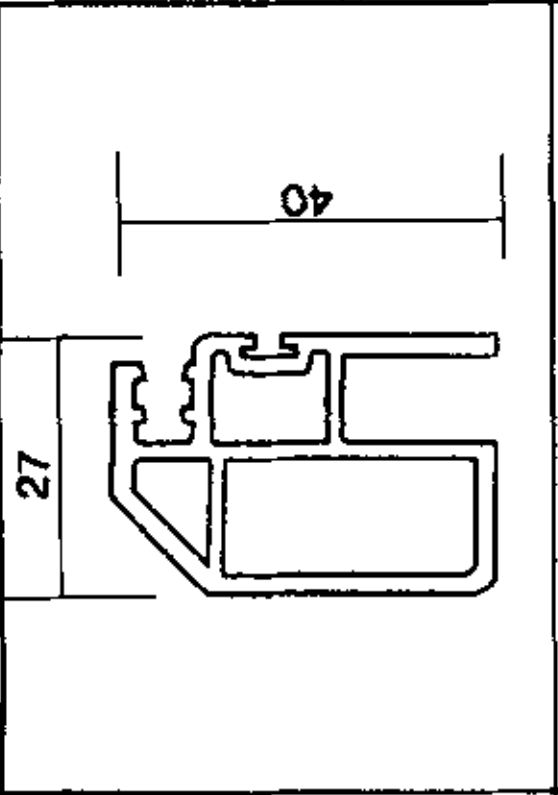
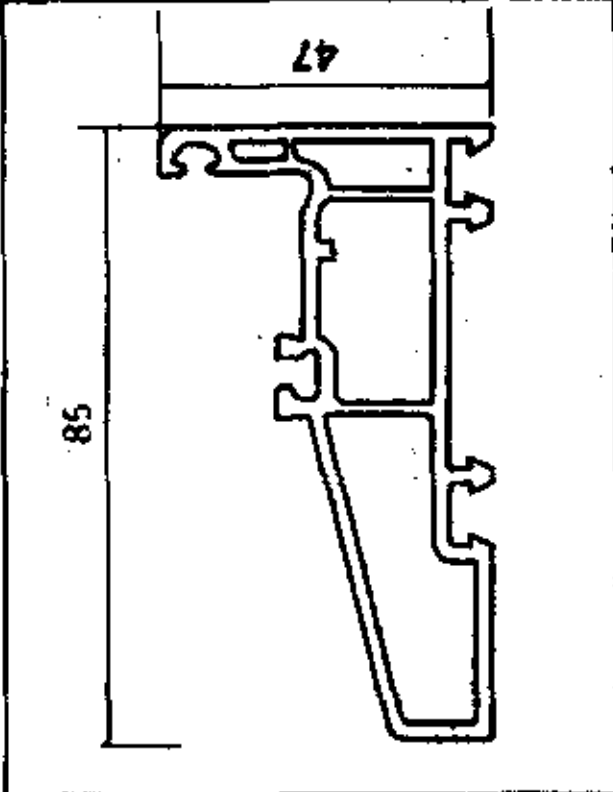
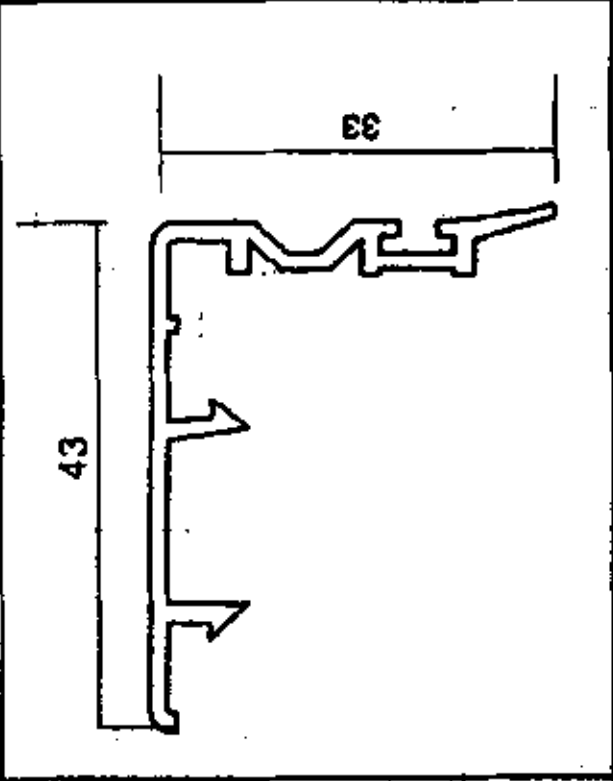
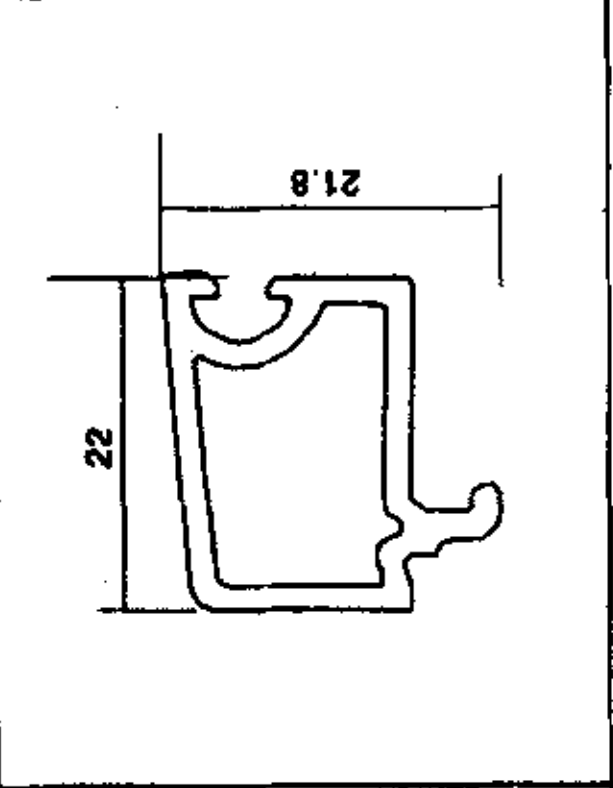
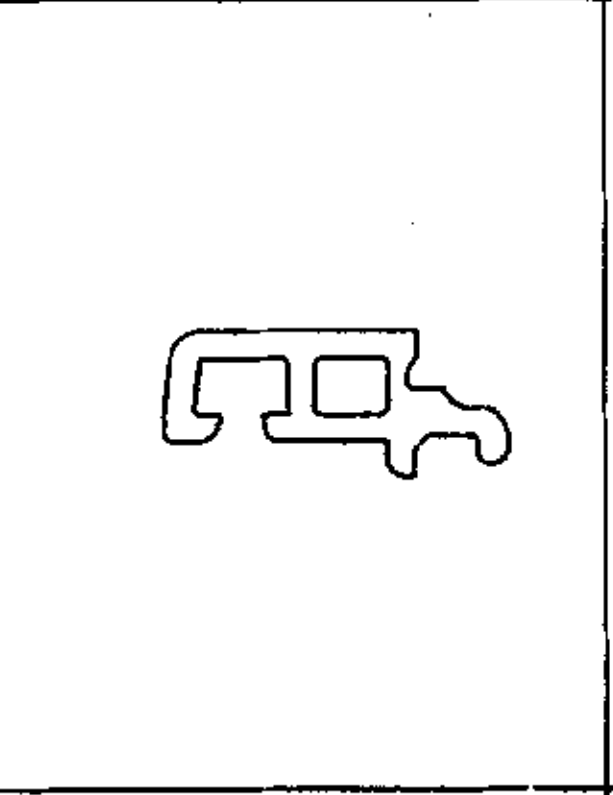
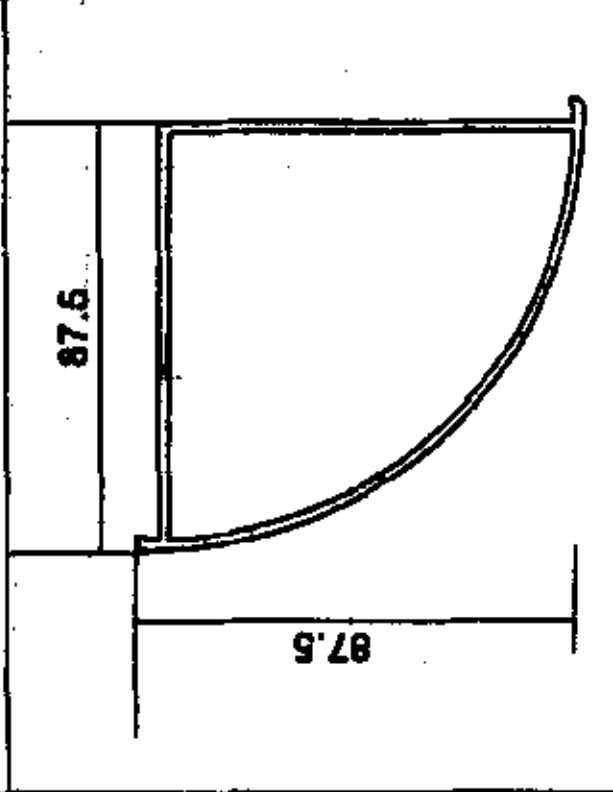
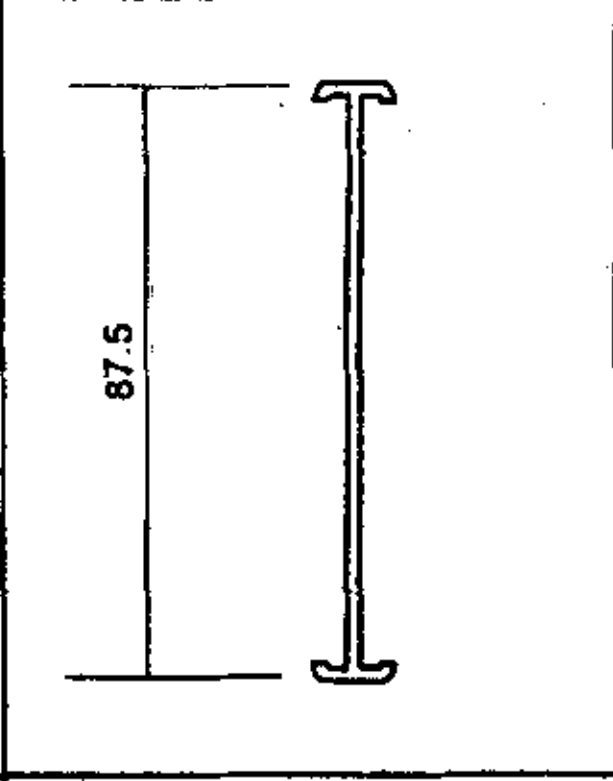
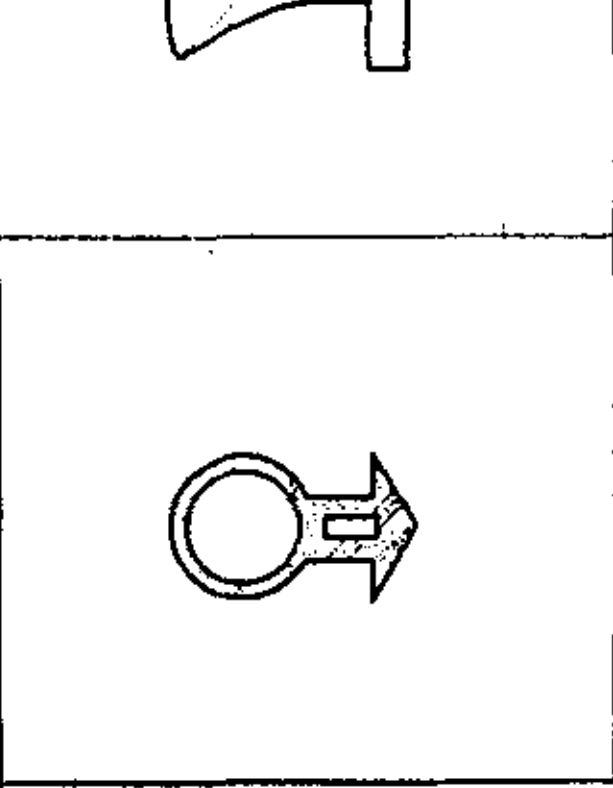
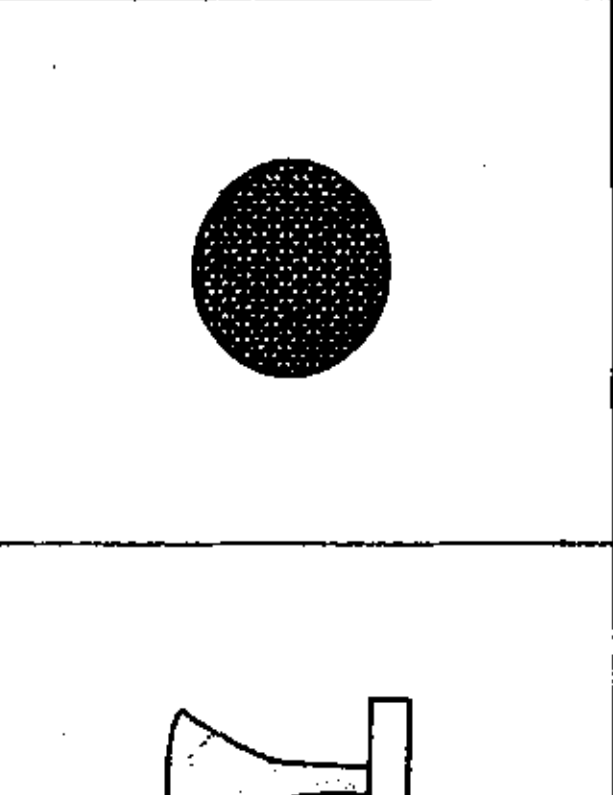
85 系列型材截面图(二)

60平开框 壁厚2.3 1.07Kg/m	60平开扇 壁厚2.3 1.1Kg/m	60平开扇单压条 壁厚1.7 0.32Kg/m	60平推拉框 壁厚2.2 1.1Kg/m
60工字中挺 壁厚2.2 1.34Kg/m	60推拉扇中挺 壁厚2.2 0.8Kg/m	60推拉扇 壁厚2.2 0.89Kg/m	60小拼条 壁厚1.8 0.11Kg/m
60封边 壁厚1.5 0.23Kg/m	60单玻压 壁厚1.7 0.19Kg/m	60双玻压条 壁厚1.7 0.15Kg/m	K型密封条(橡胶)



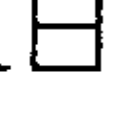
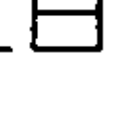
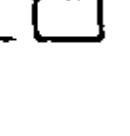
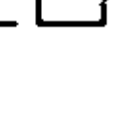
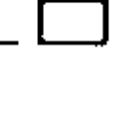







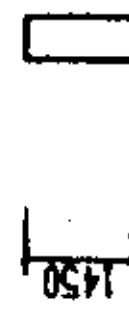
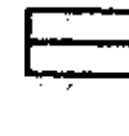
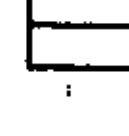
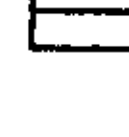

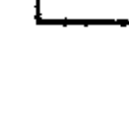
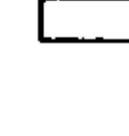





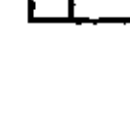
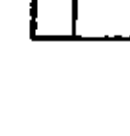




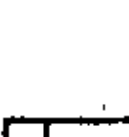
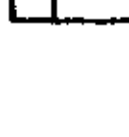



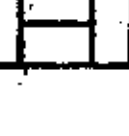






60 系列型材截面图

			
80推拉框 壁厚2.10 1.23Kg/m	80推拉扇 壁厚2.0 0.68Kg/m	80纱扇 壁厚2.0 0.47Kg/m	80小拼条 壁厚1.5 0.11Kg/m
			
80单玻压条 壁厚1.7 0.16Kg/m	80圆转角 壁厚2.0 0.6Kg/m	80圆管 壁厚2.0 0.66Kg/m	80封边 壁厚2.0 0.22Kg/m
			
80单玻压条 壁厚1.7 0.16Kg/m	80双玻压条 壁厚1.7 0.1Kg/m	框钢衬	扇钢衬

80 系列型材截面图

			
85王字中挺壁厚2.2 1.7Kg/m	85推拉框壁厚2.2 1.37Kg/m	85推拉扇壁厚2.2 0.89Kg/m	85纱扇壁厚2.2 0.47Kg/m
			
85亮框壁厚2.2 0.95Kg/m	85封边壁厚1.5 0.23Kg/m	85单玻压条壁厚1.7 0.19Kg/m	85双玻压条壁厚1.7 0.15Kg/m
			
85转角壁厚2.0、0.75Kg/m	85拼接板壁厚2.0 0.32Kg/m	O型密封条(橡塑)	推拉门窗密封毛条
			纱扇密封条(橡塑)

85系列型材截面图

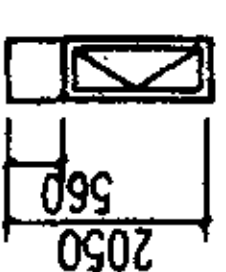








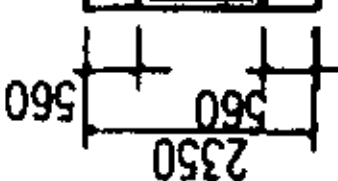



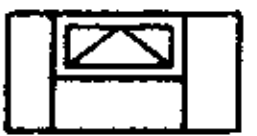








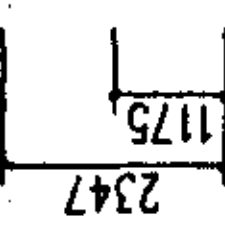



高 宽	600	900	1200	1500	1800	2100	2400
900							
							
1500							
							
1800							
							
2100							

55、60 系列基本固定窗立面图

宽 高	600		900		1200		1500		1800	2100	2400	
	1500		1800		2100		2400		2700		3000	
1500	PSC-42	PSC-43	PSC-44	PSC-45	PSC-46	PSC-47	PSC-48	PSC-49	PSC-50	PSC-51	PSC-52	PSC-53
	PSC-53	PSC-54	PSC-55	PSC-56	PSC-57	PSC-58	PSC-59	PSC-60	PSC-61	PSC-62	PSC-63	PSC-64
1800	PSC-61	PSC-62	PSC-63	PSC-64	PSC-65	PSC-66	PSC-67	PSC-68	PSC-69	PSC-70	PSC-71	PSC-72
	PSC-73	PSC-74	PSC-75	PSC-76	PSC-77	PSC-78	PSC-79	PSC-80	PSC-81	PSC-82	PSC-83	PSC-84







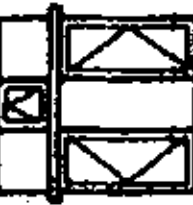
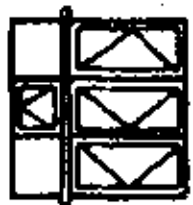
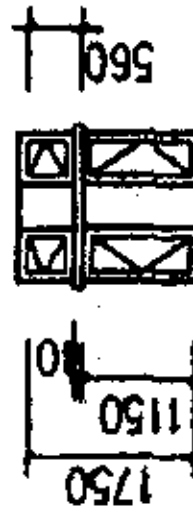



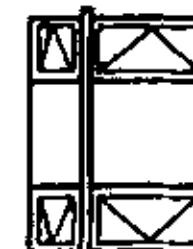

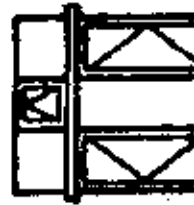
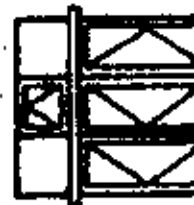





1500												
1800												
1800												
1800												

注:本立面基本窗代号均表示外开窗,60系列可内开,如果要求内开窗时须在代号尾部加注“N”,例:PSC 55.60—1N。
55、60系列基本平开窗立面图(二)

宽 高		600		1200				1500											
2100		PSC-80	PSC-81		PSC-82		PSC-83		PSC-84		PSC-85		PSC-86		PSC-87		PSC-88		PSC-89
		PSC-90	PSC-91		PSC-92		PSC-93		PSC-94		PSC-95		PSC-96		PSC-97		PSC-98		PSC-99
2100					PSC-100		PSC-101					PSC-102		PSC-103					
					PSC-104		PSC-105					PSC-106		PSC-107					


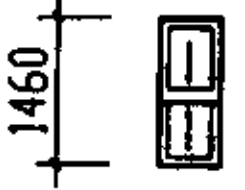
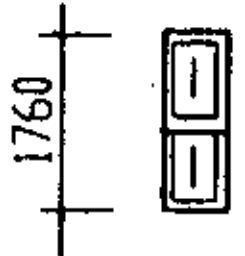
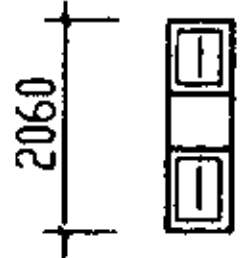
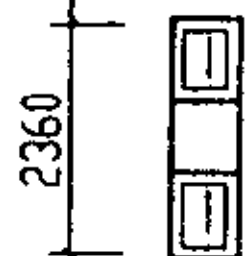





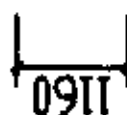




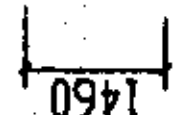
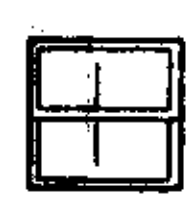



55、60 系列基本平开窗立面图(三)

注:本立面基本窗代号均表示外开窗,60 系列可内开,如果要求内开窗时须在代号尾部加注“N”,例:PSC 55、60—1N。

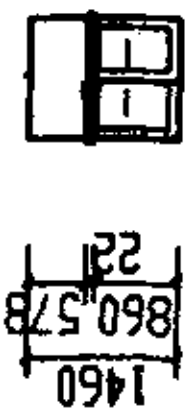



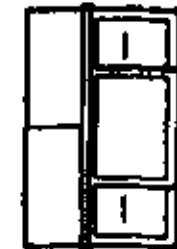
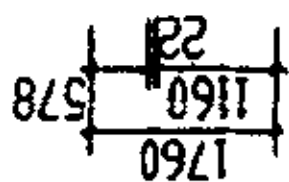
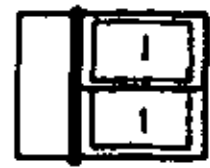

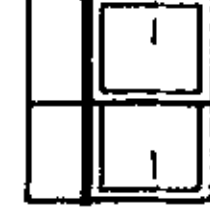
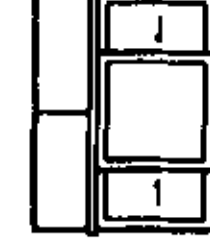
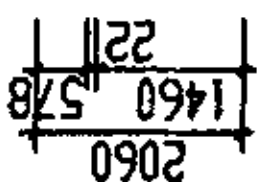
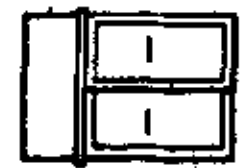


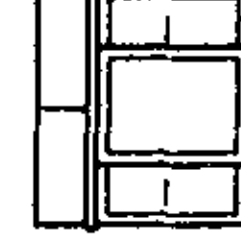
宽 高	1500		1800		2100	2400
	1500		1800		2100	2400
1500	 PSC-108	 PSC-109	 PSC-110		 PSC-111	 PSC-112
			 PSC-113		 PSC-114	 PSC-115
	 PSC-118	 PSC-119	 PSC-120		 PSC-121	 PSC-122
			 PSC-123		 PSC-124	 PSC-125
2100	 PSC-128		 PSC-129	 PSC-130	 PSC-131	 PSC-132

55、60 系列基本平开窗立面图(四)

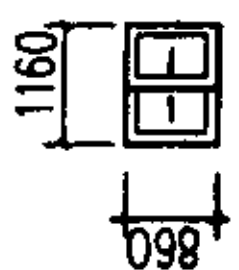
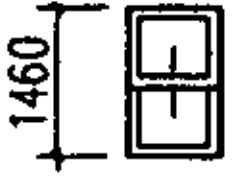
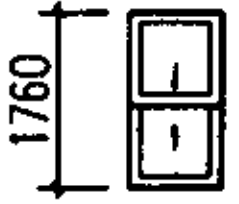
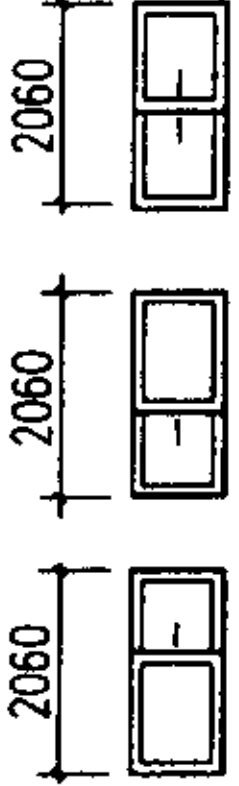
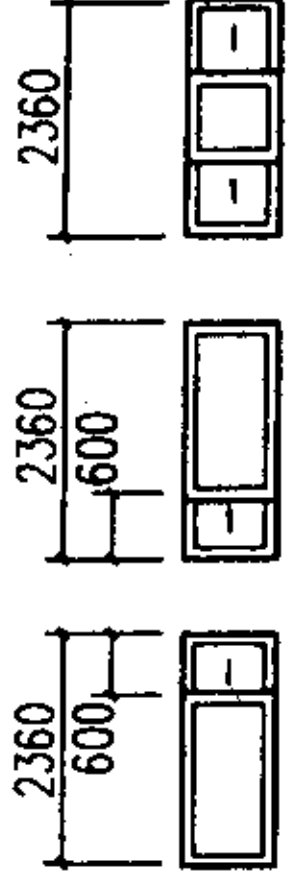


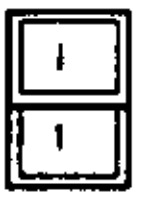
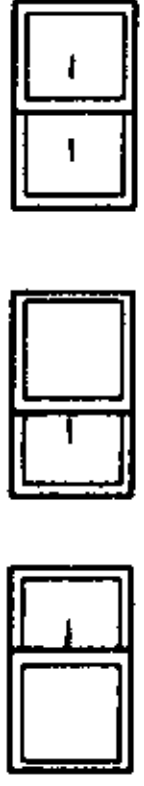

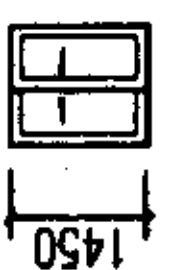

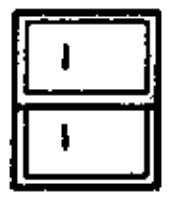
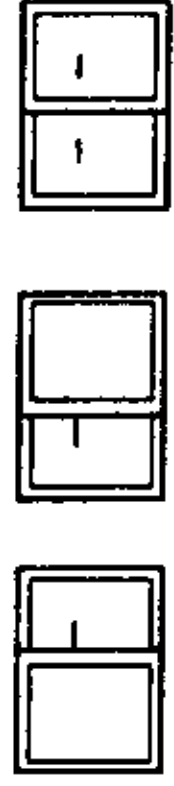
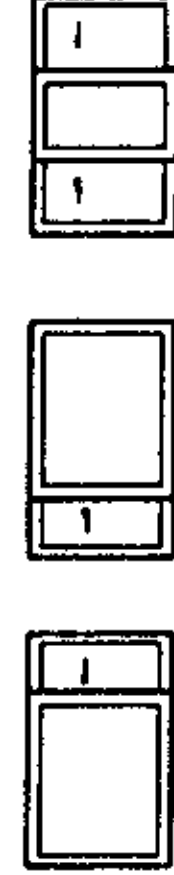
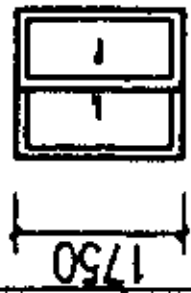
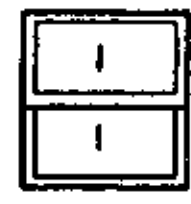
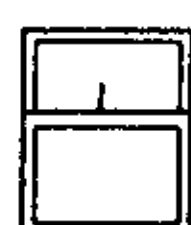

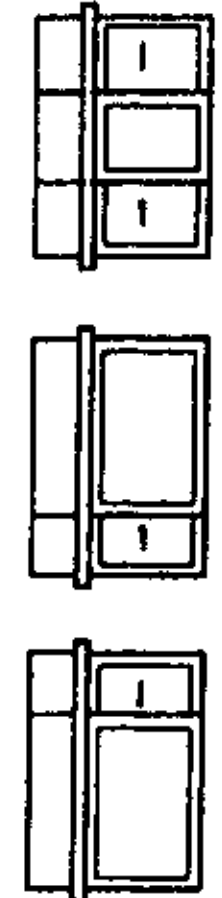
注:本立面基本窗代号均表示外开窗,60 系列可内开,如果要求内开窗时须在代号尾部加注“N”,例:PSC 55、60—1N。

宽 高	1200	1500	1800	2100	2400
600	 TSC-1	 TSC-2	 TSC-3	 TSC-4	 TSC-5
	 TSC-6	 TSC-7	 TSC-8	 TSC-9	 TSC-10
900	 TSC-11	 TSC-12	 TSC-13	 TSC-14	 TSC-15
	 TSC-16	 TSC-17	 TSC-18	 TSC-19	 TSC-20

75 系列基本推拉窗立面图(一)

宽 高	1200		1500		1800		2100		2400	
	 TSC-21		 TSC-22		 TSC-23		 TSC-24		 TSC-25	
1800	 TSC-26		 TSC-27		 TSC-28		 TSC-29		 TSC-30	
	 TSC-31		 TSC-32		 TSC-33		 TSC-34		 TSC-35	


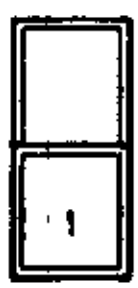



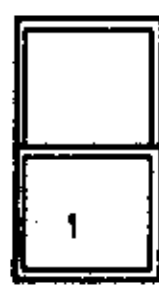



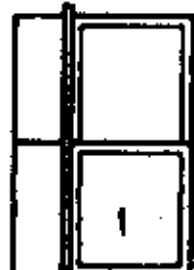
75 系列基本推拉窗立面图(二)

宽 高	1200	1500	1800	2100	2400
900	 TSC-36	 TSC-37	 TSC-38	 TSC-39 TSC-40 TSC-41	 TSC-42 TSC-43 TSC-44
	 TSC-45	 TSC-46	 TSC-47	 TSC-48 TSC-49 TSC-50	 TSC-51 TSC-52 TSC-53
	 TSC-54	 TSC-55	 TSC-56	 TSC-57 TSC-58 TSC-59	 TSC-60 TSC-61 TSC-62
1800	 TSC-63	 TSC-64	 TSC-65	 TSC-66 TSC-67	 TSC-68 TSC-69 TSC-70

85 系列基本推拉窗立面图(一)

高 宽	1200	1500	1800	2100	2400	2700
1800						
	TSC-71	TSC-72	TSC-73	TSC-74	TSC-75	TSC-76
2100						
	TSC-78	TSC-79	TSC-80	TSC-81	TSC-82	TSC-83
2400						
	TSC-85	TSC-86	TSC-87	TSC-88	TSC-89	TSC-90
						TSC-91

85 系列基本推拉窗立面图(二)

宽 高		2700			
1200					TSC-92
		TSC-93	TSC-94	TSC-95	
1500					TSC-96
		TSC-97	TSC-98	TSC-99	
1800					TSC-100
		TSC-101			

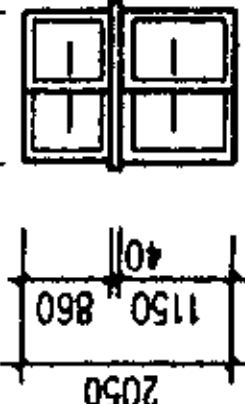
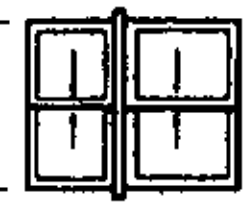

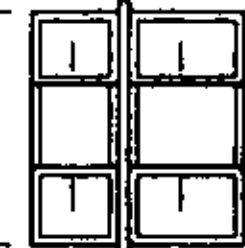
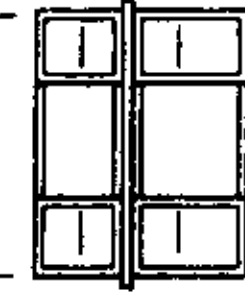
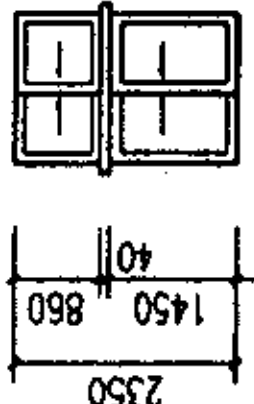
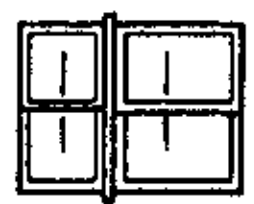
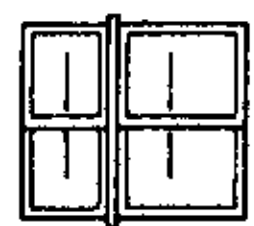
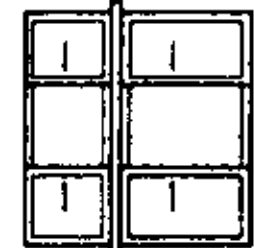
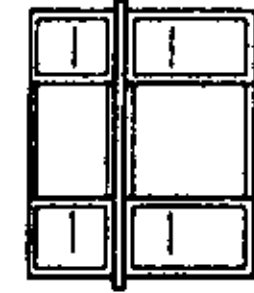
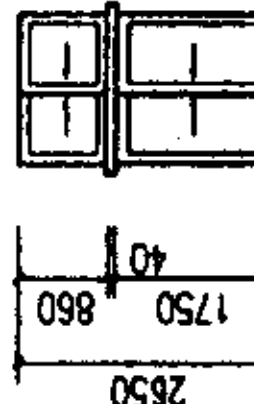
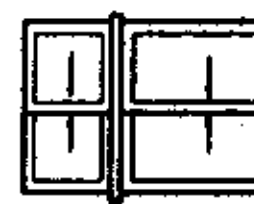
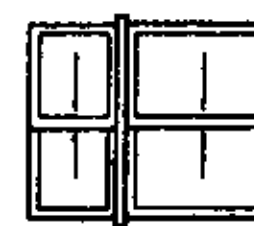
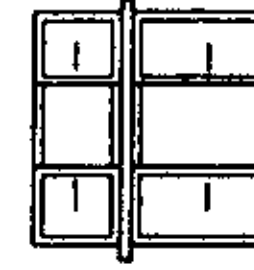
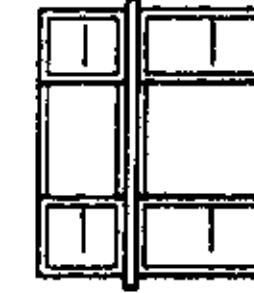


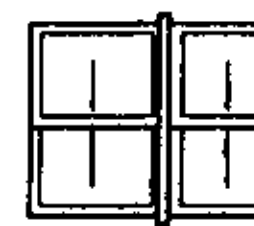
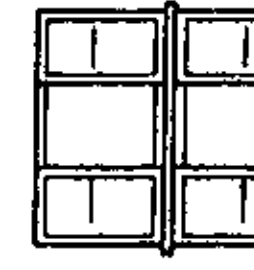
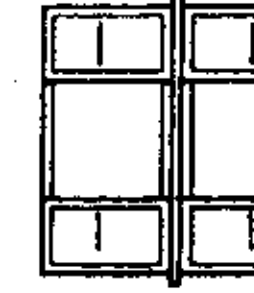
85 系列基本推拉窗立面图(三)

宽 高	2400	3000	3600	4200	4800
900	 SH1-1	 SH1-2	 SH1-3	 SH1-4	 SH1-5
1200	 SH1-6	 SH1-7	 SH1-8	 SH1-9	 SH1-10
1500	 SH1-11	 SH1-12	 SH1-13	 SH1-14	 SH1-15
1800	 SH1-16	 SH1-17	 SH1-18	 SH1-19	 SH1-20
2100	 SH1-21	 SH1-22	 SH1-23	 SH1-24	 SH1-25

55.60 系列组合窗立面图(一)

宽 高	3000	3600	4200	4800
900	 SH1-26	 SH1-27	 SH1-28	 SH1-29
	 SH1-30	 SH1-31	 SH1-32	 SH1-33
1500	 SH1-34	 SH1-35	 SH1-36	 SH1-37
	 SH1-38	 SH1-39	 SH1-40	 SH1-41



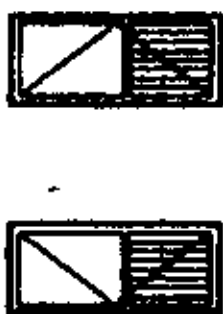










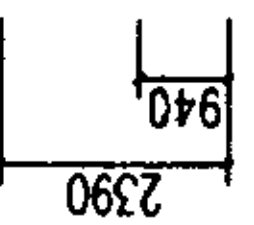






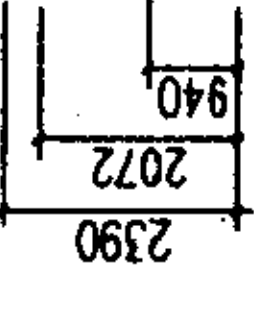











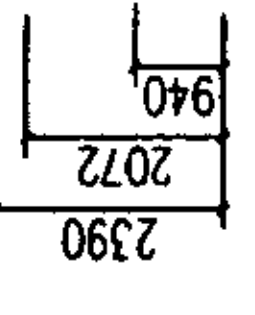










55、60 系列组合窗立面图(二)

高 宽	1500	1800	2100	2400	2700
2100	 SH2-1	 SH2-2	 SH2-3	 SH2-4	 SH2-5
	 SH2-6	 SH2-7	 SH2-8	 SH2-9	 SH2-10
2700	 SH2-11	 SH2-12	 SH2-13	 SH2-14	 SH2-15
	 SH2-16	 SH2-17	 SH2-18	 SH2-19	 SH2-20
3000					

85 系列组合窗立面图(一)

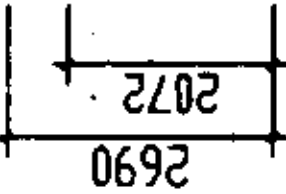

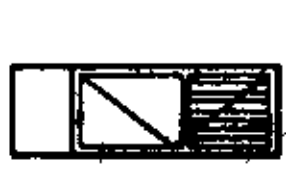
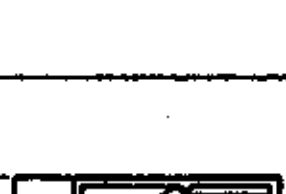





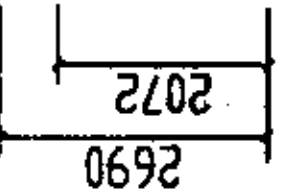
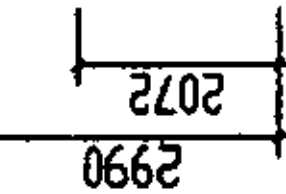


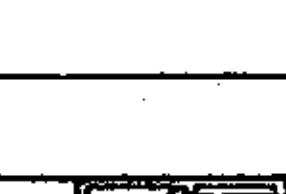



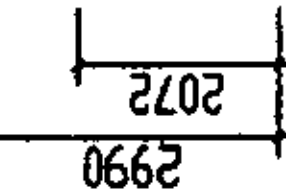


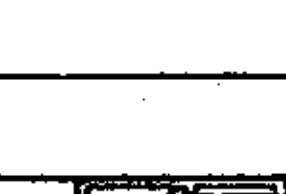





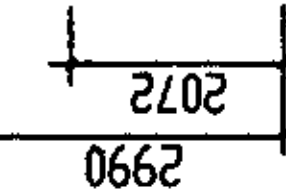










高 宽	3000	3600	4200	4800
2100	 SH2-21	 SH2-22	 SH2-23	 SH2-24
2400	 SH2-25	 SH2-26	 SH2-27	 SH2-28
2700	 SH2-29	 SH2-30	 SH2-31	 SH2-32
3000	 SH2-33	 SH2-34	 SH2-35	 SH2-36

85 系列组合窗立面图(二)

宽 高	700	800	900	1000	1200	1500	1800
2100	 PSM1-1	 PSM1-3	 PSM1-5	 PSM1-7	 PSM1-9	 PSM1-12	 PSM1-13
	 PSM1-2	 PSM1-4	 PSM1-6	 PSM1-8	 PSM1-10	 PSM1-11	
	 PSM1-14	 PSM1-15	 PSM1-16	 PSM1-18	 PSM1-20	 PSM1-22	 PSM1-23
2400	 PSM1-24	 PSM1-25	 PSM1-26	 PSM1-28	 PSM1-30	 PSM1-33	 PSM1-34
	 PSM1-27	 PSM1-29	 PSM1-31	 PSM1-32	 PSM1-33		
	 PSM1-35	 PSM1-36	 PSM1-37	 PSM1-39	 PSM1-41	 PSM1-43	 PSM1-44
	 PSM1-38	 PSM1-40	 PSM1-42	 PSM1-43			

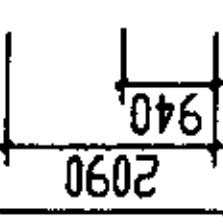






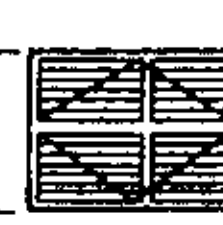

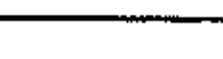




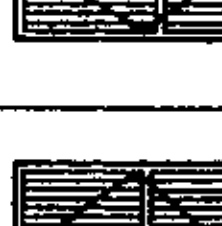

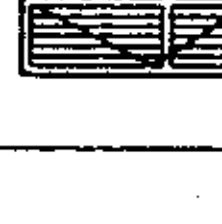
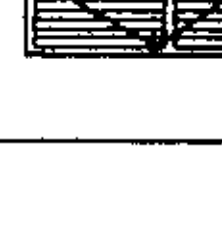
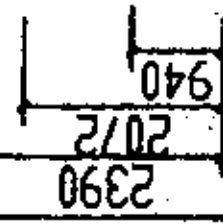




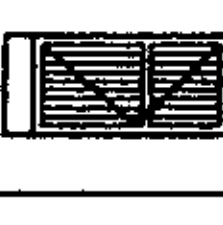





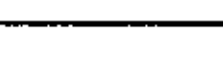
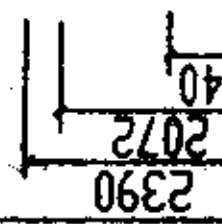
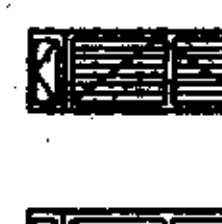


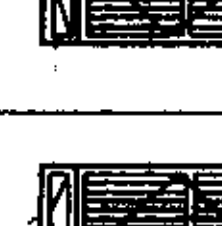

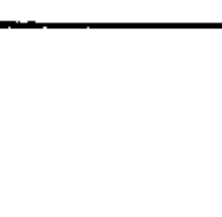
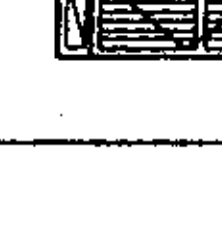
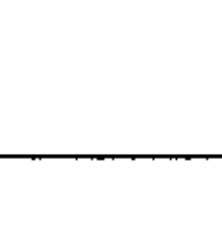

60 系列基本平开门立面图(一)

注:本立面基本门代号为“一般型”平开门,向外开启,如果要求内开门时,须在代号尾部加注“N”,例:PSM1-11N。

宽 高	800		900		1000		1200		1500	1800
	2700		2700		2700		2700		2700	2700
2700	 PSM1-45	 PSM1-46	 PSM1-47	 PSM1-48	 PSM1-49	 PSM1-51	 PSM1-52	 PSM1-53	 PSM1-54	
		 PSM1-55								
	 PSM1-56	 PSM1-57	 PSM1-58	 PSM1-59	 PSM1-60	 PSM1-61	 PSM1-62	 PSM1-63	 PSM1-64	
3000	 PSM1-65	 PSM1-66	 PSM1-67	 PSM1-68	 PSM1-69	 PSM1-70	 PSM1-71	 PSM1-72	 PSM1-73	
	 PSM1-74	 PSM1-75	 PSM1-76	 PSM1-77	 PSM1-78	 PSM1-79	 PSM1-80	 PSM1-81	 PSM1-82	

60 系列基本平开门立面图(二)

注:本立面基本门代号为“一般型”平开门,向外开启,如果要求内开门时,须在代号尾部加注“N”,例:PSM1—1N。

宽 高	800		900		1000		1200		1500	1600	1800				
2100	 PSM2-1		 PSM2-2		 PSM2-3		 PSM2-4		 PSM2-5	 PSM2-6	 PSM2-7	 PSM2-8	 PSM2-9	 PSM2-10	 PSM2-11
	 PSM2-12		 PSM2-13		 PSM2-14		 PSM2-15		 PSM2-16	 PSM2-17	 PSM2-18	 PSM2-19	 PSM2-20	 PSM2-21	 PSM2-22
2400	 PSM2-23		 PSM2-24		 PSM2-25		 PSM2-26		 PSM2-27	 PSM2-28	 PSM2-29	 PSM2-30	 PSM2-31	 PSM2-32	 PSM2-33
	 PSM2-34		 PSM2-35		 PSM2-36		 PSM2-37		 PSM2-38	 PSM2-39	 PSM2-40	 PSM2-41	 PSM2-42	 PSM2-43	 PSM2-44



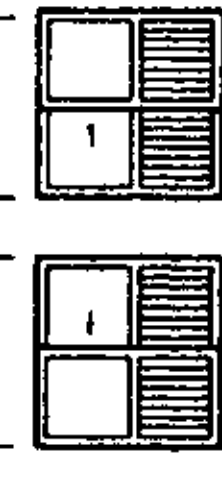



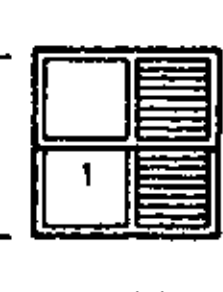

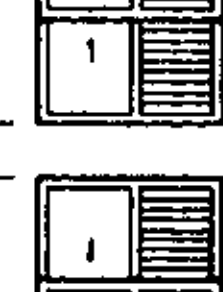








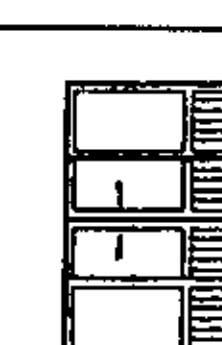





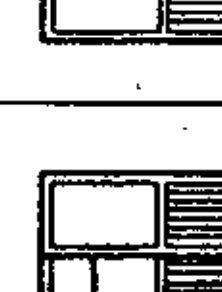
60 系列基本平开门立面图(三)

注:本立面基本门代号为“一般型”平开门,向外开启,如果要求内开门时,须在代号尾部加注“N”,例:PSM1—1N。


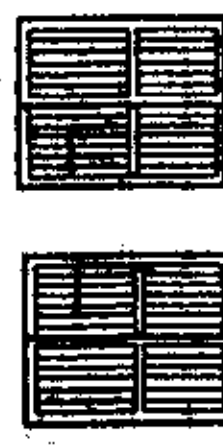
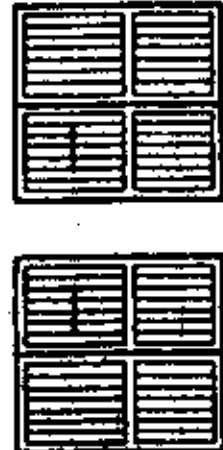

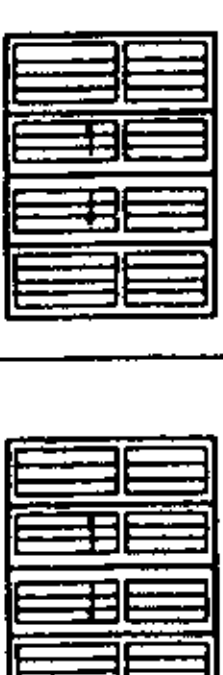

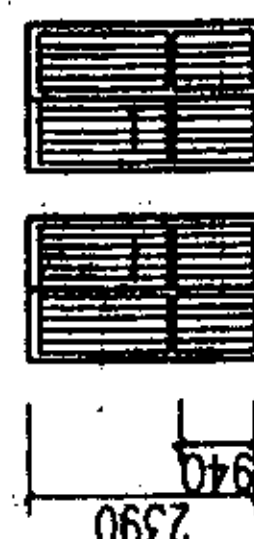
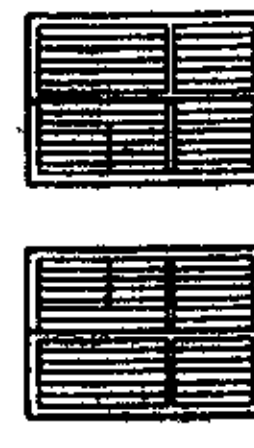


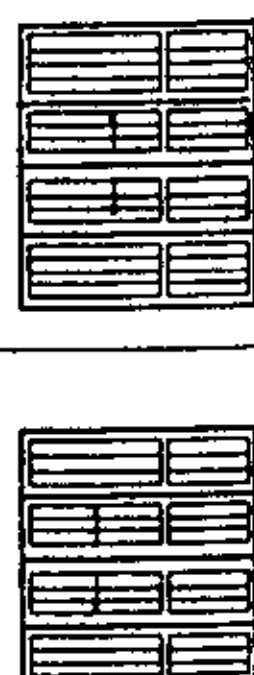
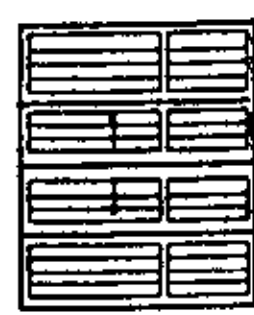
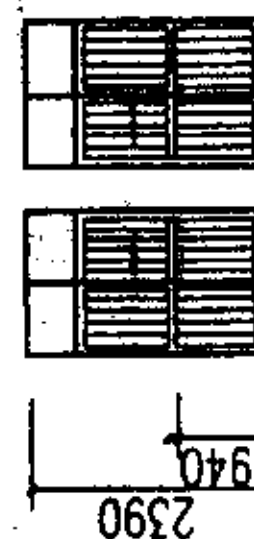

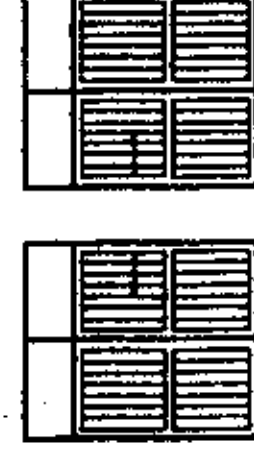

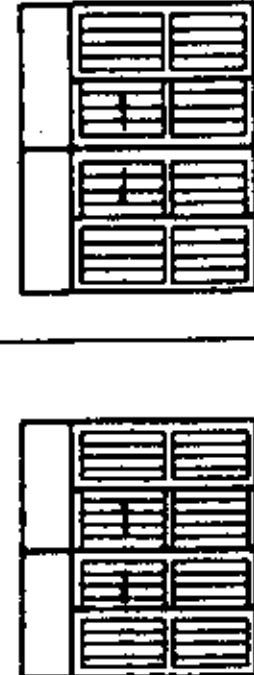

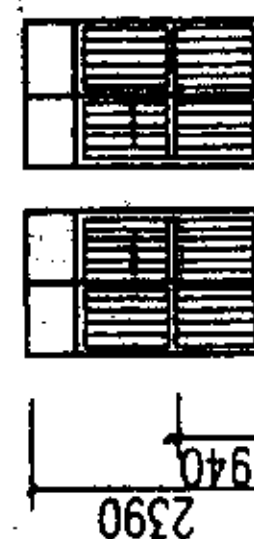

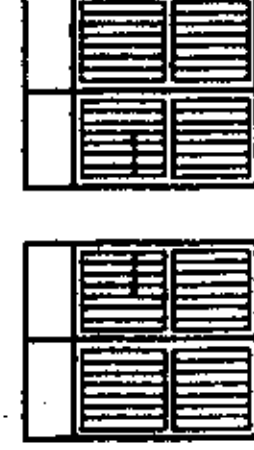

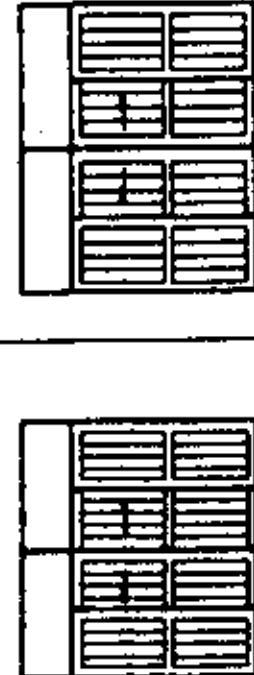

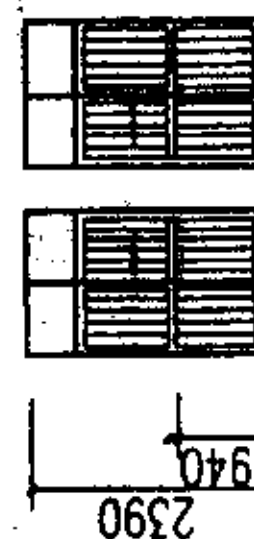
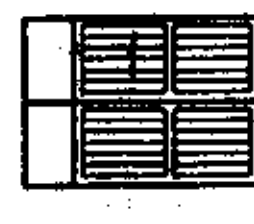
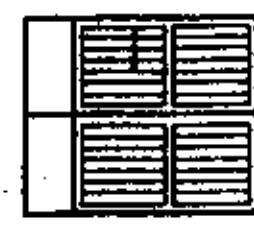


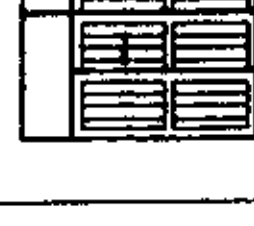
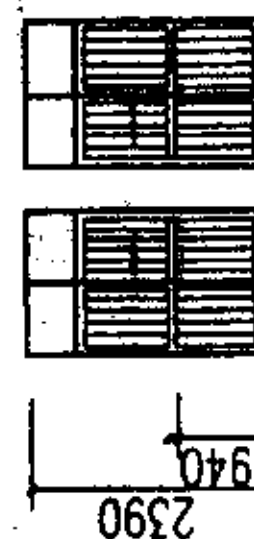
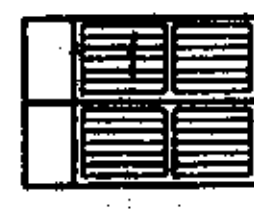
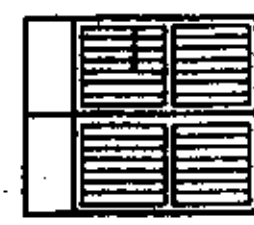


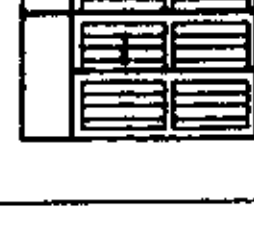
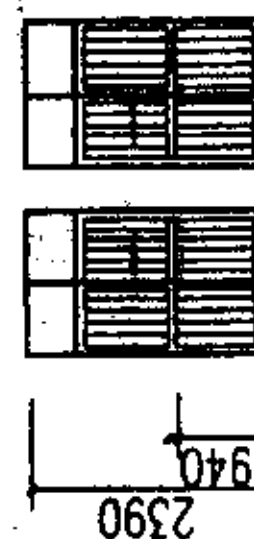
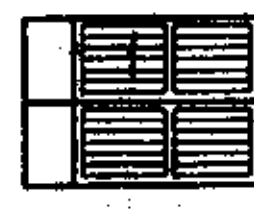
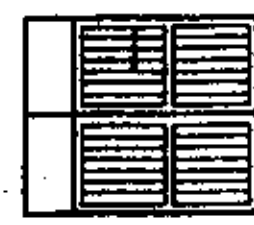


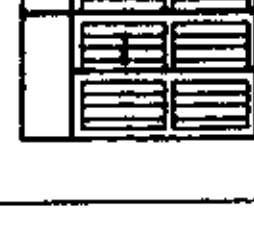
高 宽	800		900		1000		1200		1500	1600	1800
2700	PSM2-45	PSM2-46	PSM2-47	PSM2-48	PSM2-49	PSM2-50	PSM2-51	PSM2-52	PSM2-53	PSM2-54	PSM2-55
	PSM2-56	PSM2-57	PSM2-58	PSM2-59	PSM2-60	PSM2-61	PSM2-62	PSM2-63	PSM2-64		
	PSM2-65	PSM2-66	PSM2-67	PSM2-68	PSM2-69	PSM2-70	PSM2-71	PSM2-72	PSM2-73	PSM2-74	PSM2-75
	PSM2-76	PSM2-77	PSM2-78	PSM2-79	PSM2-80	PSM2-81	PSM2-82	PSM2-83	PSM2-84		
3000											

60 系列基本平开门立面图(四)

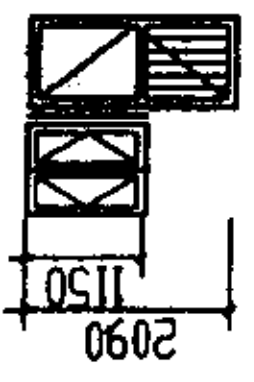
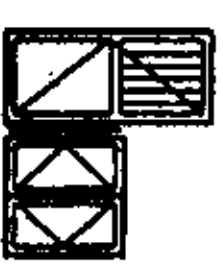
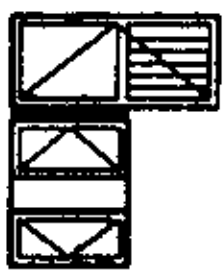
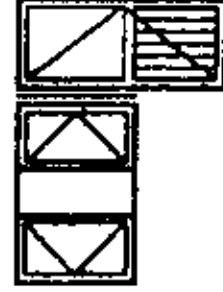

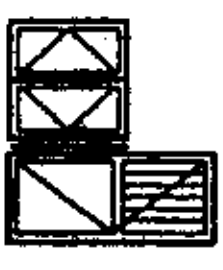

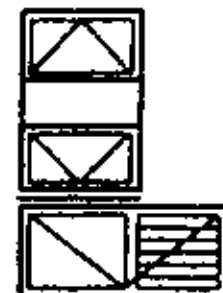
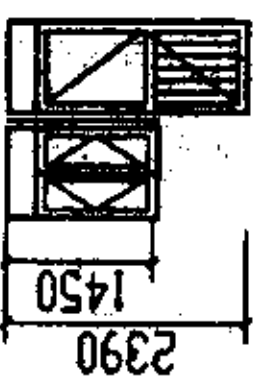

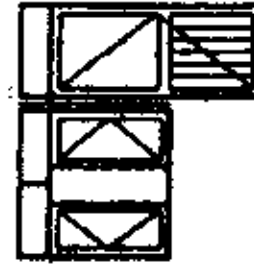
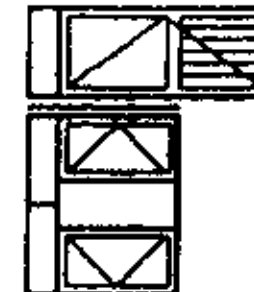

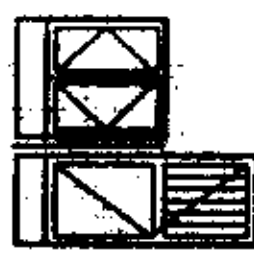
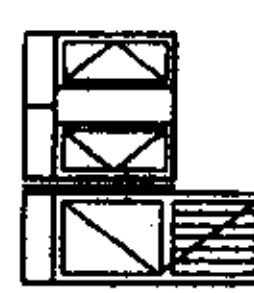
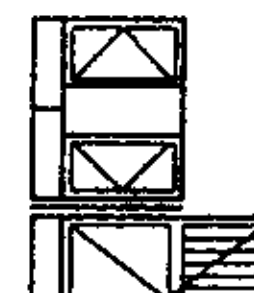
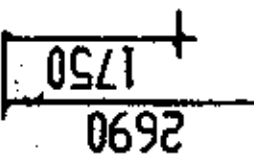
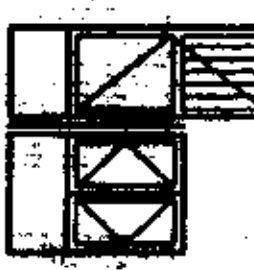
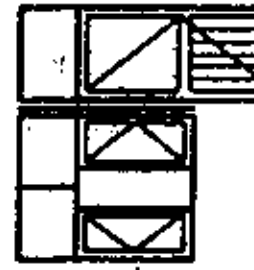
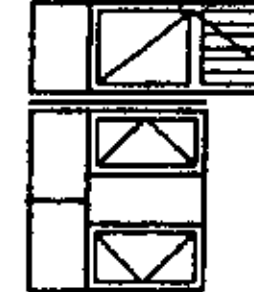
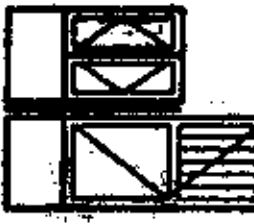
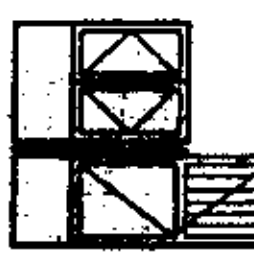
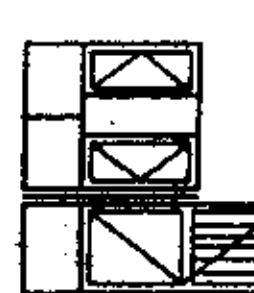
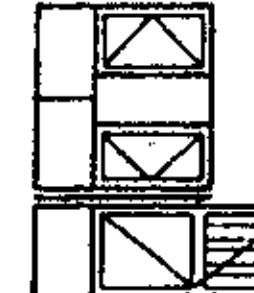
注:本立面基本门代号为“一般型”平开门,向外开启,如果要求内开门时,须在代号尾部加注“N”,例:PSM2-1N。

宽 高	1500		1800		2100		2400		2700	3000
										
2000	TSM1-1	TSM1-2	TSM1-3	TSM1-4	TSM1-5	TSM1-6	TSM1-7	TSM1-8	TSM1-9	TSM1-10
2100										
	TSM1-11	TSM1-12	TSM1-13	TSM1-14	TSM1-15	TSM1-16	TSM1-17	TSM1-18	TSM1-19	TSM1-20
2400										
	TSM1-21	TSM1-22	TSM1-23	TSM1-24	TSM1-25	TSM1-26	TSM1-27	TSM1-28	TSM1-29	TSM1-30
2700										
	TSM1-31	TSM1-32	TSM1-33	TSM1-34	TSM1-35	TSM1-36	TSM1-37	TSM1-38	TSM1-39	TSM1-40

85 系列基本推拉门立面图(一)

宽 高	1500	1800	2100	2400	2700	3000
2100	 TSM2-1	 TSM2-3	 TSM2-5	 TSM2-7	 TSM2-9	 TSM2-10
	 TSM2-2	 TSM2-4	 TSM2-6	 TSM2-8	 TSM2-9	 TSM2-10
2400	 TSM2-11	 TSM2-13	 TSM2-15	 TSM2-17	 TSM2-19	 TSM2-20
	 TSM2-12	 TSM2-14	 TSM2-16	 TSM2-18	 TSM2-29	 TSM2-30
	 TSM2-21	 TSM2-23	 TSM2-25	 TSM2-27	 TSM2-28	 TSM2-29
	 TSM2-22	 TSM2-24	 TSM2-26	 TSM2-27	 TSM2-28	 TSM2-29
	 TSM2-21	 TSM2-23	 TSM2-25	 TSM2-27	 TSM2-28	 TSM2-29

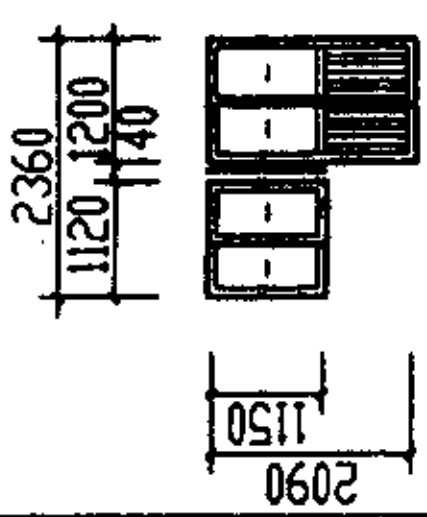
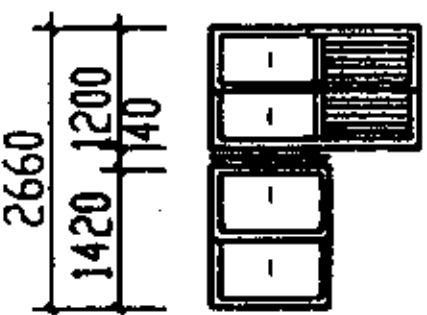
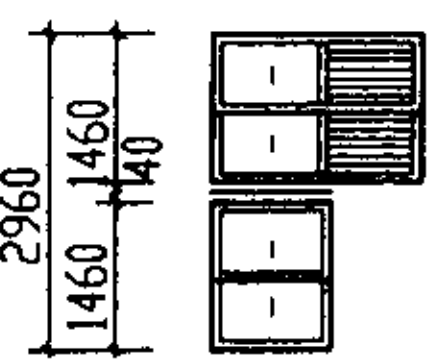
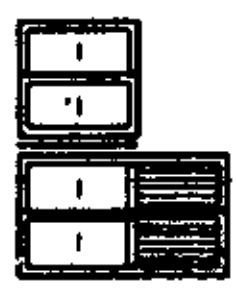
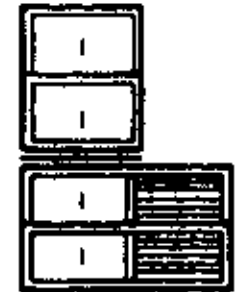
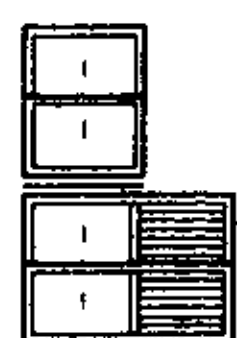
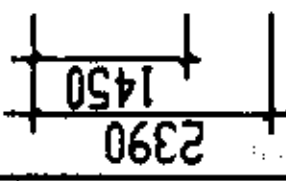
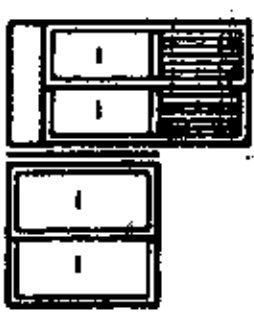
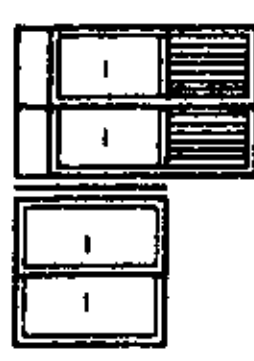

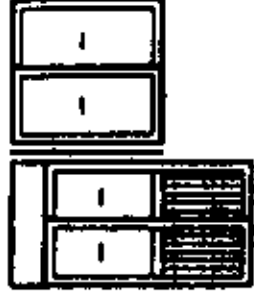
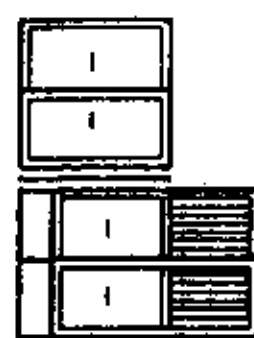
85 系列基本推拉门立面图(二)

宽 高	1800		2100		2400		2700	
	SCM-1	SCM-2	SCM-3	SCM-4	SCM-5	SCM-6	SCM-7	SCM-8
2100								
								
2400								
								
2700								
								
	SCM-17	SCM-18	SCM-19	SCM-20	SCM-21	SCM-22	SCM-23	SCM-24

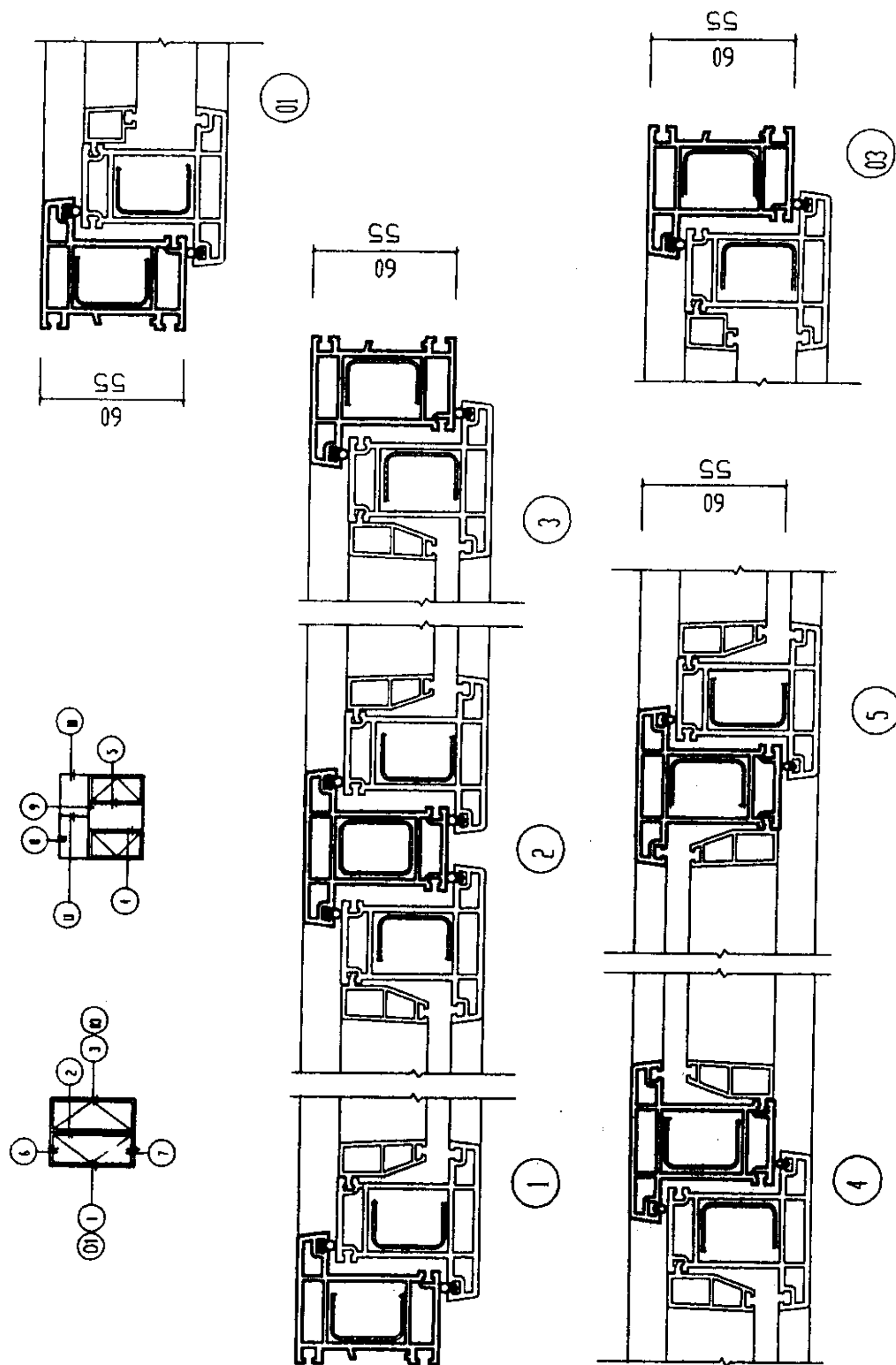
60、85 系列基本门连窗立面图(一)

宽 高	2100	2400	2700	3000
2100				
2400				
2700				

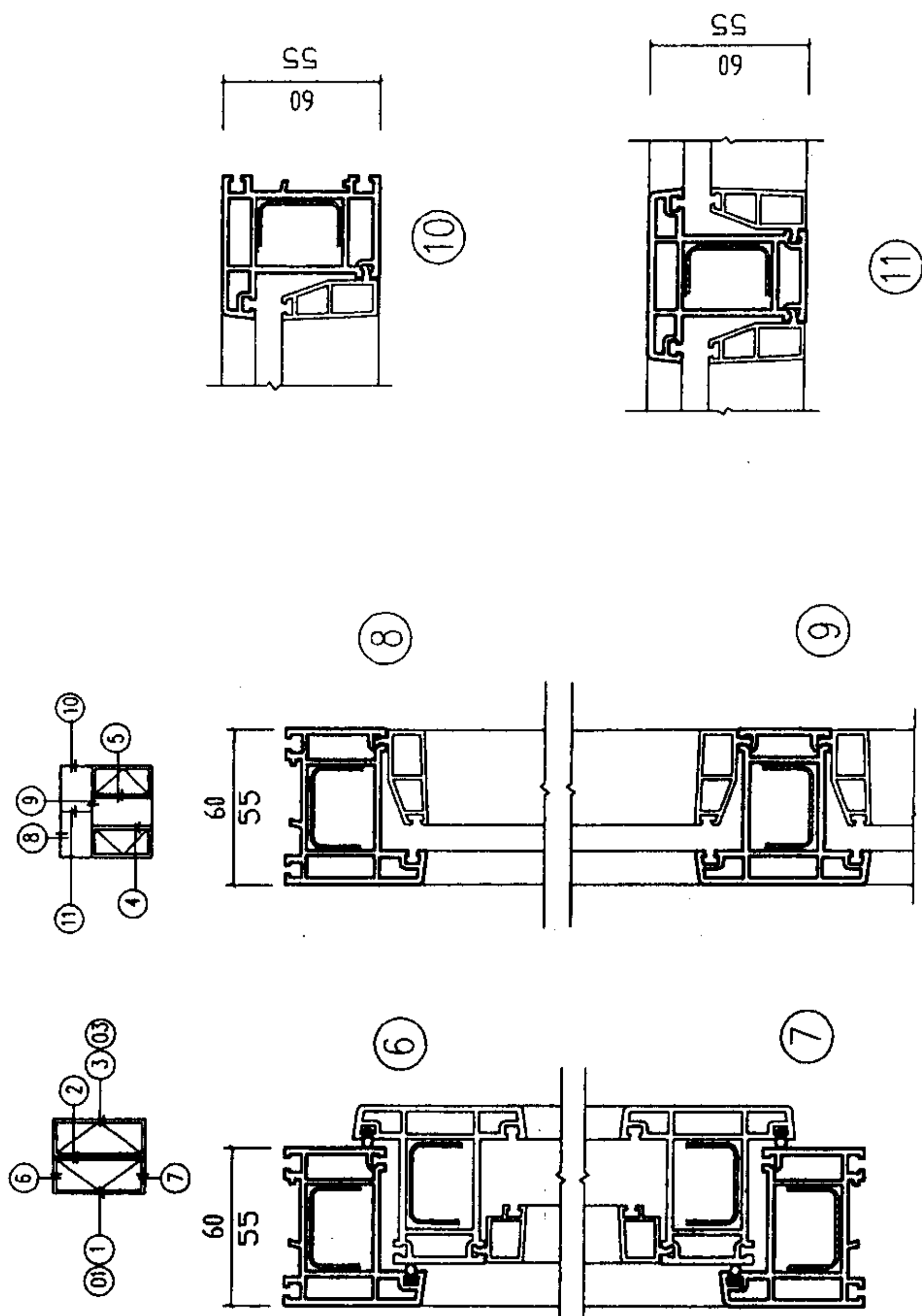
60、85 系列基本门连窗立面图(二)

高 宽	2400	2700	3000
2100	 SCM-49	 SCM-51	 SCM-53
	 SCM-50	 SCM-52	 SCM-54
2400	 SCM-55	 SCM-57	 SCM-59
	 SCM-56	 SCM-58	 SCM-60

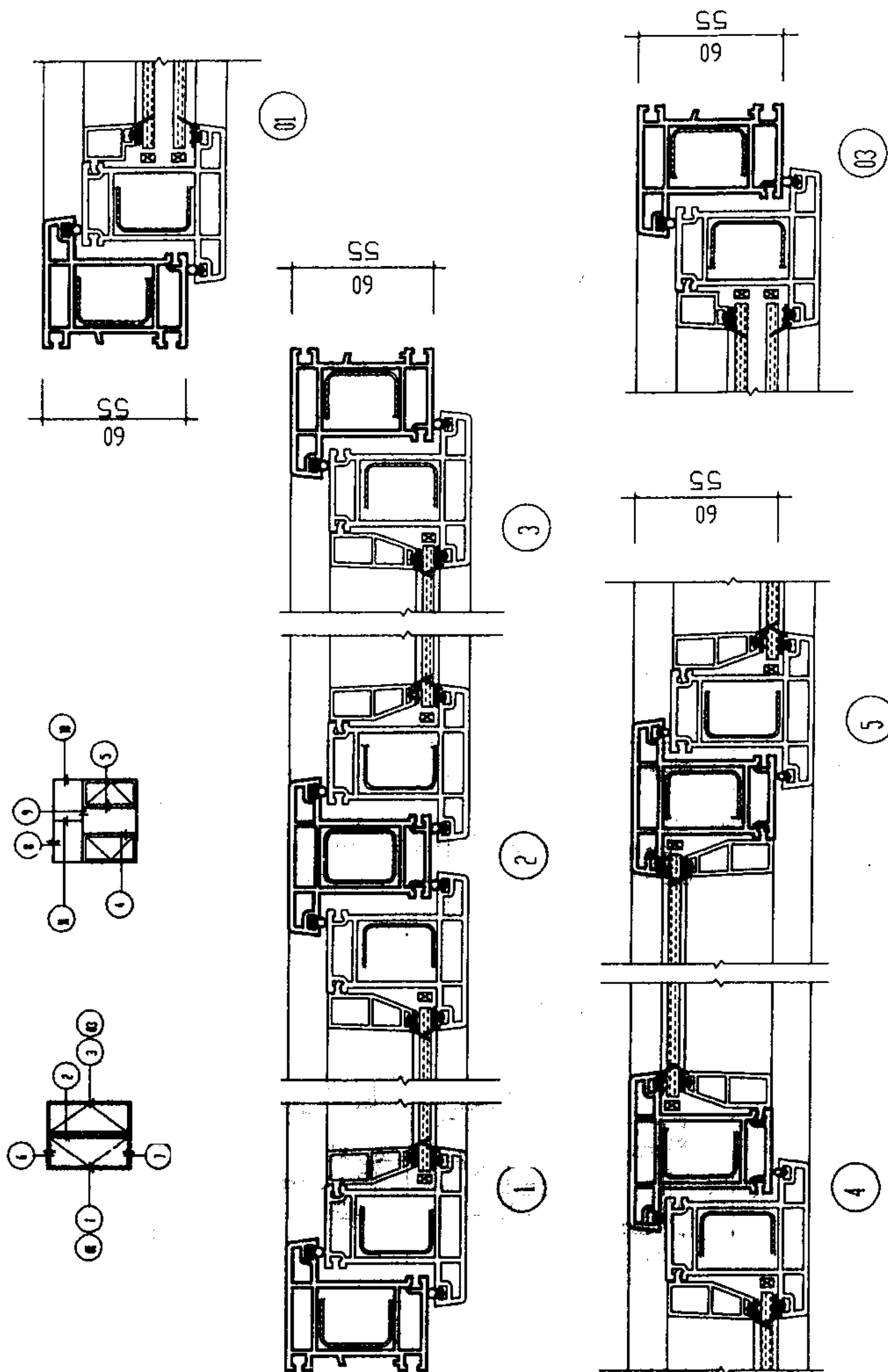
85 系列基本门连窗立面图



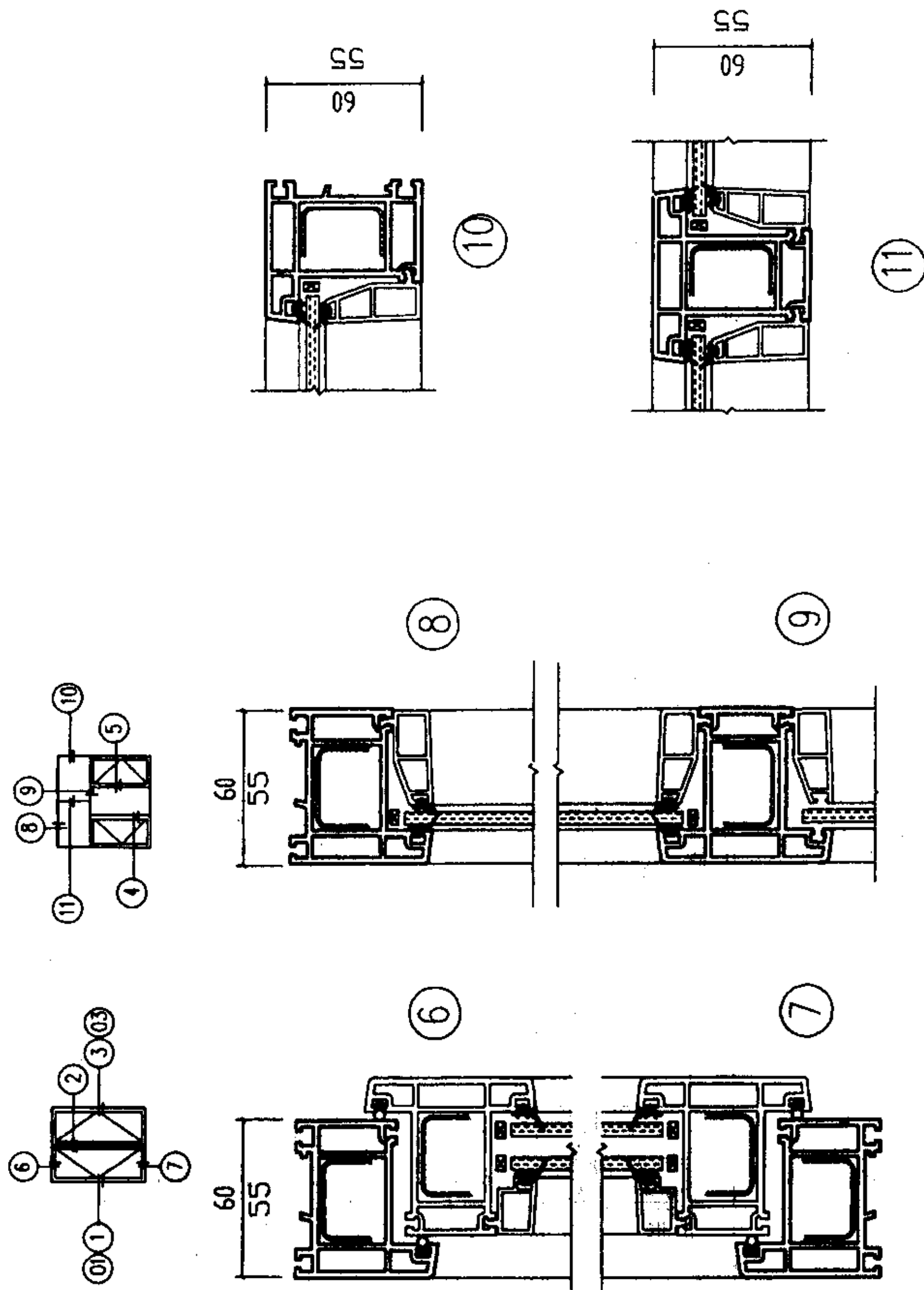
55, 60 系列平开窗 (外开) 构造图 (一)



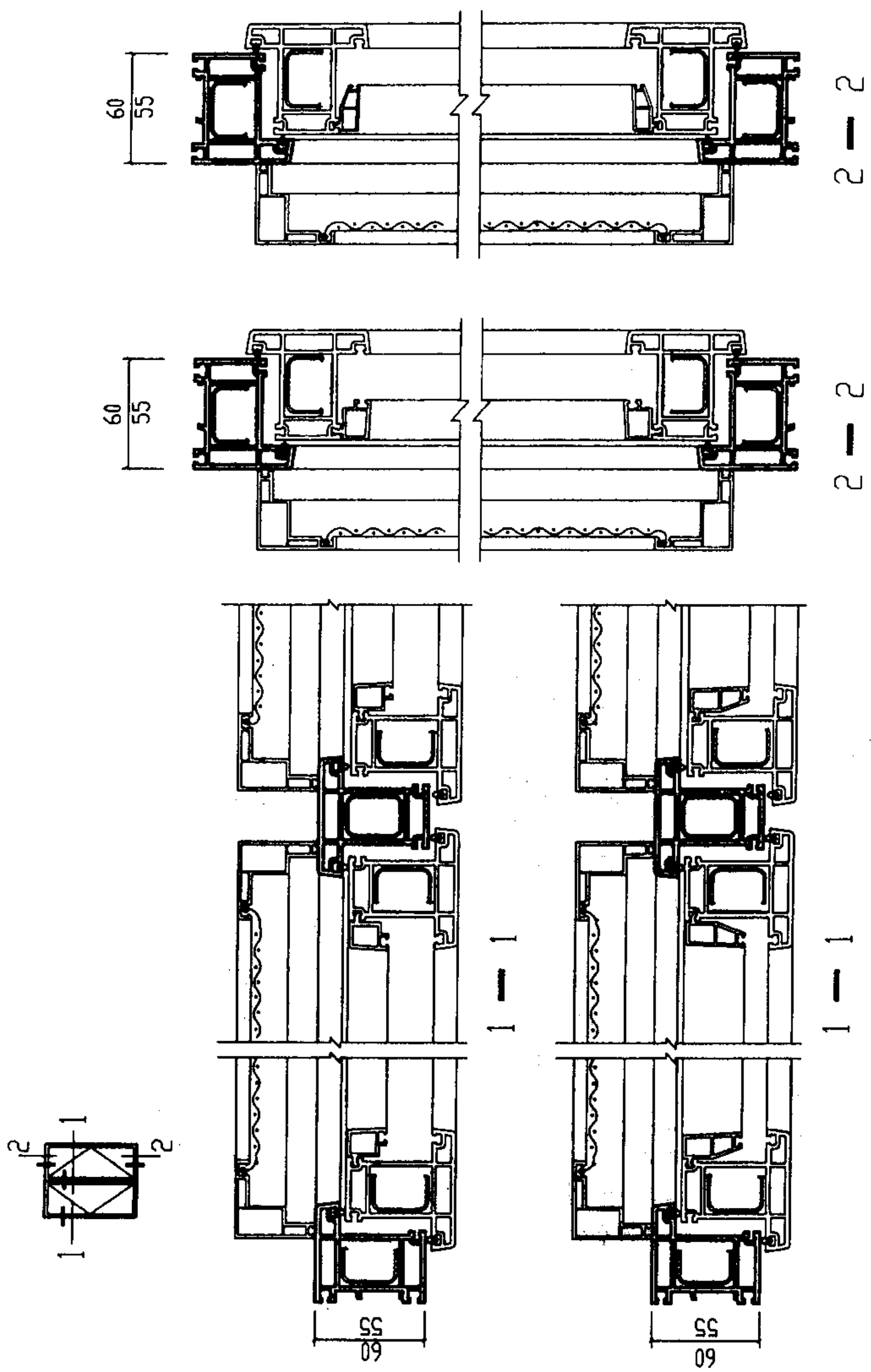
55、60 系列平开窗(外开)构造图(二)



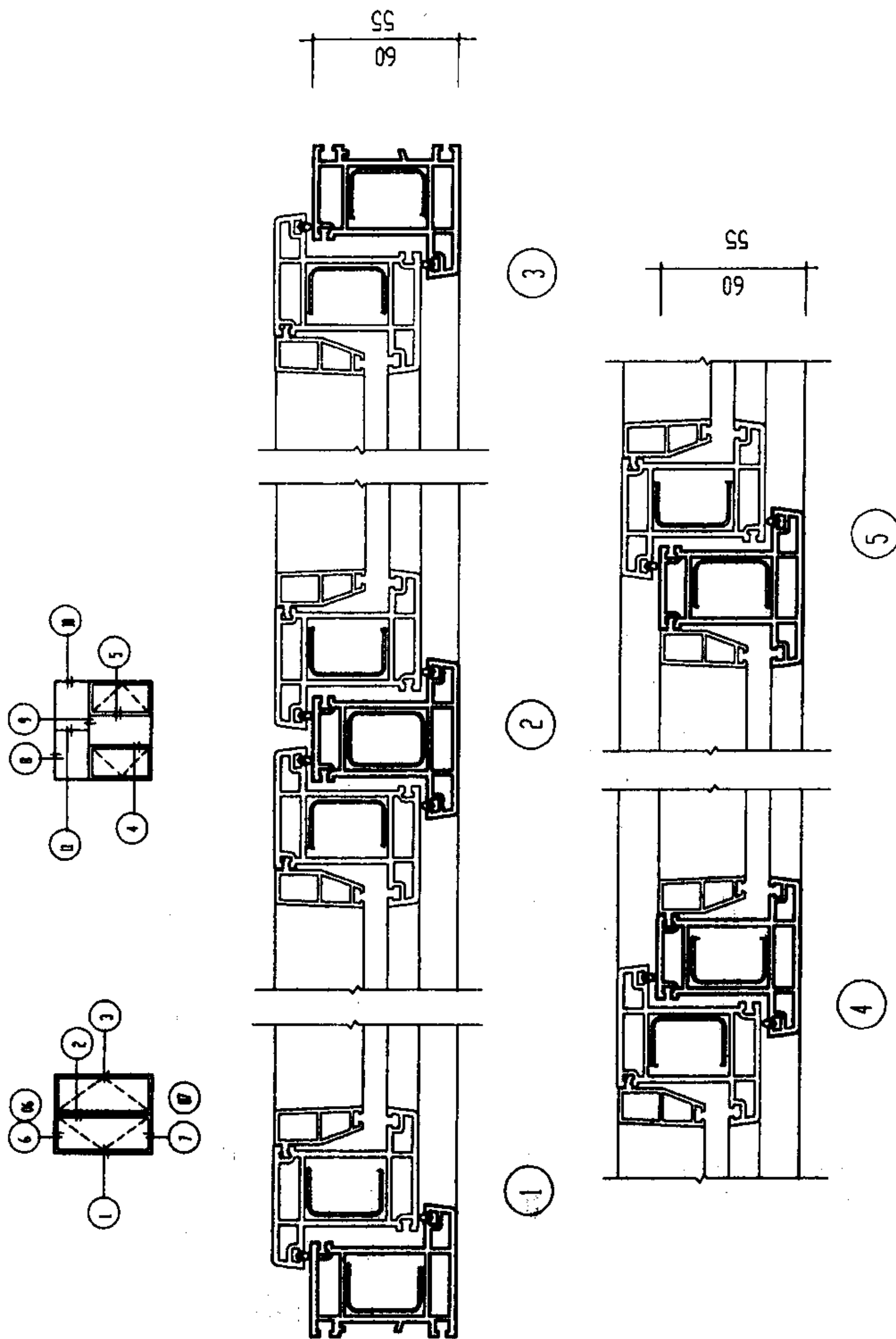
55、60 系列平开窗(外开)装配图(一)



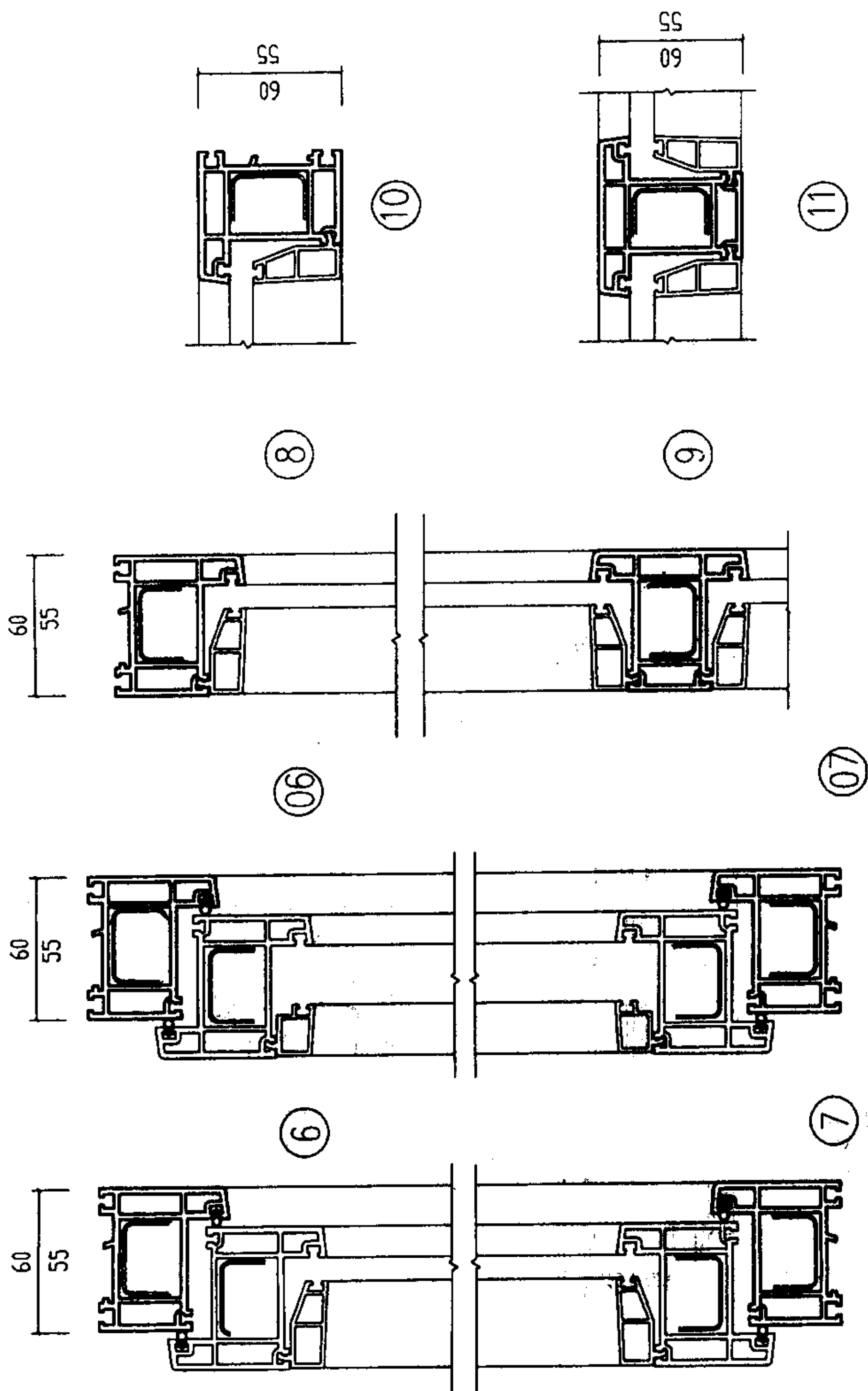
55、60 系列平开窗(外开)装配图(二)



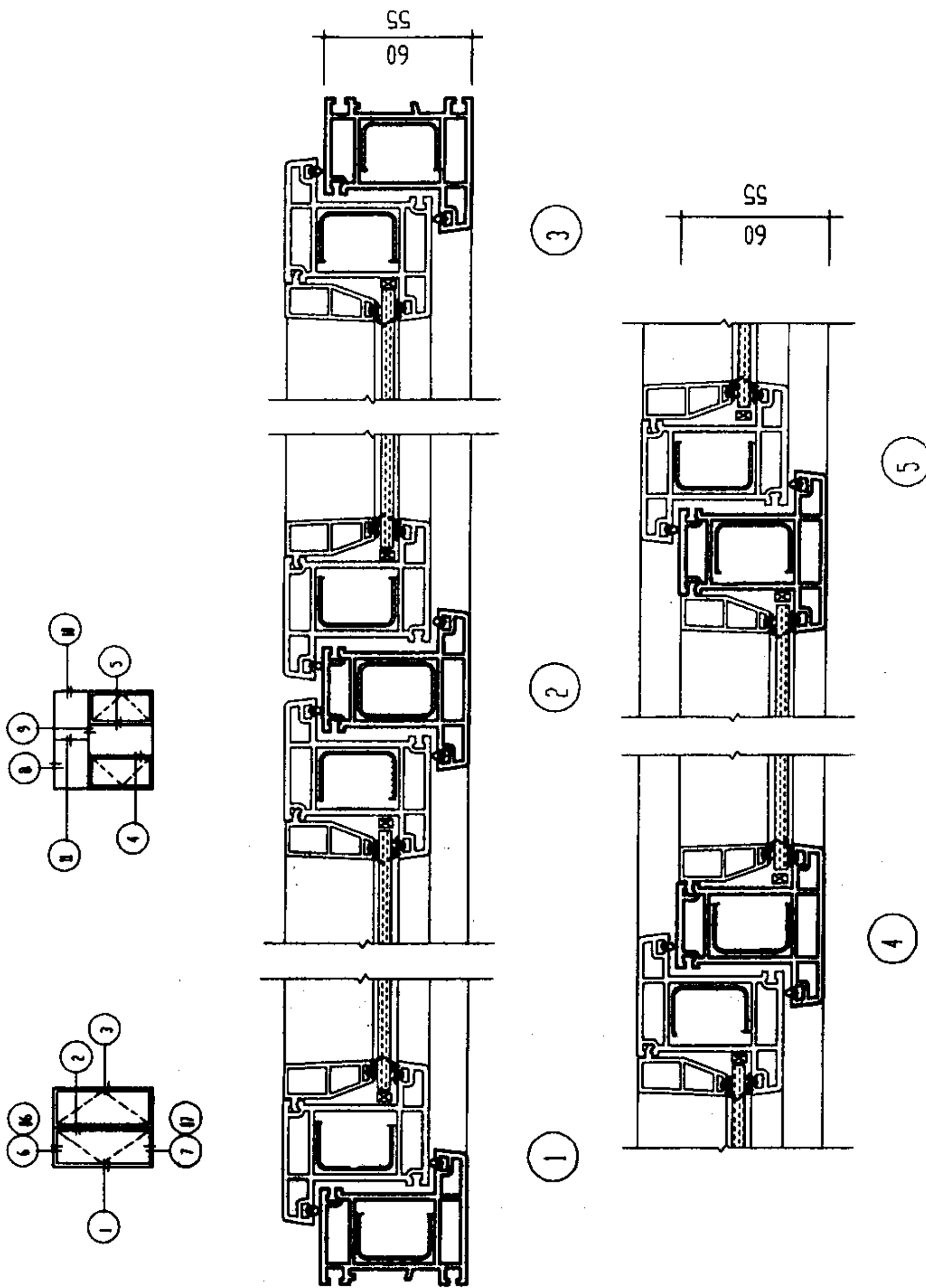
55、60 系列平开窗(外开)纱窗装配图
 注:纱门纱窗均采用尼龙丝窗纱,颜色可按工程设计选定。



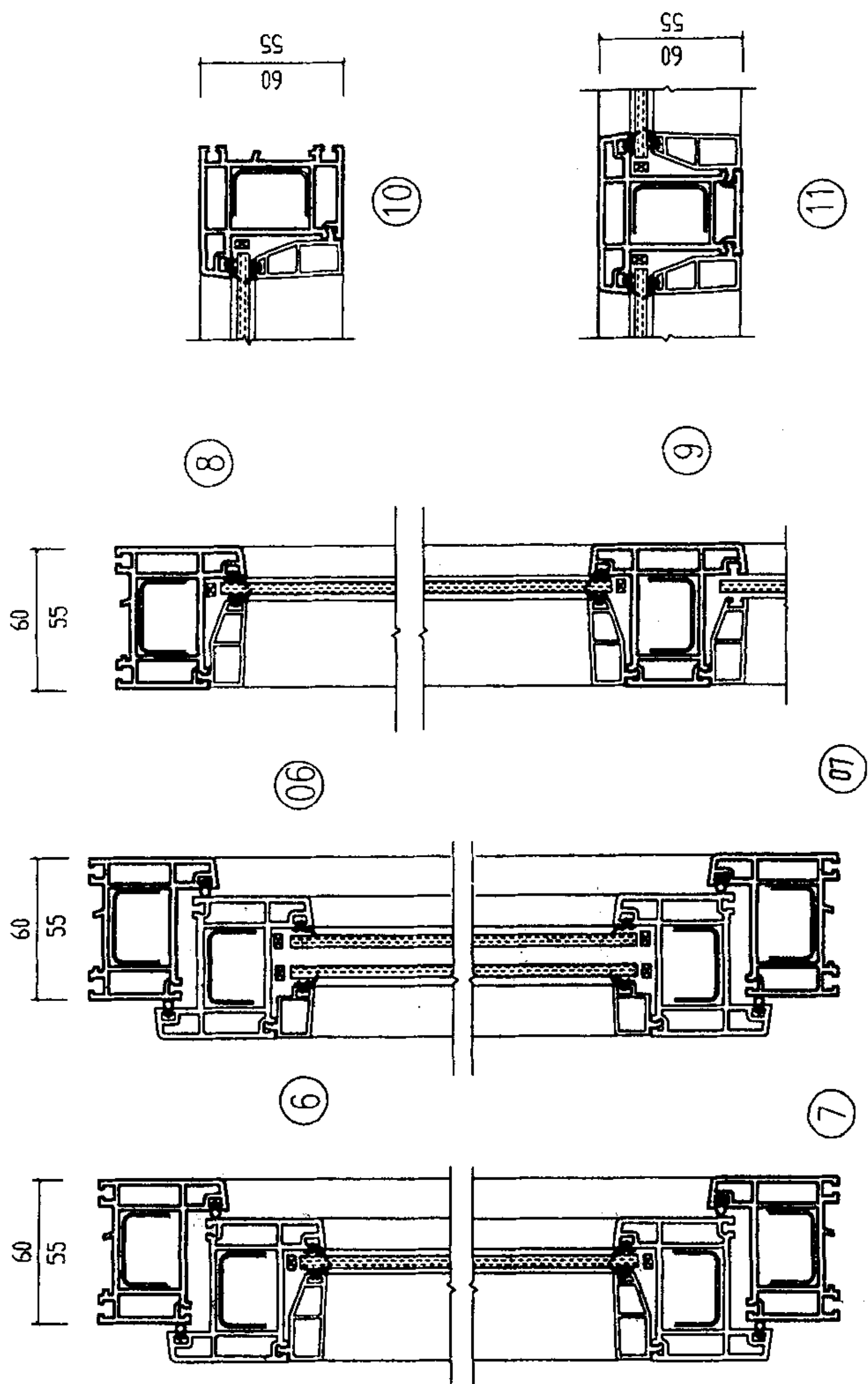
55、60 系列平开窗(内开)构造图(一)



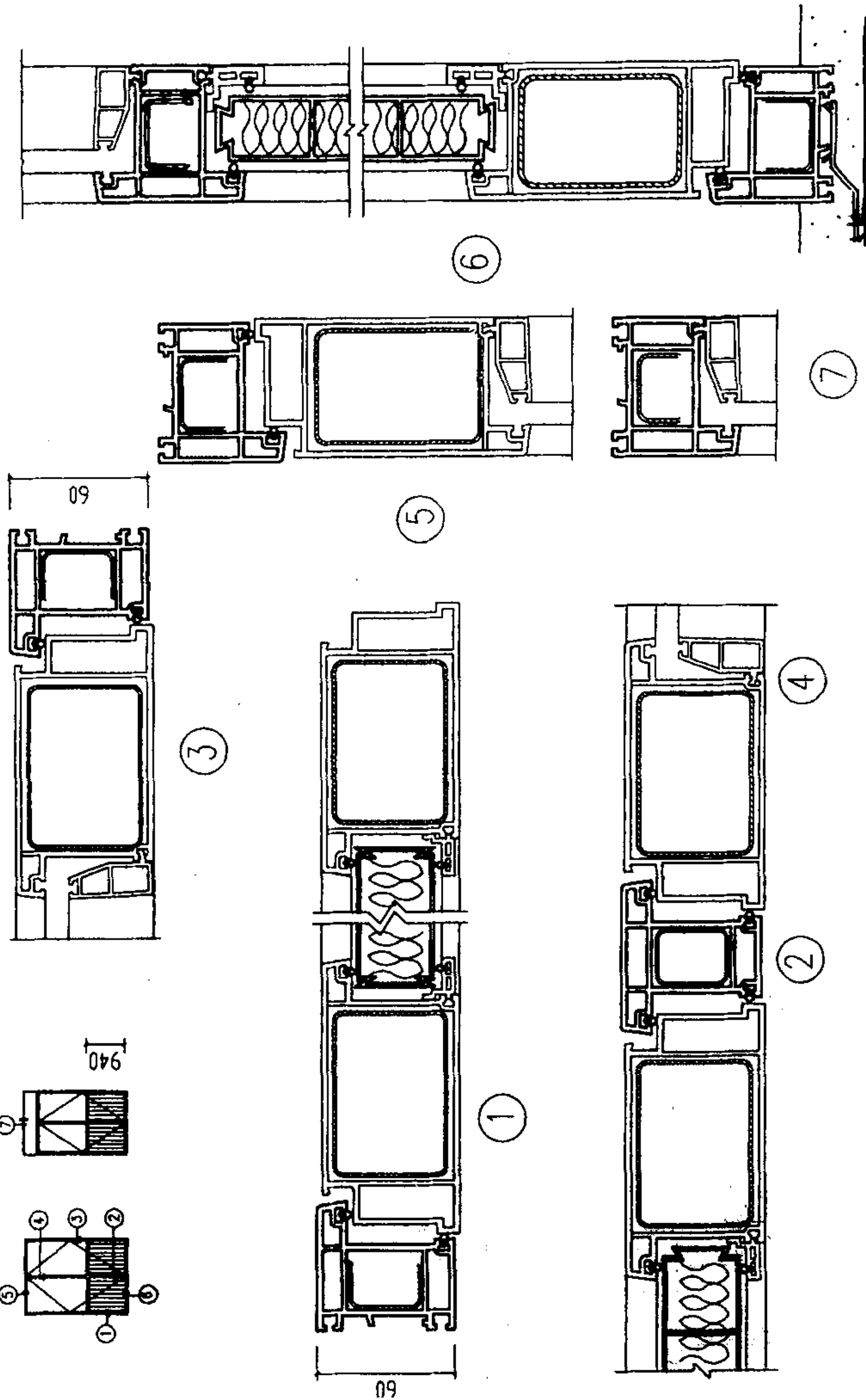
55、60 系列平开窗(内开)构造图(二)



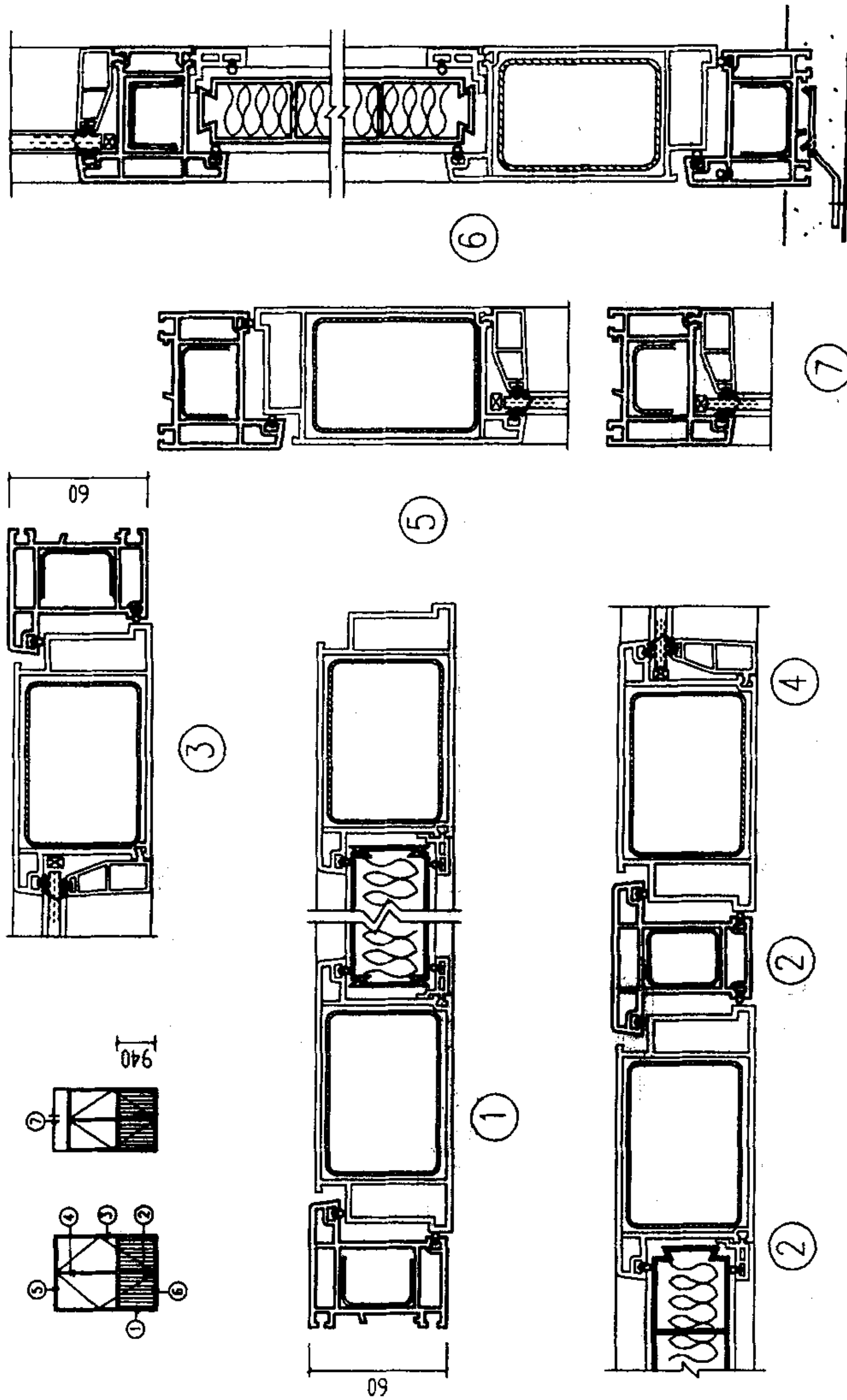
55、60 系列平开窗(内开)装配图(一)



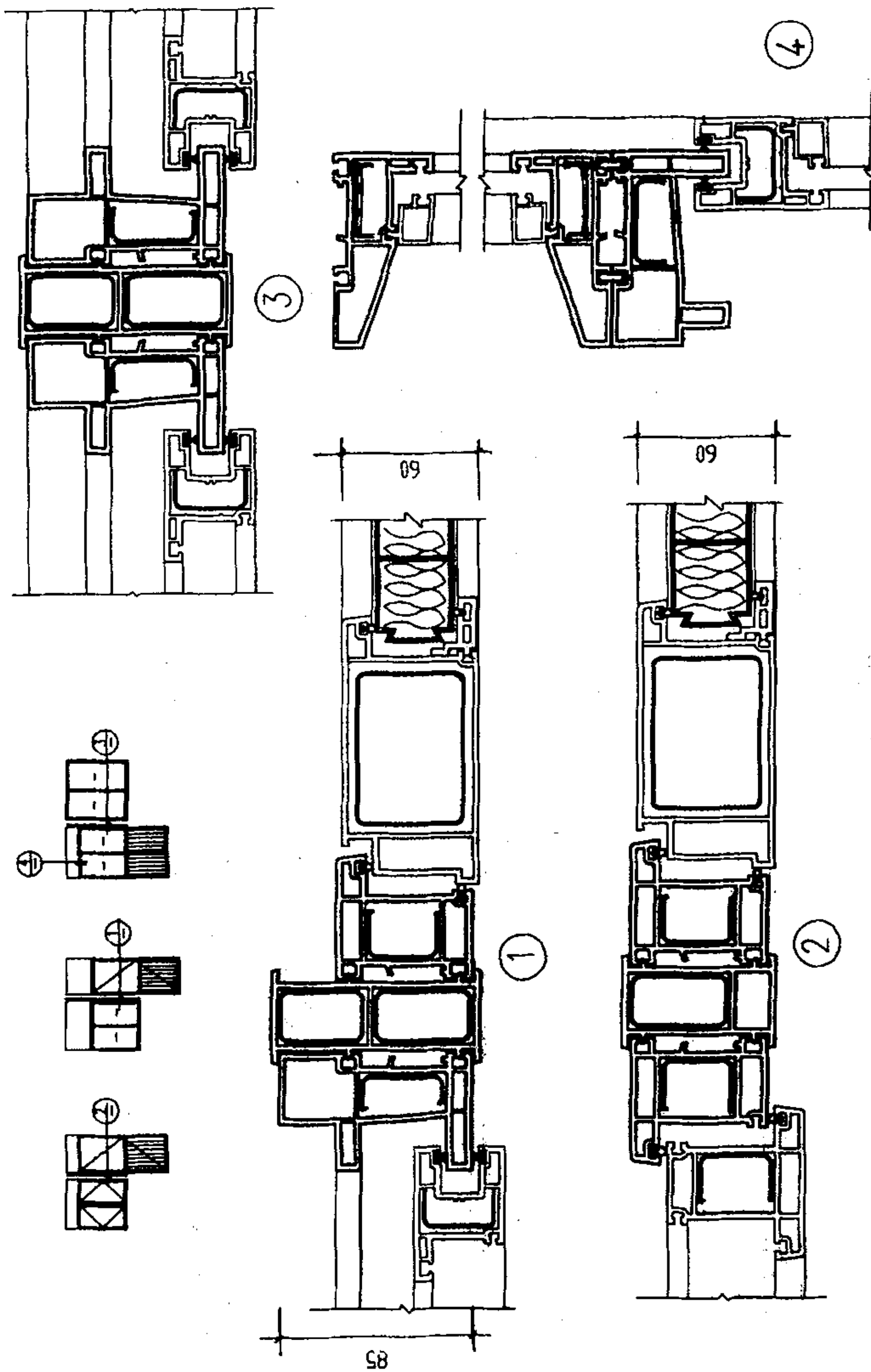
55、60 系列平开窗(内开)装配图(二)



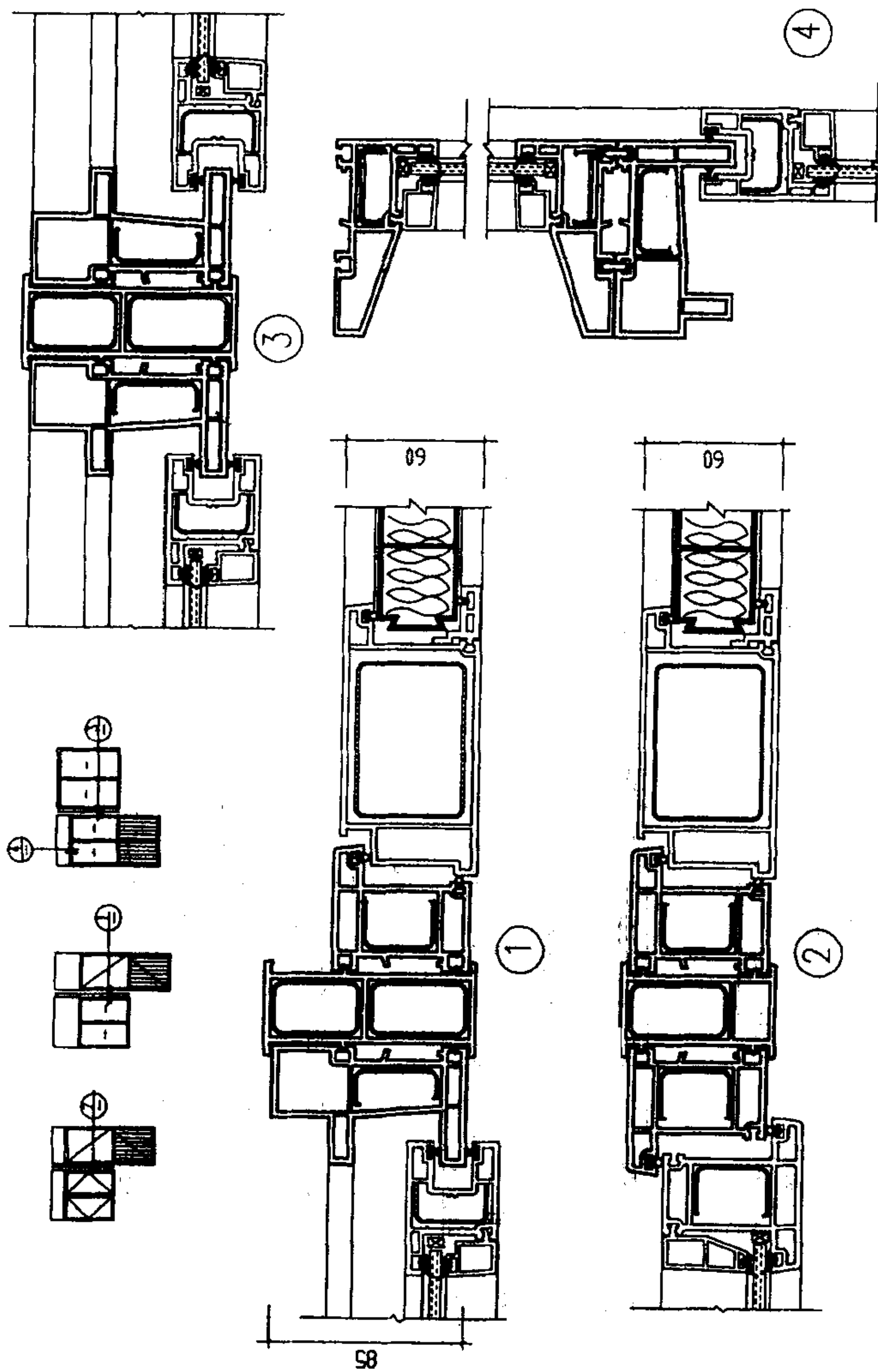
60 系列平开门构造图



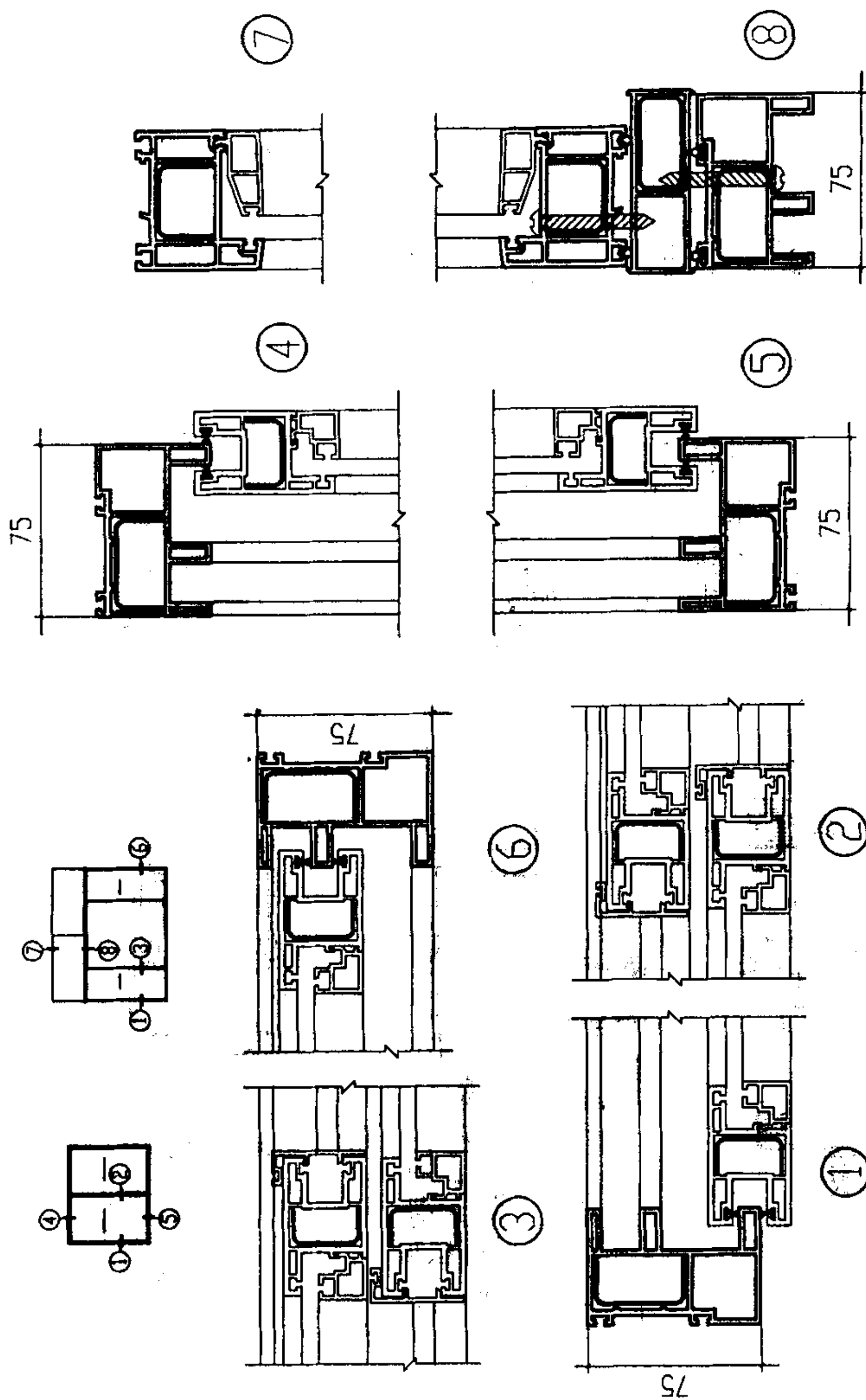
60 系列平开门装配图



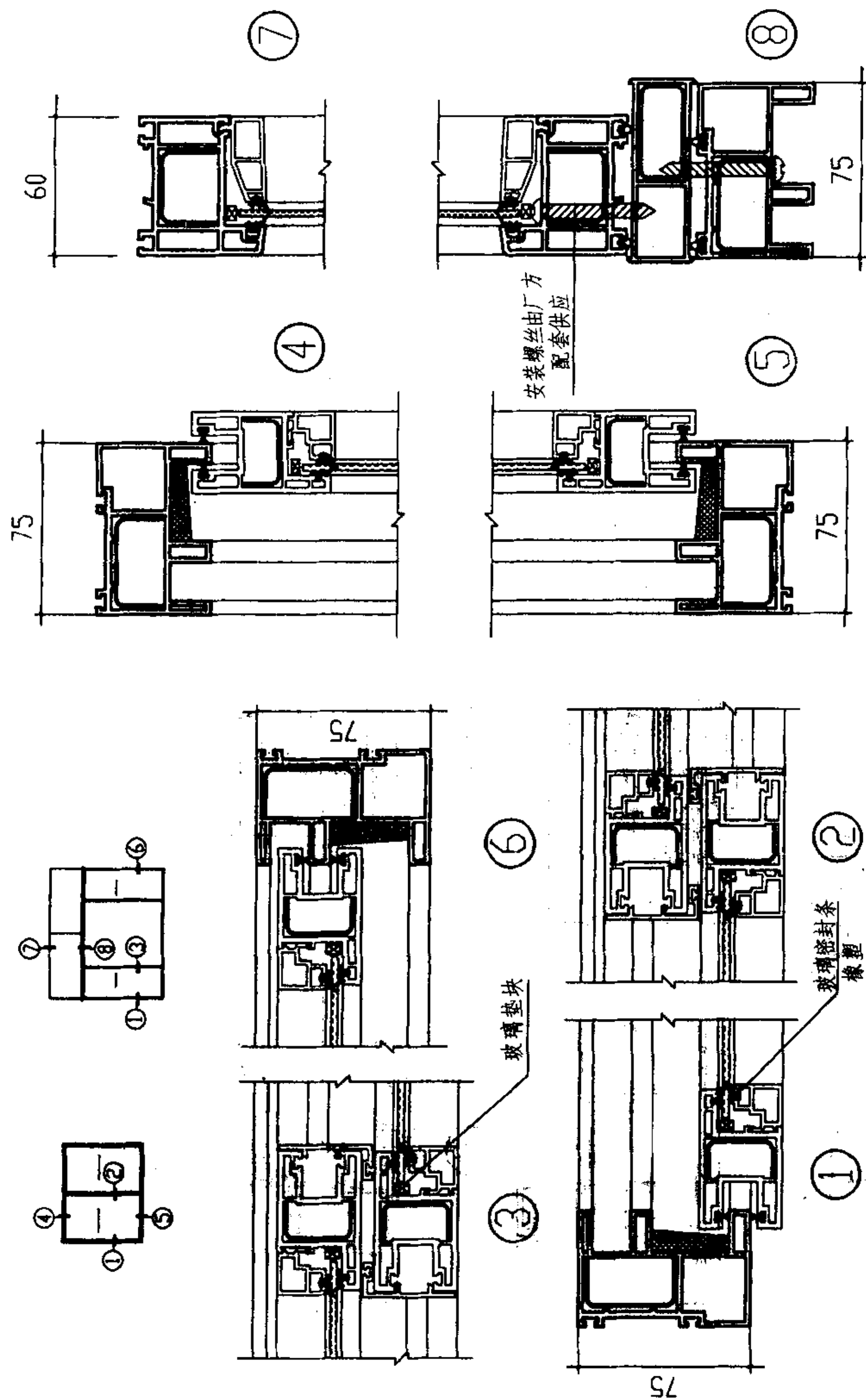
60, 85 系列门连窗构造图



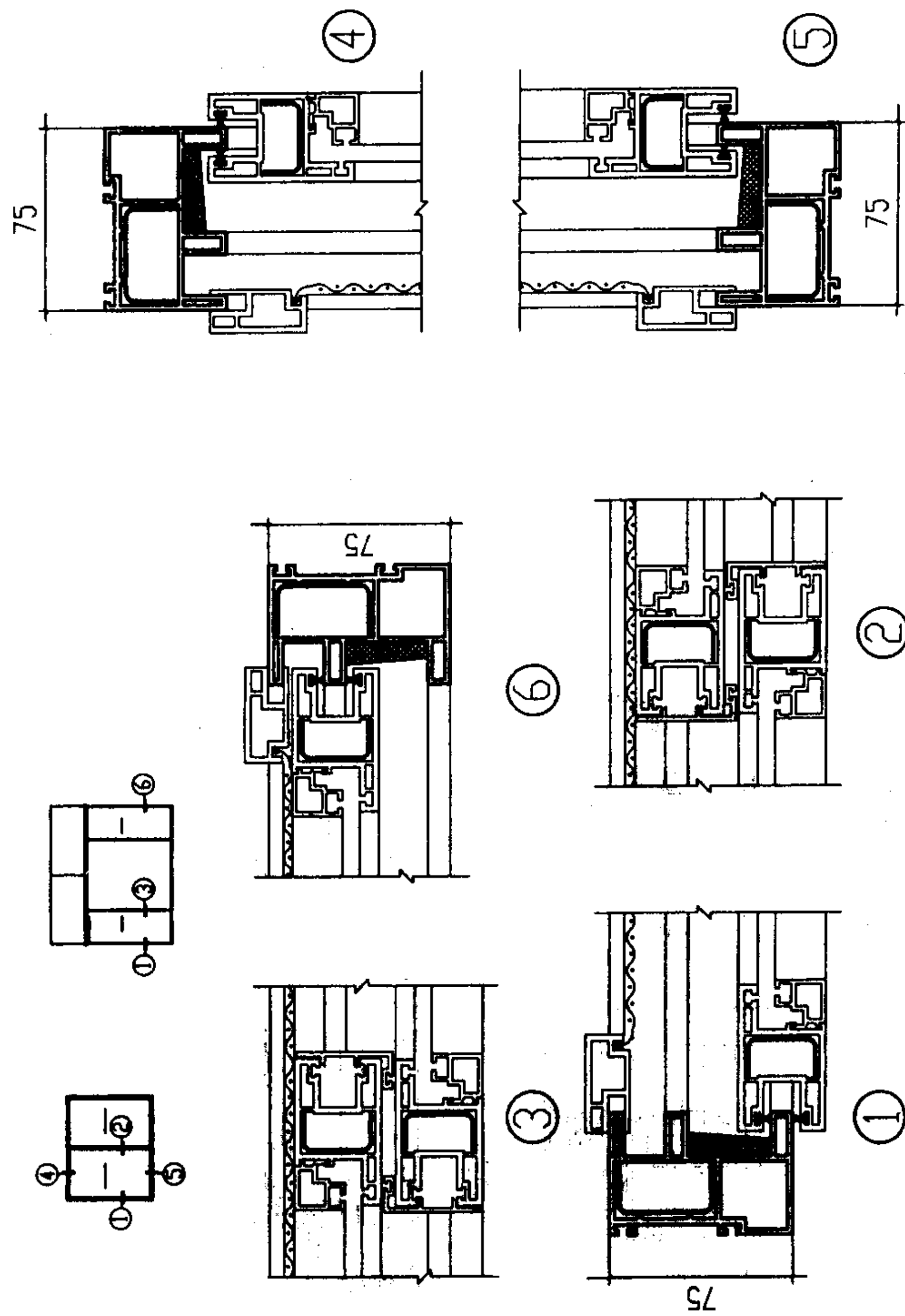
60、85 系列门连窗装配图



75 系列推拉窗构造图

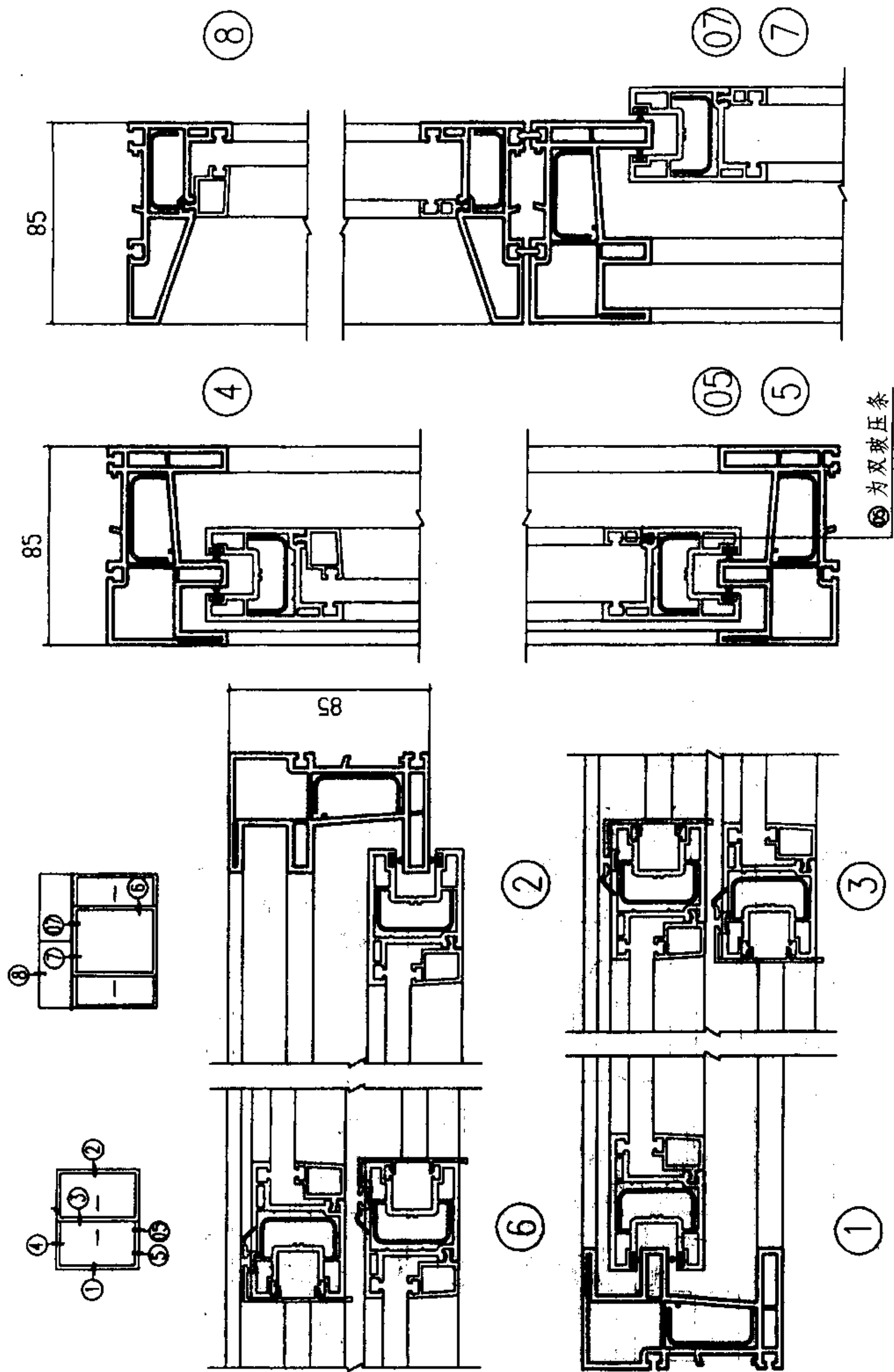


75 系列推拉窗装配图

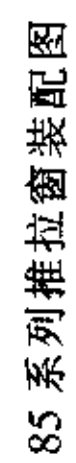


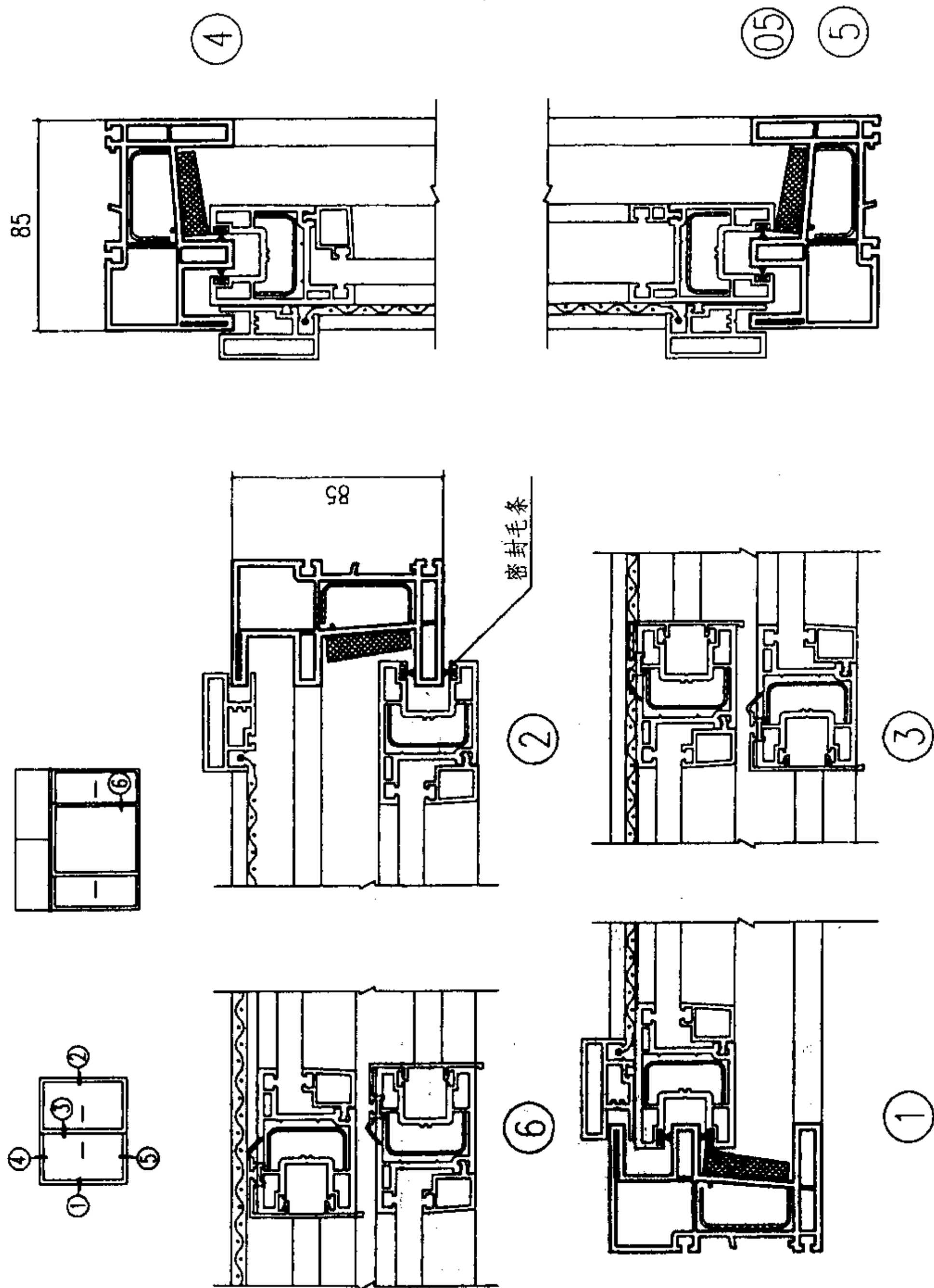
75 系列推拉窗纱窗装配图

注:本纱窗节点为室内推拉式纱窗,纱窗采用尼龙丝,颜色可按工程需要选定。



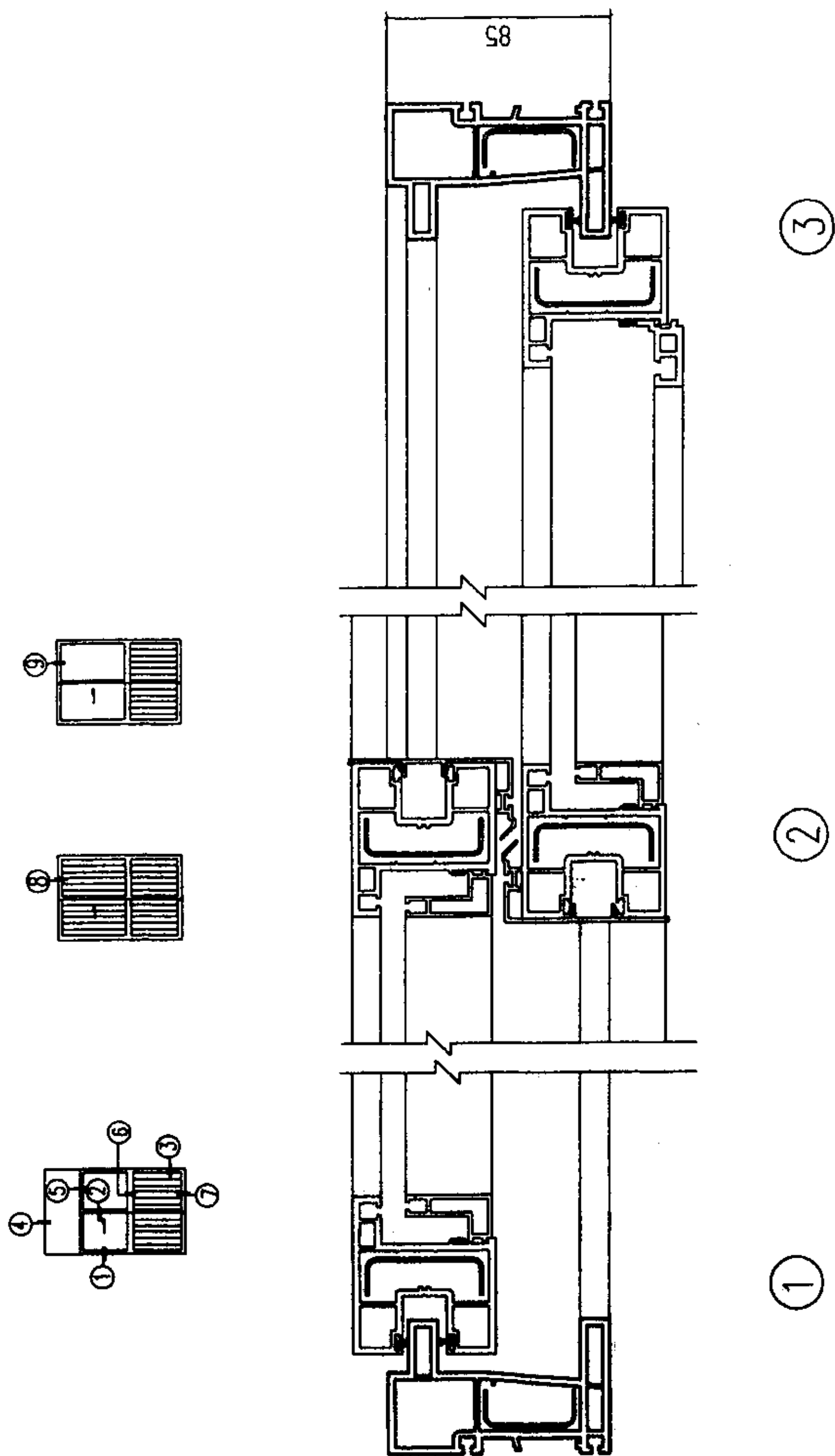
85 系列推拉窗构造图



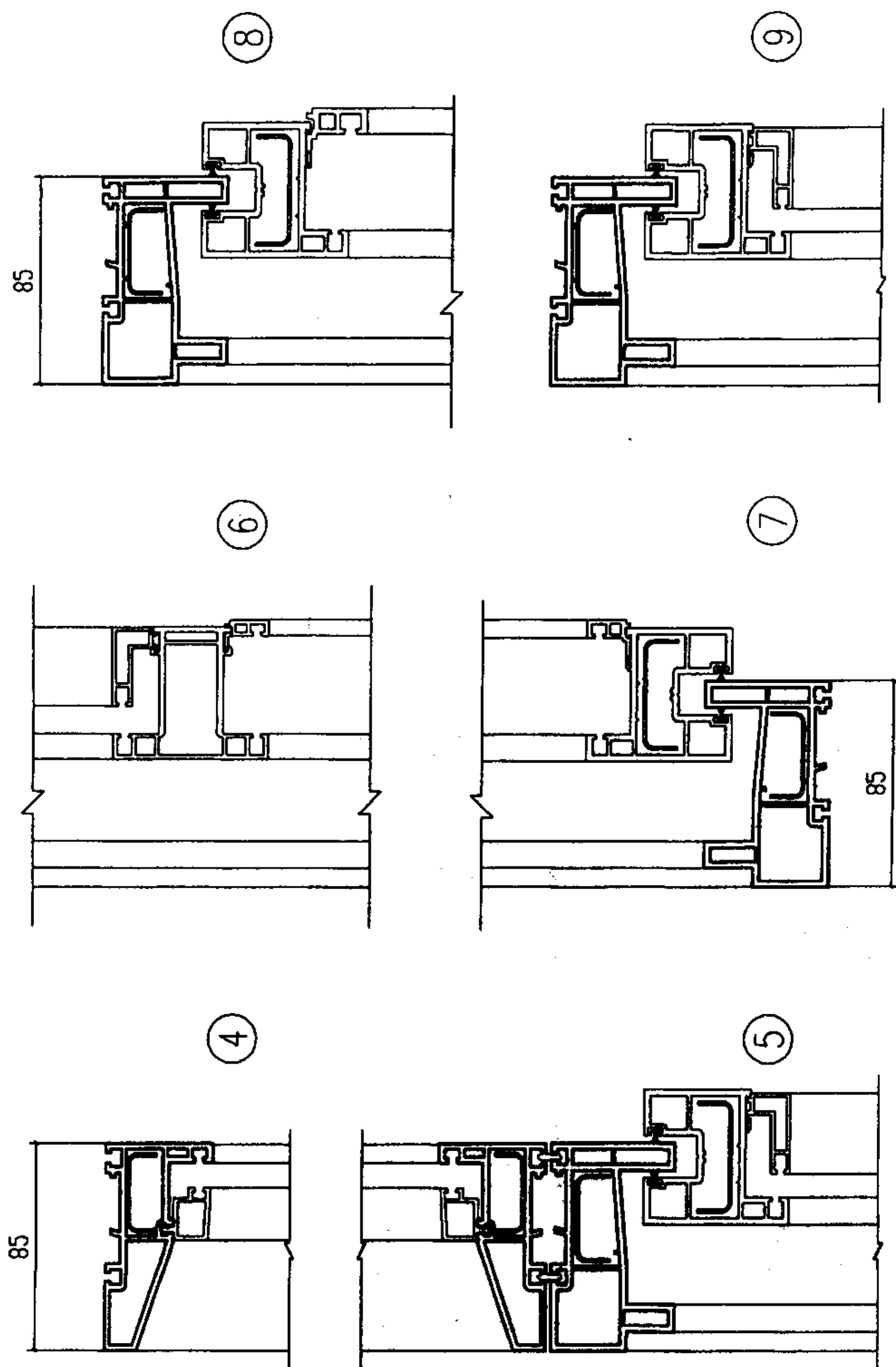


85 系列推拉窗纱窗装配图

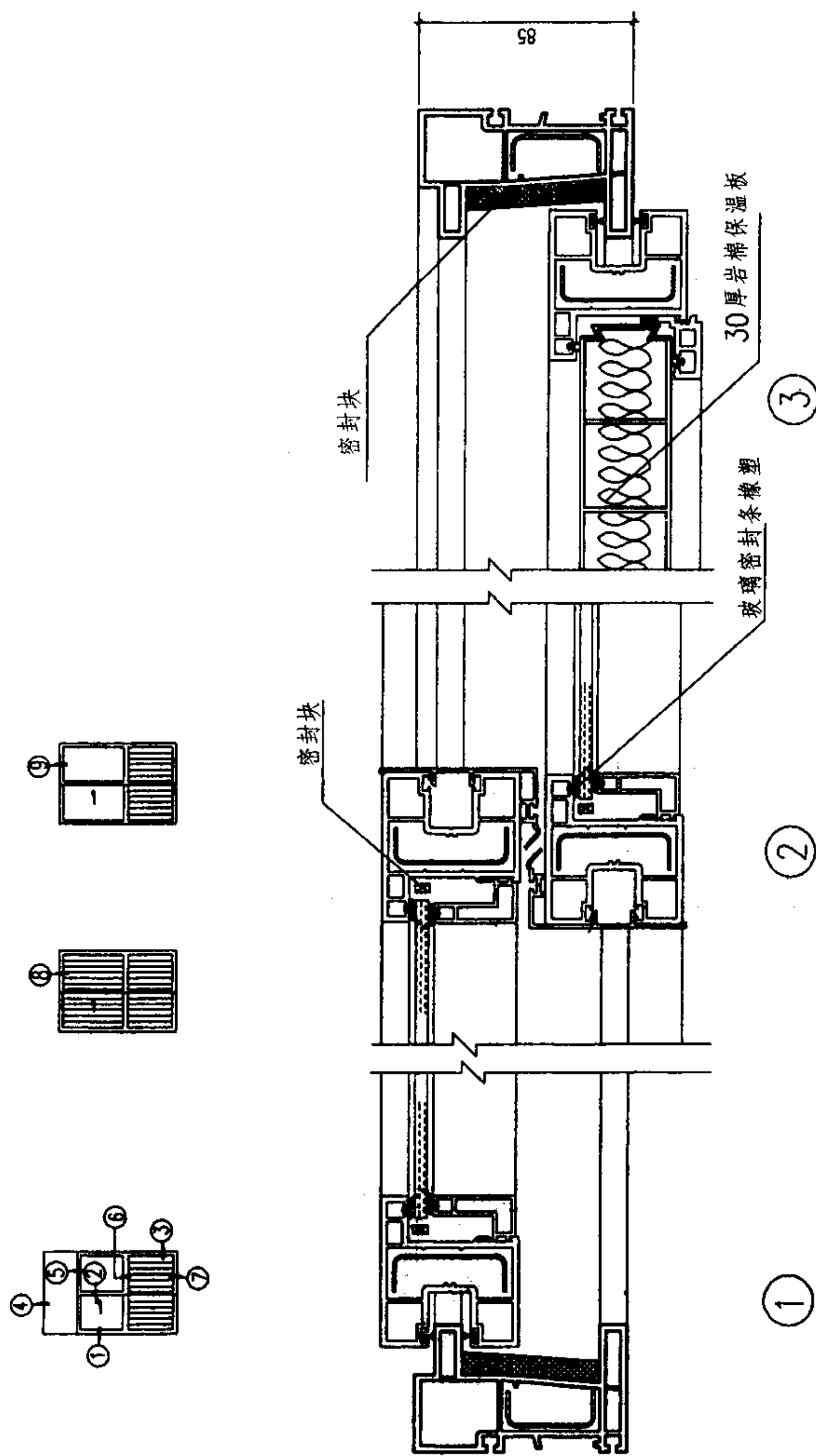
注:本纱窗节点为室内推拉式纱窗,纱窗采用尼龙丝,颜色可按工程需要选定。



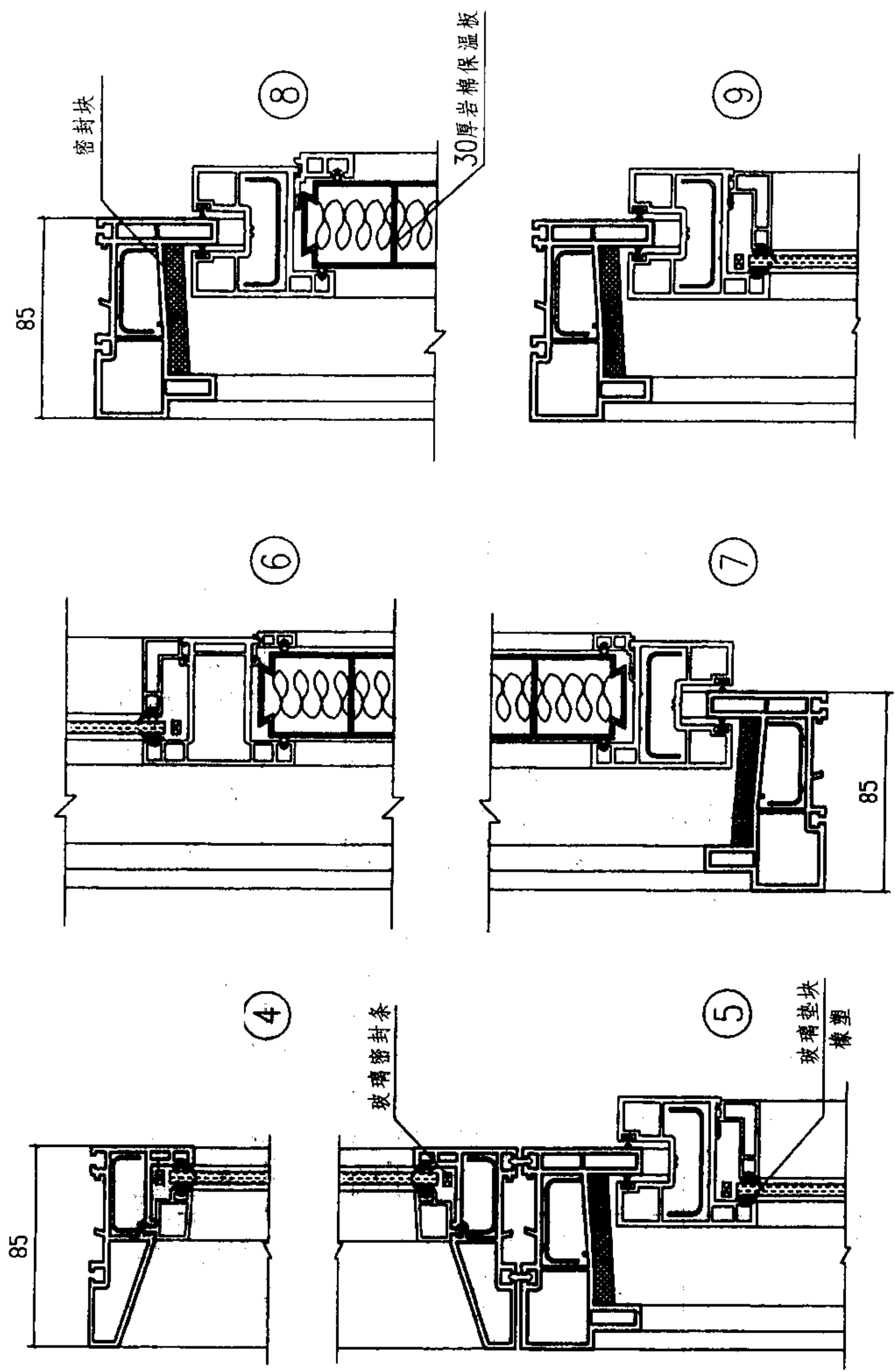
85 系列推拉门构造图(一)



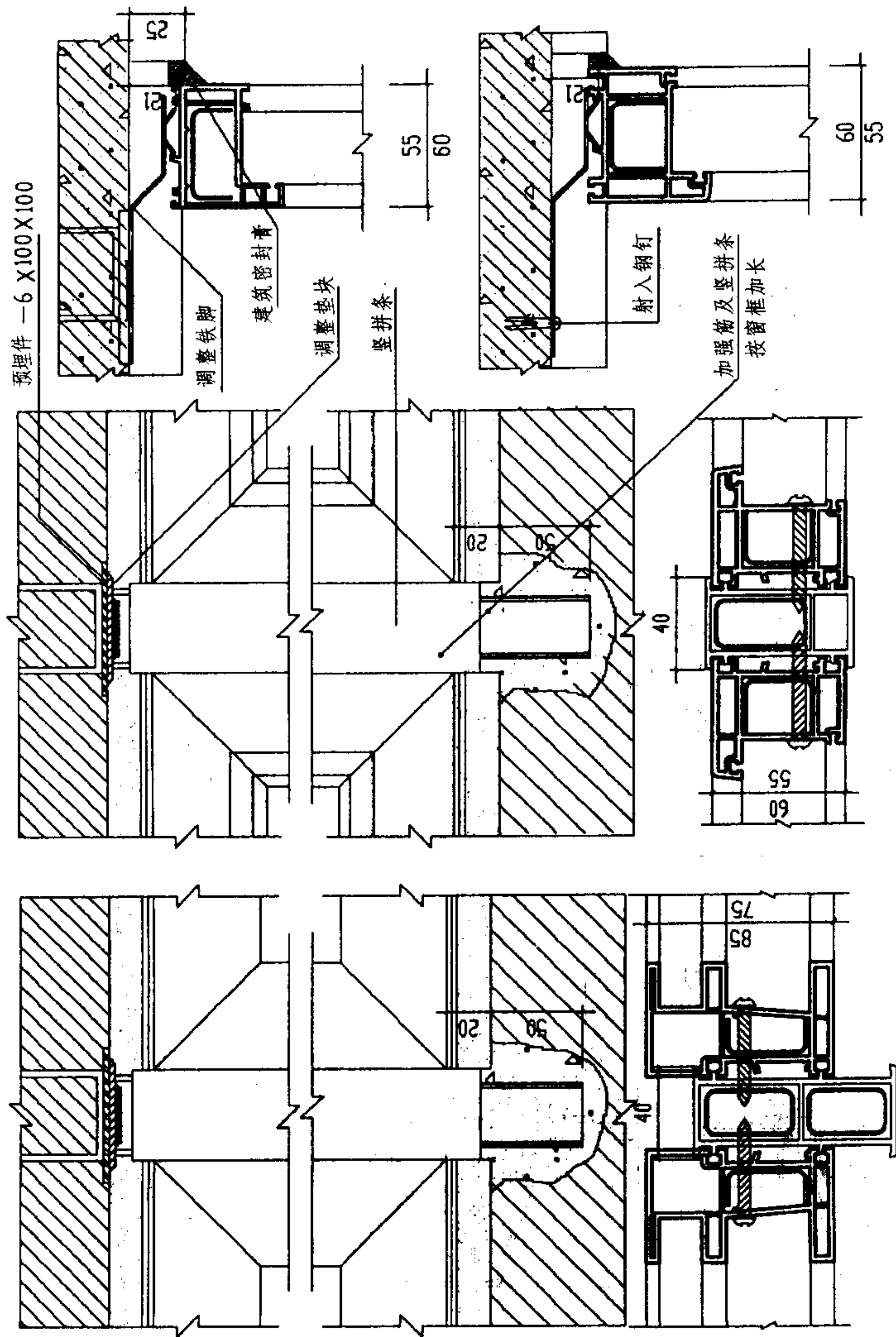
85 系列推拉门构造图(二)



85 系列推拉门装配图(一)

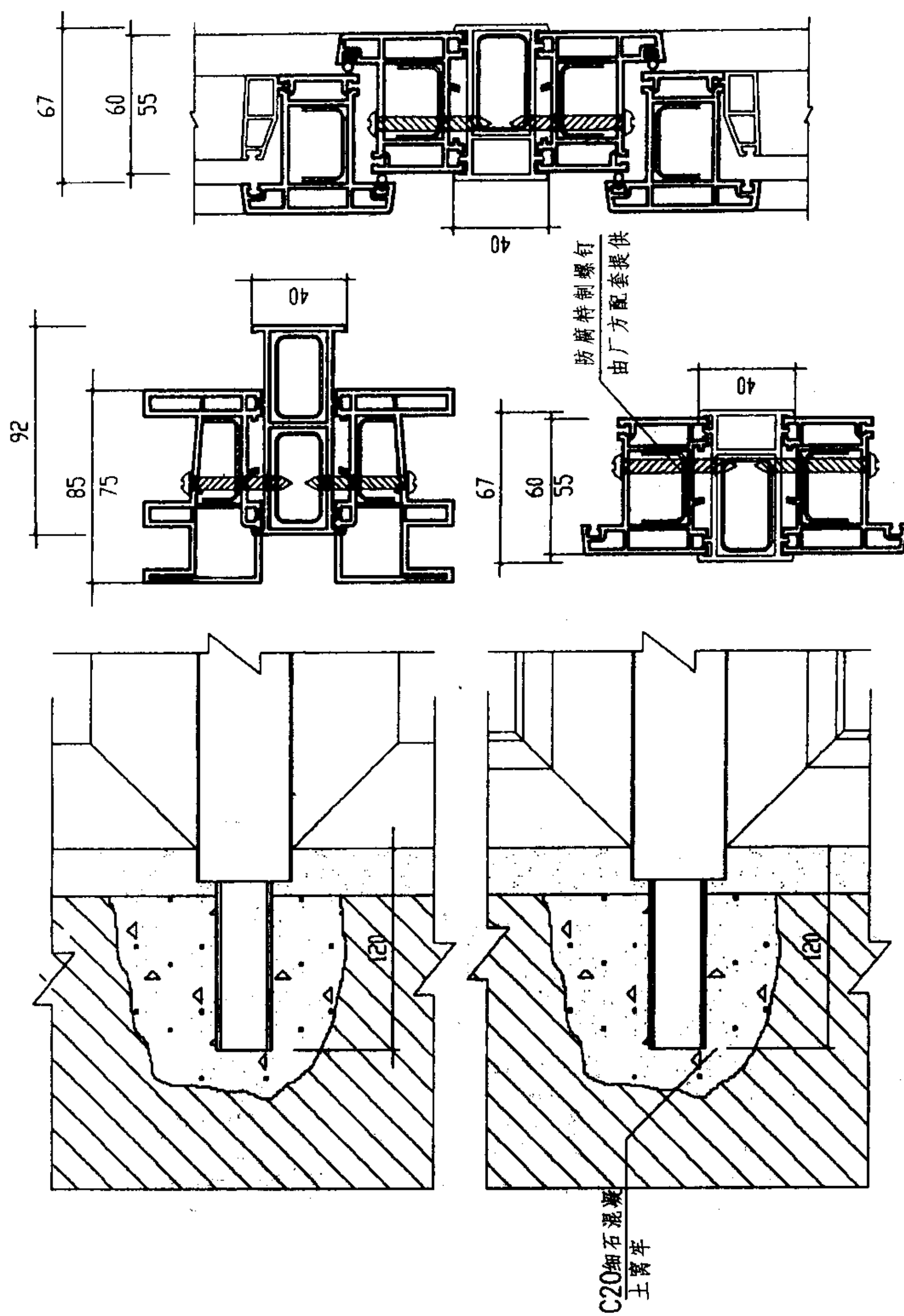


85 系列推拉门装配图(二)



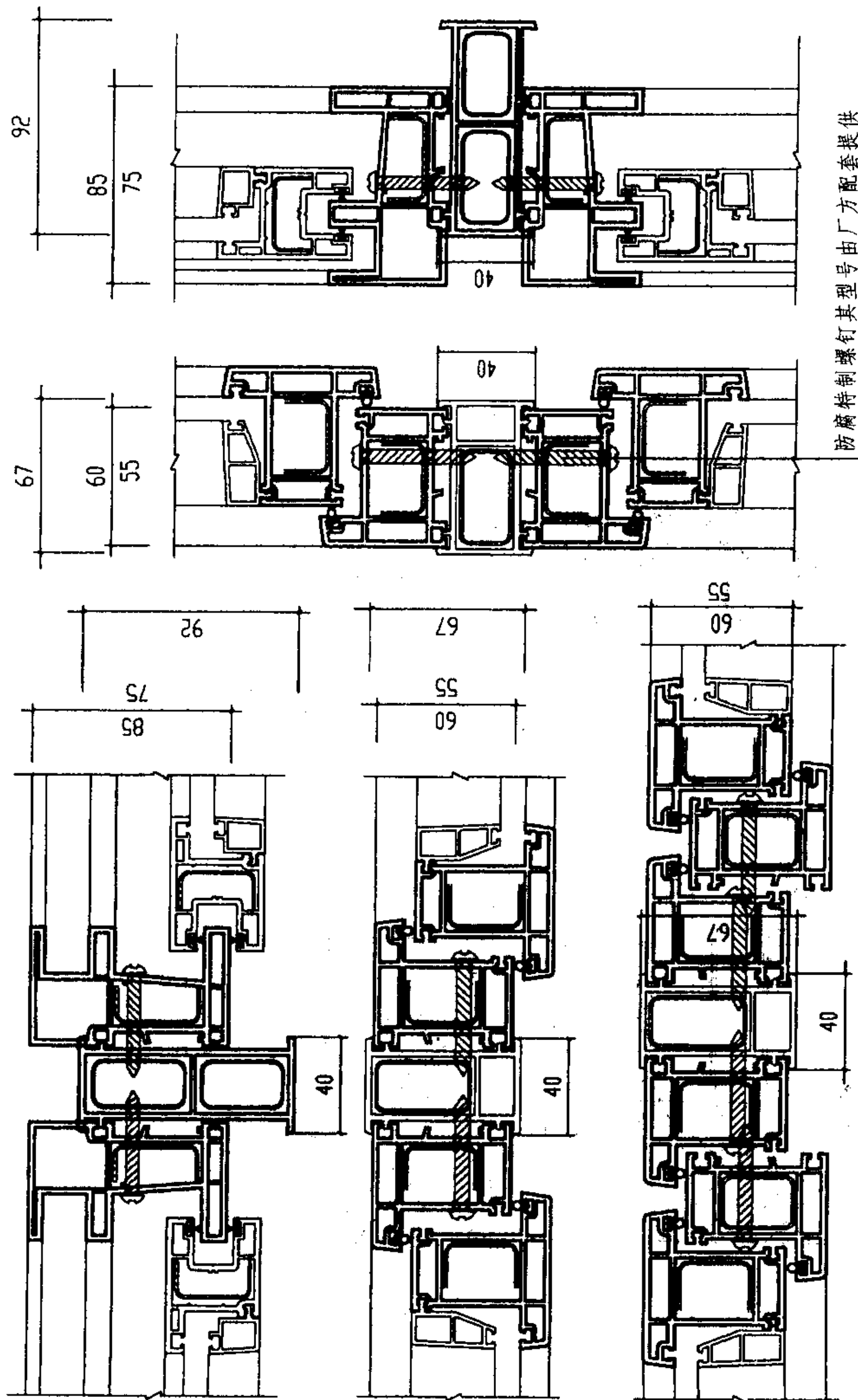
55、60、75、85 系列组合窗竖拼条安装节点图

注:1. 本安装节点,在拼装时每个防腐特制螺钉必须按图要求套有密封垫圈;2. 加强筋由各生产厂家按规定设置。



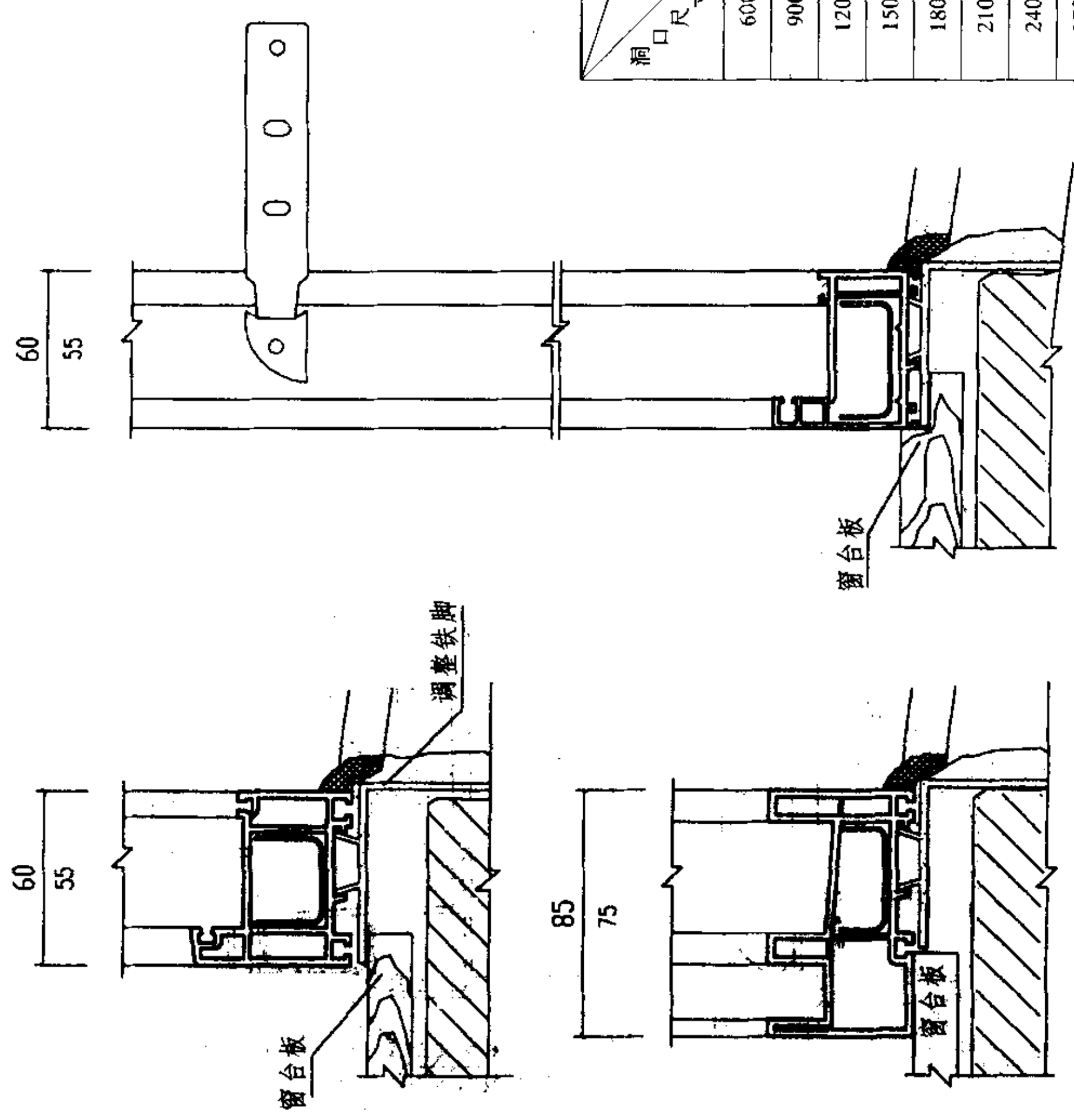
55、60、75、85系列组合窗横拼条安装节点图

注:1. 本安装节点在拼装时,每个特制螺钉必须按图要求套有密封垫圈;2. 加强筋由各生产厂家按规定设置。



55、60、75、85 系列组合窗拼装节点图

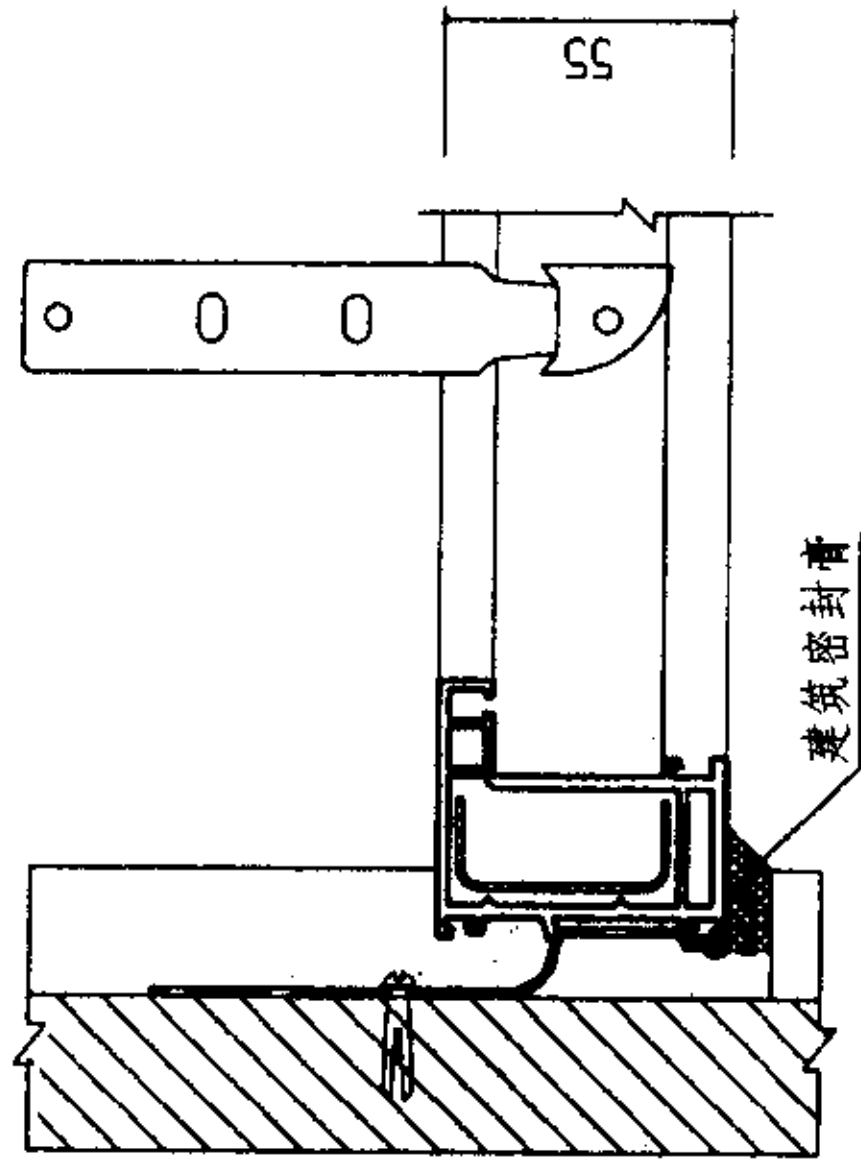
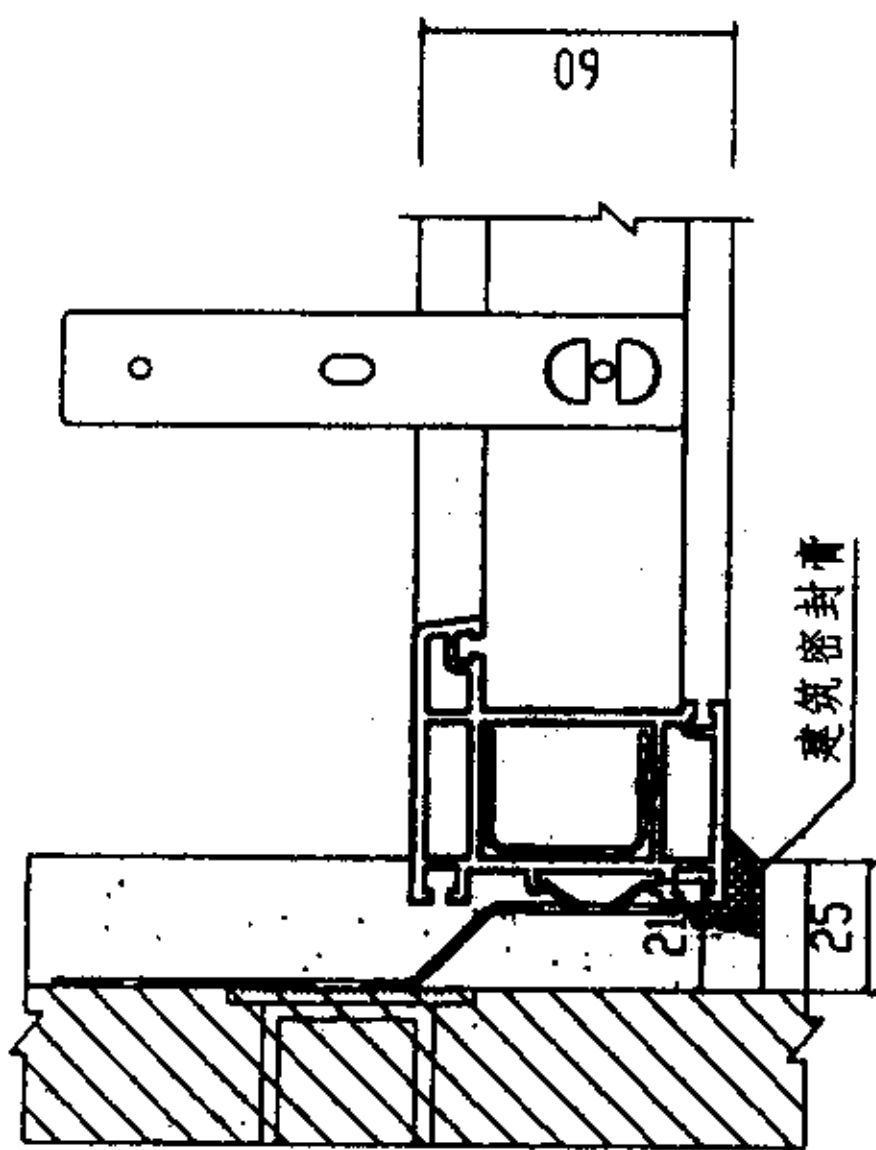
注：本拼装节点上，拼装完毕后，其横向拼条在室内应采用硅酮系密封胶通长封闭。



窗框宽度调整铁脚安装排列数量表

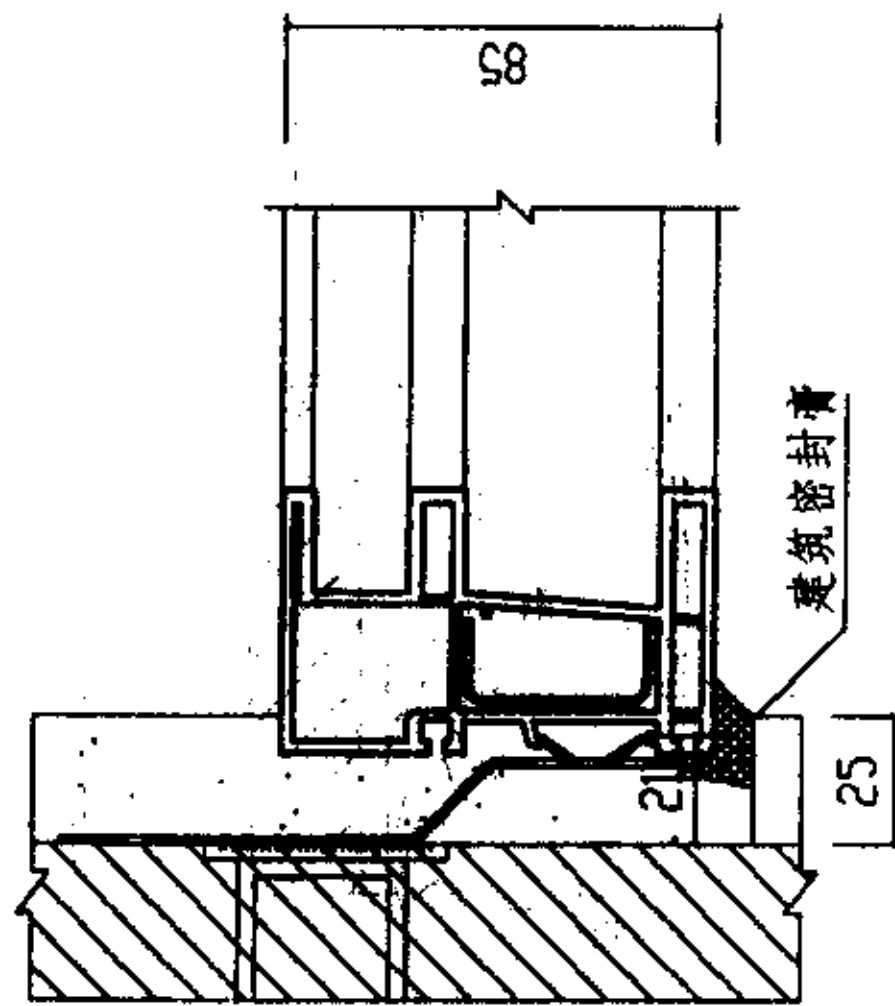
洞口尺寸	铁脚排列		数量	边距	铁脚中间距“b”
	窗框尺寸	列			
600	560		2	180	200
900	860		2	180	500
1200	1160		3	180	400
1500	1460		3	180	550
1800	1760		4	180	467
2100	2060		5	180	425
2400	2360		5	180	500
2700	2660		6	180	460
3000	2960		6	180	520

55、60、75、85 系列窗框调整铁脚安装节点图



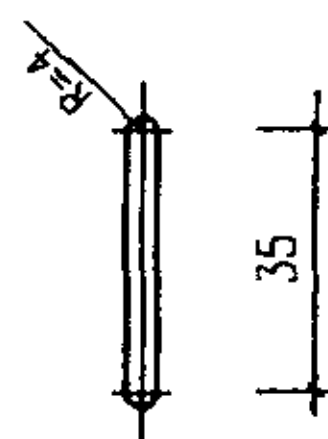
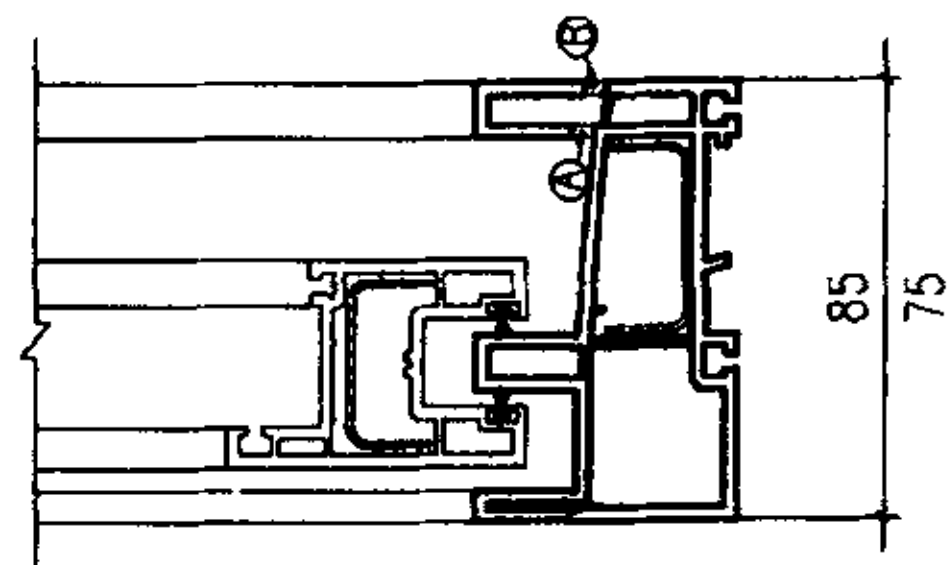
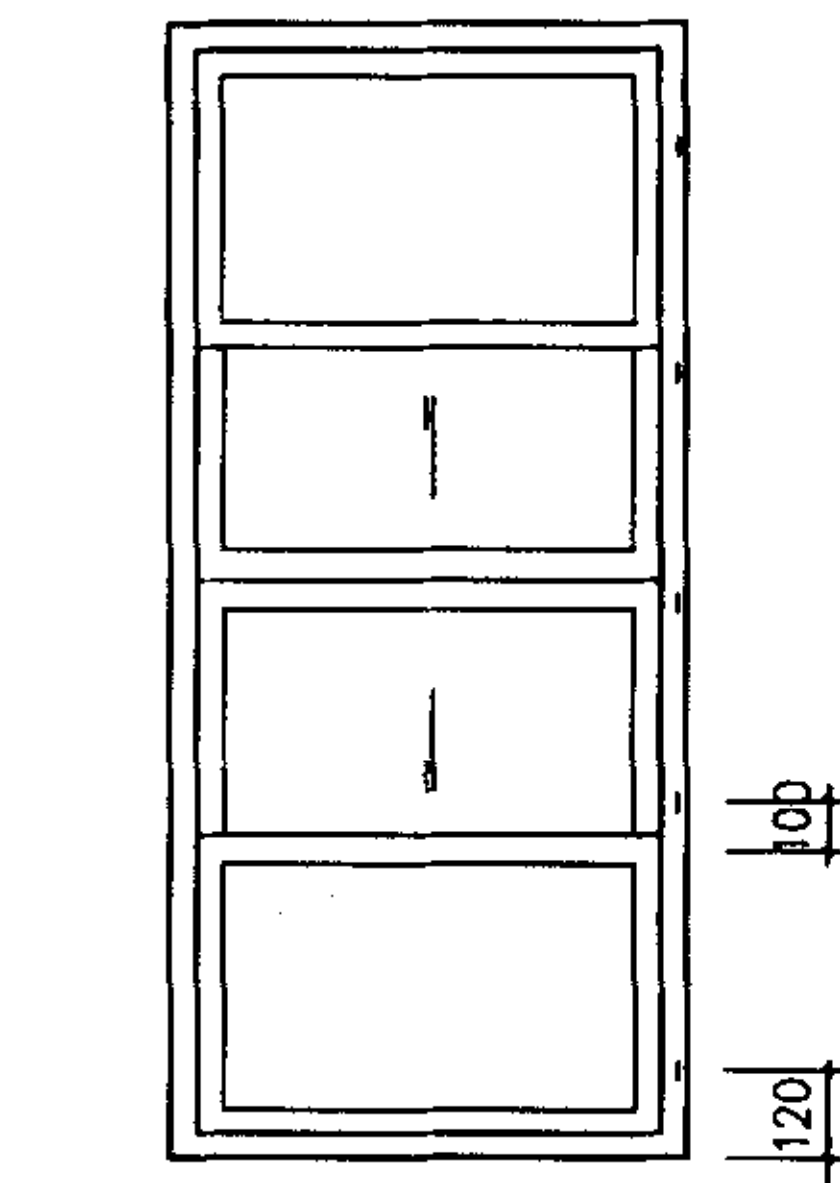
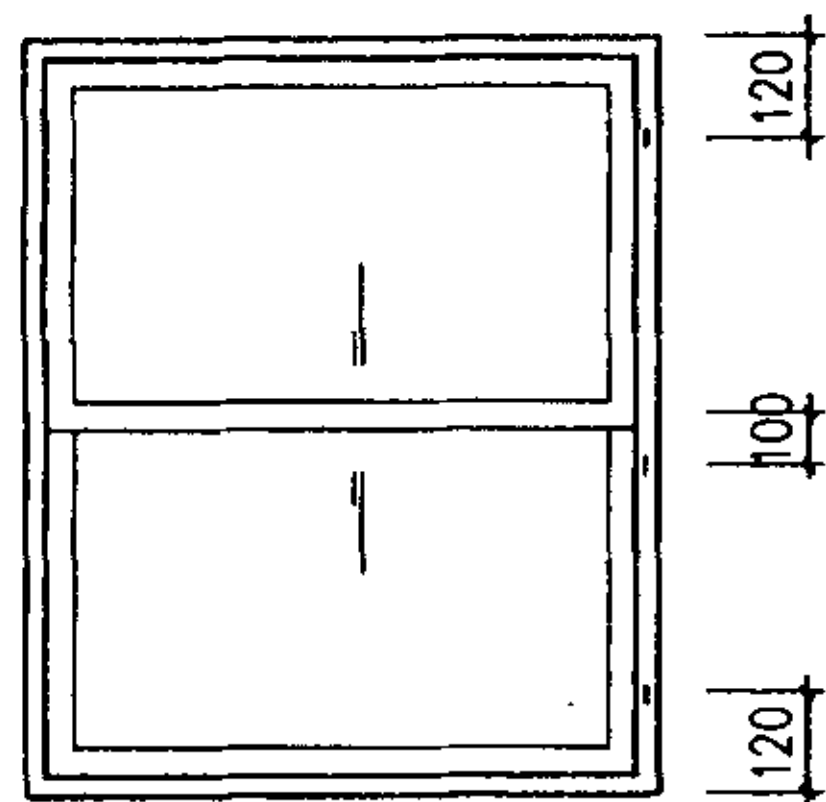
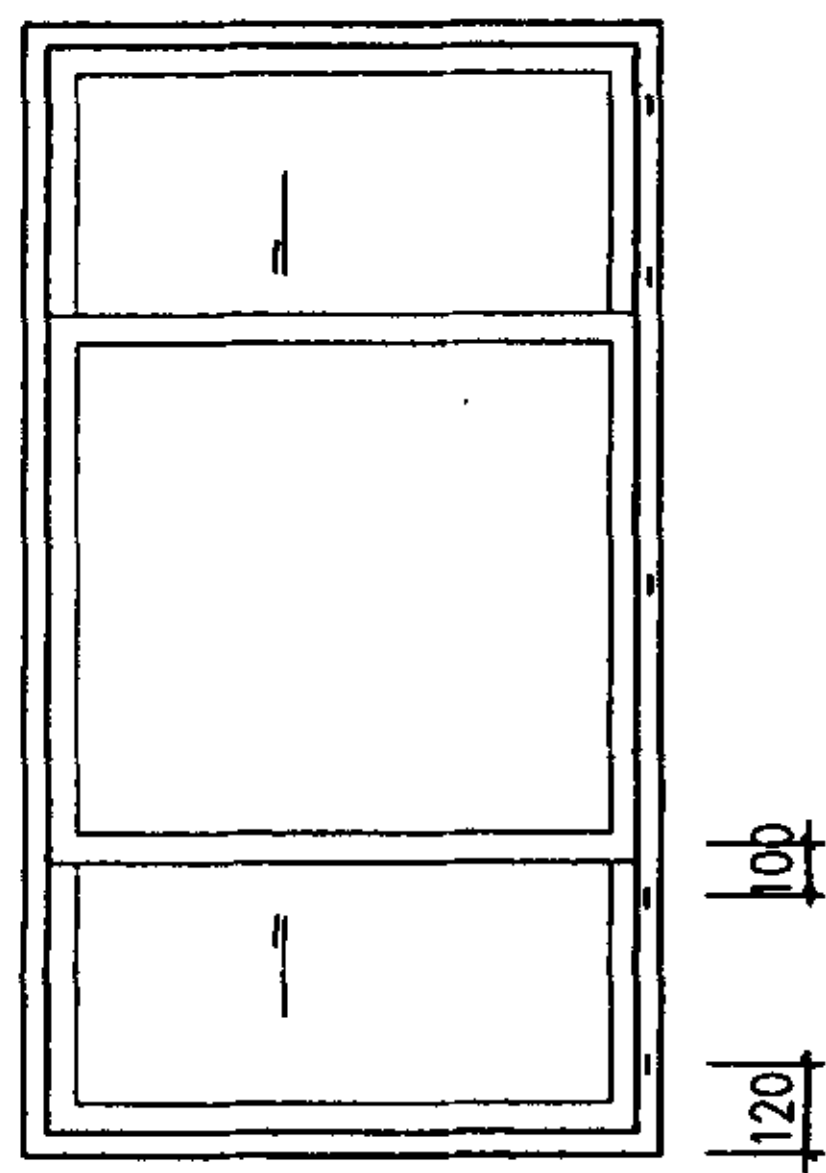
窗框高度调整铁脚安装排列数量表

洞口尺寸	铁脚排列		数量	边距	铁脚中间距“b”
	窗框尺寸	铁脚尺寸			
600	560	2	2	180	200
900	860	2	2	180	500
1200	1160	3	3	180	395
1500	1460	3	3	180	545
1800	1760	4	4	180	463
2100	2060	5	5	180	425
2400	2360	5	5	180	505
2700	2660	6	6	180	464
3000	2960	6	6	180	524



55、60、75、85 系列窗框调整铁脚安装节点图

注：根据不同结构的建筑墙体，安装调整铁脚，其安装方法可选用塑料膨胀螺钉，射入钢钉，预埋件焊接等多种形式。



推拉窗框排水孔位置图

注：本立面图所注的排水孔位置尺寸为“B”排水孔，凡外固定扇“B”部位排水孔不能照此铣，“A”孔与“B”孔要错开15~20毫米，或“A”在两个“B”之间铣孔。